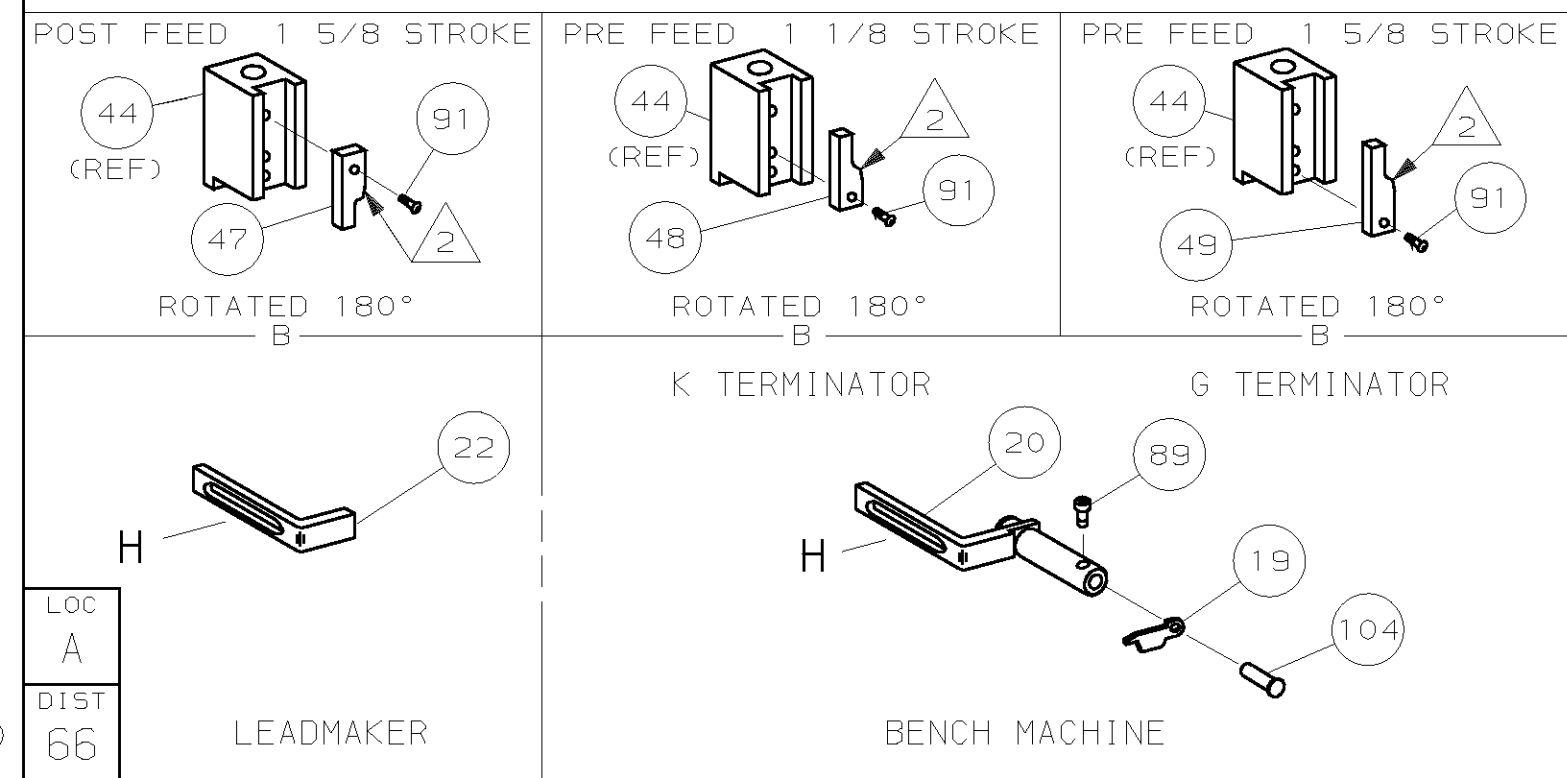


QTY REQD PER ASSY		PARTS LIST			
DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MTRL		HT TR	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		FIN			
2 PLC DEC ±		DR W.HOOVER 14FEB00		APP 14FEB00	
3 PLC DEC ±		CHK 14FEB00		REL T.ELBIN	
4 PLC DEC ±		C.ERISMAN		 AMP Incorporated Harrisburg, PA 17105-3608	
ANGLES ±		NAME		MACHINE REF	
SURF TEXTURE: ✓		SIDE FEED HDM APPLICATOR		MINI APPL	
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		SCALE		SHEET	
		D DWG NO		REV	
		1385028		1 OF 1 A1	
CAGE CODE		RESTRICTED TO			
00779		CUSTOMER AND ASSEMBLY DRAWING			



							129
2	2	2	-	C	2-354779-8	PIN, WIRE DISC (.3130)B	128
2	2	2	-	C	1-354779-4	PIN, WIRE DISC (.3060)A	127
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	126
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	125
1	1	1	-	-	4088040	SF APPL INST 408-8040	124
							123
1	1	1	-	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	122
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL (Ø.187x.50)LEVER	121
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL (Ø.187x1.25)HOUSING	120
REF	REF	REF	-	A	21045-3	RING,RET "C"(Ø.187)FD FING PIN	119
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	118
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10)ADJ PLATE	117
REF	REF	REF	-	A	21024-5	WASHER,LOCK (#10)FEED GDE ROD	116
2	2	2	-	A	21024-2	WASHER,LOCK (#4)FRONT STP GUIDE	115
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD	114
							113
4	4	4	-	A	21024-4	WASHER,LOCK (#8)STRIPPER	112
REF	REF	REF	-	A	21899-4	WASHER,FLAT (Ø5/16)SCREW ADJ	111
							110
1	1	1	-	A	21018-5	NUT, HEX (NO.6)HOLDDOWN	109
REF	REF	REF	-	A	21068-5	NUT, HEX (6-32)FEED ADJ	108
							107
							106
							105
1	1	-	-	A	992031-1	PIN, CLEVIS	104
1	1	1	-	A	21009-2	SCR,SKT 5ET (1/4-20x.25 LW)RAM	103
2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19)ID PLATE	102
REF	REF	REF	-	A	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88)DRAG	99
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW)ANVIL	98
REF	REF	REF	-	A	2-21002-9	SCR,BHC (10-32x.75)CAP	97
REF	REF	REF	-	A	2-22733-8	SCR,BHC (1/4-20x.62)HOUSING	96
REF	REF	REF	-	A	2-21002-7	SCR,BHC (10-32x.50)SG ADJ BLOCK	95
6	6	6	-	A	2-21002-2	SCR,BHC (8-32x.50)TERM H DWN	94
							93
1	1	1	-	A	1-21003-9	SCR,FHC (6-32x.38)DEP	92
1	1	1	-	A	1-21002-7	SCR,BHC (6-32x.38)CAM	91
							90
1	1	-	-	A	7-21000-9	SCR,SHC (4-40x.19)STRIPPER	89
							88
							87
1	1	1	-	A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR,SHC (4-40x.25)F ST GUIDE	85
3	3	3	-	A	2-21000-7	SCR,SHC (8-32x.50)STRIPPER	84
REF	REF	REF	-	A	3-21000-7	SCR,SHC (10-32x.75)FEED ROD GD	83
REF	REF	REF	-	A	3-21000-6	SCR,SHC (10-32x.62)FD ADJ BLK	82
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38)SG ADJ BL	81
REF	REF	REF	-	A	3-21000-4	SCR,SHC (10-32x.38)PIVOT BLK	80
-	REF	-	-	B	455749-1	GUARD, WINDOW	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
							77
							76
							75
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR,SHC (6-32x.25 SL)INS DISC	73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	A	690517-1	SPACER	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST			

1. RECOMMENDED SPARE PARTS.
 2. GREASE LIGHTLY.
 3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
 4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
 6. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL
 7. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

Mouser Electronics

Authorized Distributor

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