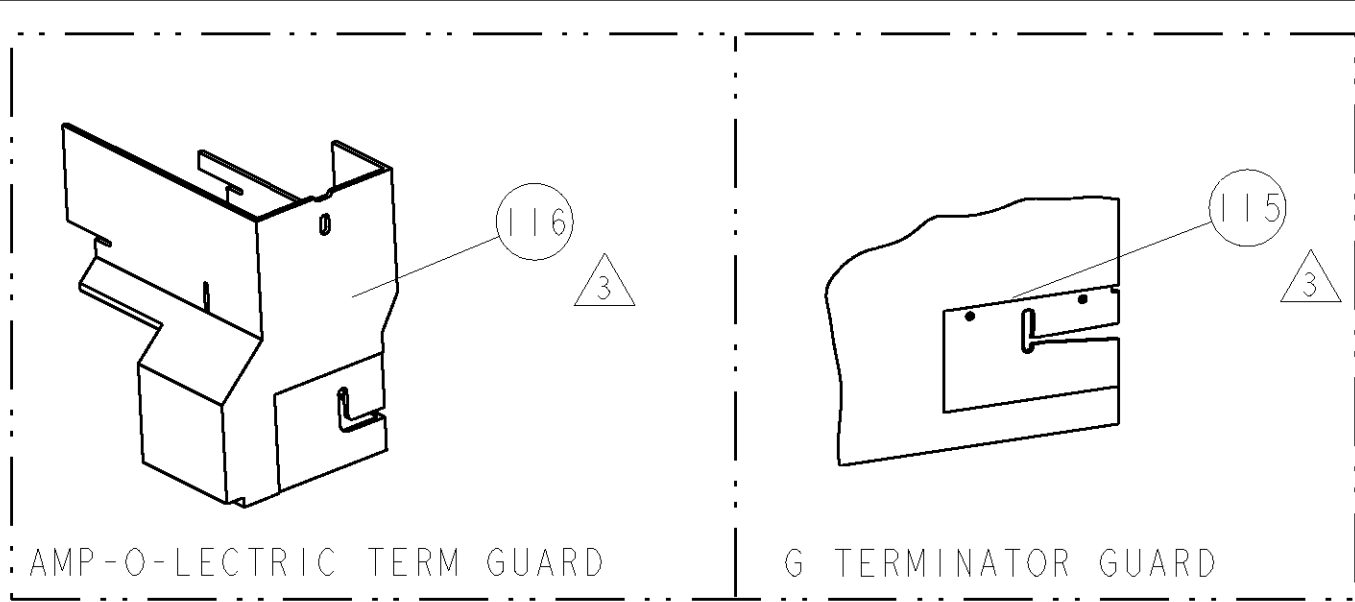
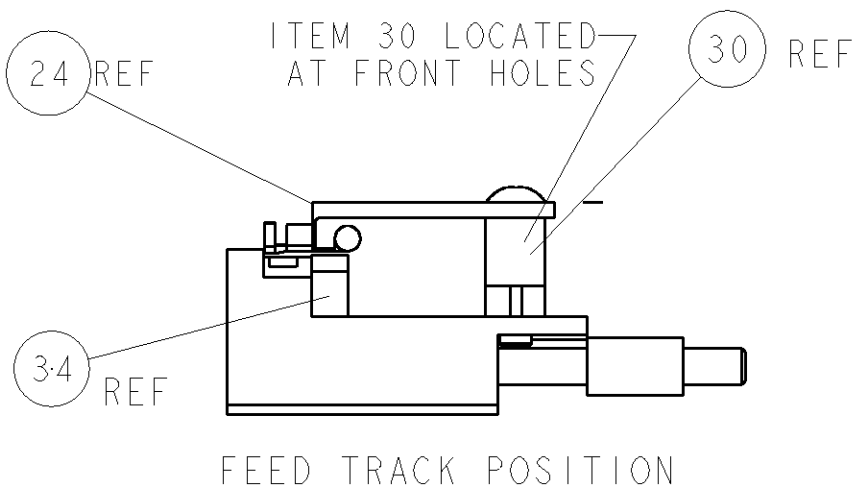
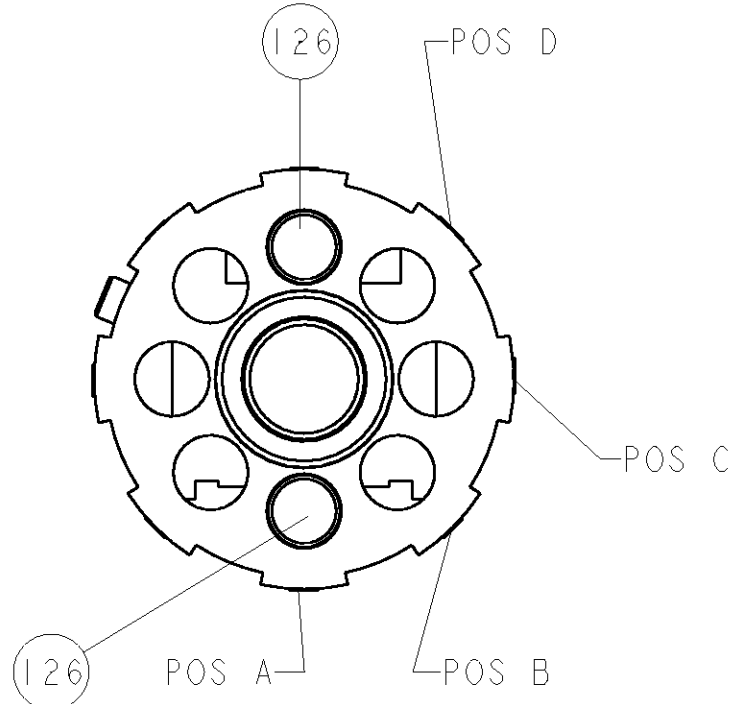
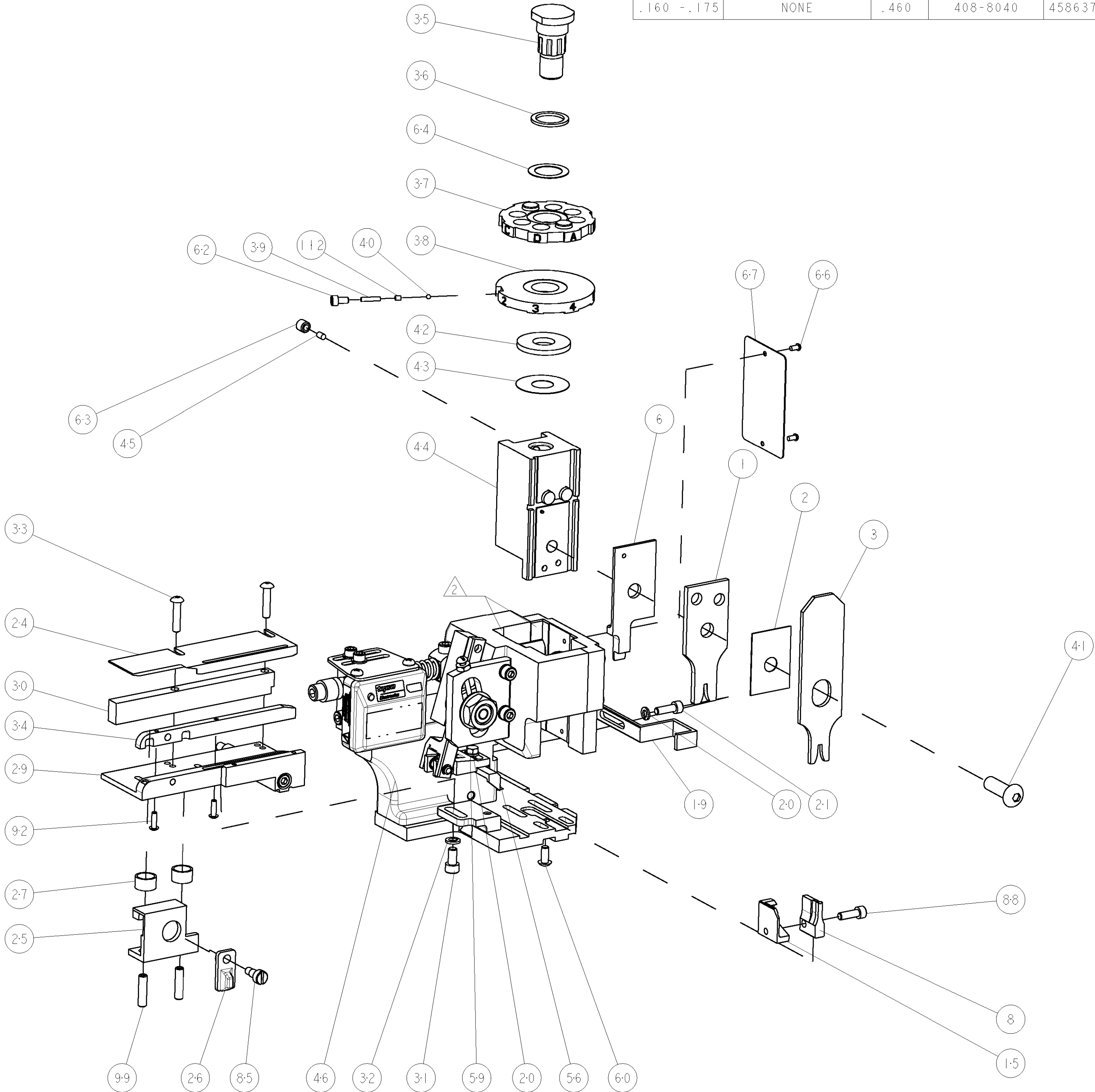


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852292-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852292-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852292-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852292-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852292-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: CONTACT, SPRING					
TYCO PN	MANUF PN	ROYAL DIE AND STAMPING TERMINAL - ROYAL DIE AND STAMPING CRIMP SPECS			
1949082	05712-0024				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.051±.002[1.30±0.05mm]	22 AWG	
-	-	B	-	-	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.080 [2.03mm]	F	22 AWG
-	-	INSUL	.110 [2.79mm]	F	Ø.090 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.160 - .175	NONE	.460	408-8040	458637-1	



-	2	2	2	2	-	3-354779-7	PIN, WIRE DISC, .3175	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	2	2	2	2	-	1-21002-4	SCR, BTN SKT HD CAP 4-40 X .375	92
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	88
-	1	1	1	1	-	22353-8	SCR, SHLD, SLOT HD, 3/16 DIA	85
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	3-694433-2	FEED PAWL	56
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	1	1	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	1-819307-4	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	189807-5	FENCE	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-6	ASSEMBLY, STRIP GUIDE	29
-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	1633337-2	DRAG, SPECIAL	25
-	1	1	1	1	-	1633333-3	PLATE, SLOTTED STRIP GUIDE	24
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	1	1	-	1-458230-1	STRIPPER	19
-	1	1	1	1	-	1633124-5	PLATE, REAR SHEAR	15
1	1	1	1	1	-	1633481-1	ANVIL, SPECIAL, COMBINATION	8
-	1	1	1	1	-	1633478-1	BLADE, SLUG	6
-	1	1	1	1	-	238009-4	BLOCK, FL CRIMPER SPACER	4
1	1	1	1	1	-	6-456134-5	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	-	455888-4	SPACER, CRIMPER	2
1	1	1	1	1	-	3-456405-7	CRIMPER, WIRE PREMIUM	1

-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
THIS IS THE ONLY DRAWING TO BE USED FOR THE MANUFACTURE OF THIS PRODUCT. ANY OTHER DRAWING OR MODIFICATION SHALL BE CONSIDERED VOID. THE USER SHALL BE RESPONSIBLE FOR THE CORRECT USE OF THIS PRODUCT.						DRAWN M. HERR 29JUN2006	Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES						CHECKED M. HERR 29JUN2006	NAME T. ELBIN 29JUN2006	
TOLERANCES UNLESS OTHERWISE SPECIFIED:						PRODUCT SPEC		
9 PLC ±.01						APPLICATION SPEC		
2 PLC ±.01						WEIGHT		
3 PLC ±.01						CUSTOMER DRAWING		
4 PLC ±.0001						SCALE	3:5	
ANGLES ±.0001						SHEET	1	
FINISH						REV	A	

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