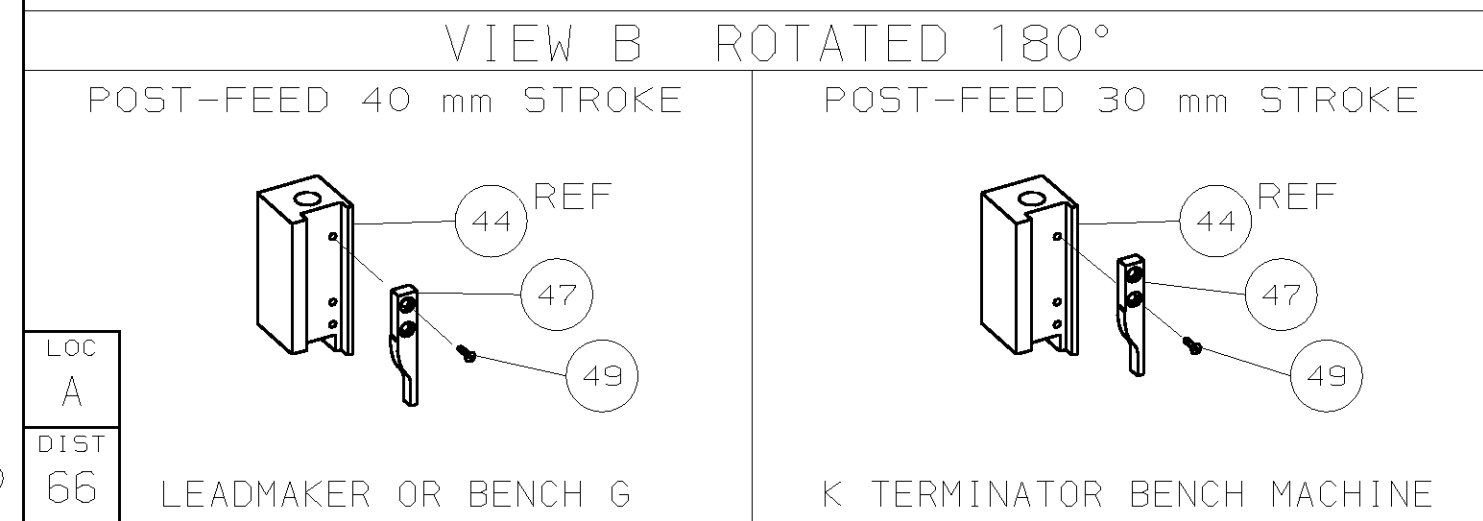




1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. TINSEL WIRE (A) $\varnothing 0.90-1.20\text{mm}$ & STRANDED WIRE (B) 28-26 AWG (0.08-0.14mm²).
5. REFERENCE 411-22008 FOR CRIMP HEIGHT (BOTH INSULATION & WIRE) & CABLE DETAILS.
6. WIRE RANGE QUOTED IS THAT OF THE TERMINAL NOT OF THE APPLICATOR.



		-77-71		-1		PART NO		DESCRIPTION				ITEM NO					
						←		REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)									
QTY REQD PER ASSY														PARTS LIST			
		DIMENSIONS: mm (INCHES) DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 PLC DEC ±- 2 PLC DEC ±- 3 PLC DEC ±- ANGLES ±- SURF TEXTURE: ✓				MATL -		HT TR -		FIN -							
						DR 12JUN02 M. CLIFFORD		APP 12JUN02 F. BACKHURST				AMP Incorporated Harrisburg, PA 17105-3608					
						CHK -		REL 23-07-02 M. CLIFFORD									
						NAME		END FEED HD-I APPLICATOR				MACHINE REF HD-I APPL					
MC JUL02		REMOVE BURRS, BREAK SHARP EDGES R. 38 MAX				SCALE -		D		DWG NO 1339646		SHEET 1 OF 1 REV A					
APP DATE						CAGE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO -					