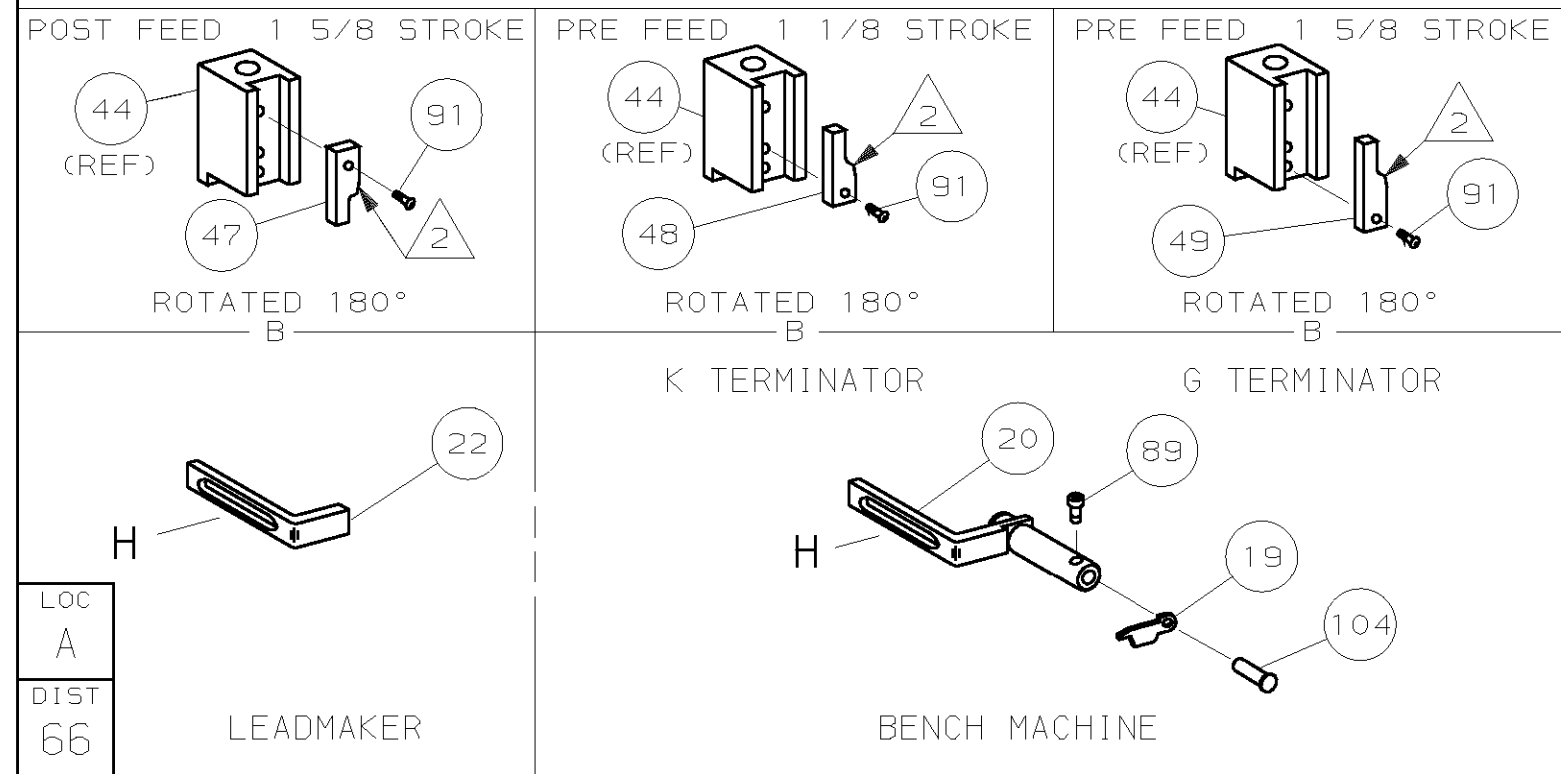
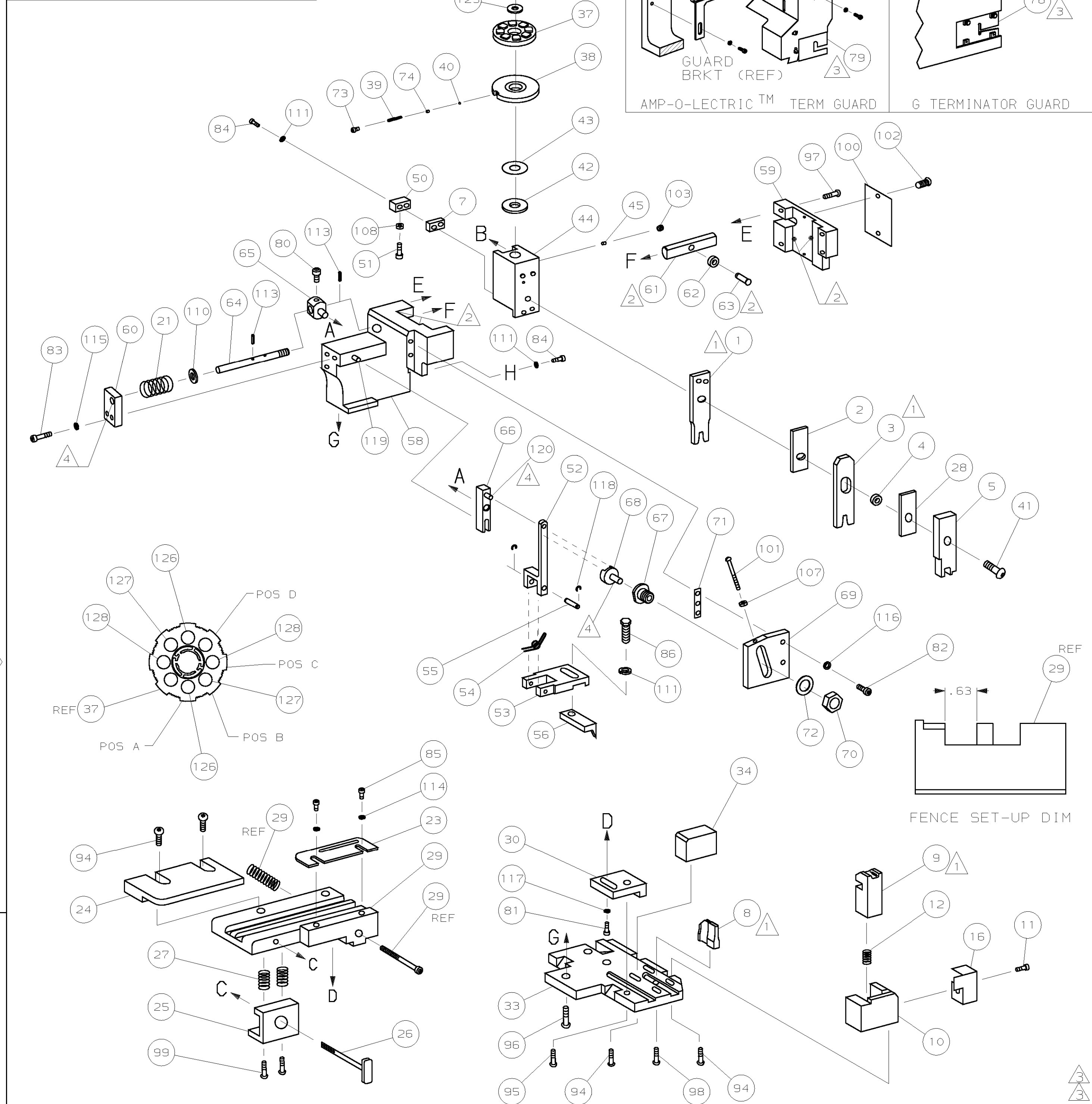


PART NUMBER	REV	FIRST USED
1385210-1	B	122500-1
1385210-2	B	565435-5
1385210-3	B	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

TERMINAL NAME: TAB									
AMP PN			MFR PN		SUMITOMO TERMINAL		AMP CRIMP SPECS		
286522			8230-4502		PAD LTR	CRIMP HEIGHT		WIRE SIZE	
					A	.057 ±.002 [1.45 ±0.05mm]		1.25mm ²	
					B	.051 ±.002 [1.30 ±0.05mm]		0.85mm ²	
					C	.047 ±.002 [1.20 ±0.05mm]		0.5mm ²	
					D	NOT		USED	
					CRIMP	SIZE	TYPE	RANGE	
					WIRE	.087 [2.21mm]	F	0.5-1.25mm ²	
					INSUL	.105 [2.67mm]	F	.085 MAX	
WIRE STRIP LENGTH			TERM APPL SPEC		FEED	APPL INSTRUCTION		SET UP GAGE	LAYOUT
.203-.234			NONE		.391	408-8040		458637-1	L1828
									129
2	2	2	-	C	3-354779-8		PIN, WIRE DISC (.3180)C		128
2	2	2	-	C	3-354779-0		PIN, WIRE DISC (.3140)B		127
2	2	2	-	C	1-354779-6		PIN, WIRE DISC (.3070)A		126
1	1	1	-	A	986950-1		WASHER, FLAT PRECISION		125
1	1	1	-	A	217238-1		GENERAL INSTRUCTION PACKAGE		124
1	1	1	-	-	4088040		SF APPL INST 408-8040		123
									122
									121
REF	REF	REF	-	A	1-21030-1		PIN,DOWEL (ø.187x.50) LEVER		120
REF	REF	REF	-	A	1-21030-6		PIN,DOWEL (ø.187x1.25) HOUSING		119
REF	REF	REF	-	A	21045-3		RING,RET "C" (ø.187) FD FING PIN		118
1	1	1	-	A	21024-5		WASHER, LOCK (#10) ADJ BLOCK		117
REF	REF	REF	-	A	21024-5		WASHER, LOCK (#10) ADJ PLATE		116
REF	REF	REF	-	A	21024-5		WASHER, LOCK (#10) FEED GDE ROD		115
2	2	2	-	A	21024-2		WASHER, LOCK (#4) FRONT STP GUIDE		114
REF	REF	REF	-	A	5-21028-1		PIN, SLT 5PR (ø.125x.50) ADJ ROD		113
									112
4	4	4	-	A	21024-4		WASHER, LOCK (#8) STRIPPER		111
REF	REF	REF	-	A	21899-4		WASHER, FLAT (ø5/16) SCREW ADJ		110
									109
1	1	1	-	A	21018-5		NUT, HEX (NO. 6) HOLDDOWN		108
REF	REF	REF	-	A	21068-5		NUT, HEX (6-32) FEED ADJ		107
									106
									105
1	1	-	-	A	992031-1		PIN, CLEVIS		104
1	1	1	-	A	21009-2		SCR, SKT SET (1/4-20x.25 LW) RAM		103
2	2	2	-	A	21017-2		SCR, DRIVE (#2x.19) ID PLATE		102
REF	REF	REF	-	A	6-23715-5		SCR, PAN HD (6-32x1.50) FEED ADJ		101
1	1	1	-	B	461264-1		PLATE, IDENTIFICATION		100
2	2	2	-	A	3-21002-0		SCR, BHC (10-32x.88) DRAG		99
1	1	1	-	A	22733-8		SCR, BHC (8-32x.38 LW) ANVIL		98
REF	REF	REF	-	A	2-21002-9		SCR, BHC (10-32x.75) CAP		97
REF	REF	REF	-	A	2-22733-8		SCR, BHC (1/4-20x.62) HOUSING		96
REF	REF	REF	-	A	2-21002-7		SCR, BHC (10-32x.50) SG ADJ BLOCK		95
6	6	6	-	A	2-21002-2		SCR, BHC (8-32x.50) TERM H DWN		94
									93
									92
1	1	1	-	A	1-21002-7		SCR, BHC (6-32x.38) CAM		91
									90
1	1	-	-	A	7-21000-9		SCR, SHC (4-40x.19) STRIPPER		89
									88
									87
1	1	1	-	A	2-22603-0		SCR, HEX HD (8-32x.31) FEED FINGER		86
2	2	2	-	A	1-21000-3		SCR, SHC (4-40x.25) F ST GUIDE		85
3	3	3	-	A	2-21000-7		SCR, SHC (8-32x.50) STRIPPER		84
REF	REF	REF	-	A	3-21000-7		SCR, SHC (10-32x.75) FEED ROD GD		83
REF	REF	REF	-	A	3-21000-6		SCR, SHC (10-32x.62) FD ADJ BLK		82
1	1	1	-	A	3-21000-4		SCR, SHC (10-32x.38) SG ADJ BL		81
REF	REF	REF	-	A	3-21000-4		SCR, SHC (10-32x.38) PIVOT BLK		80
-	REF	-	-	B	455749-1		GUARD, WINDOW		79
REF	-	-	-	B	679532-1		INSERT, GUARD		78
									77
									76
									75
1	1	1	-	A	690603-1		SPRING, ASSIST		74
1	1	1	-	A	23030-1		SCR, SHC (6-32x.25 SL) INS DISC		73
REF	REF	REF	-	A	458109-1		WASHER, SPECIAL		72
REF	REF	REF	-	A	690517-1		SPACER		71
-3	-2	-1	U/M	DWG SIZE	PART NO		DESCRIPTION		ITEM NO
QTY REQD PER ASSY			PARTS LIST						

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