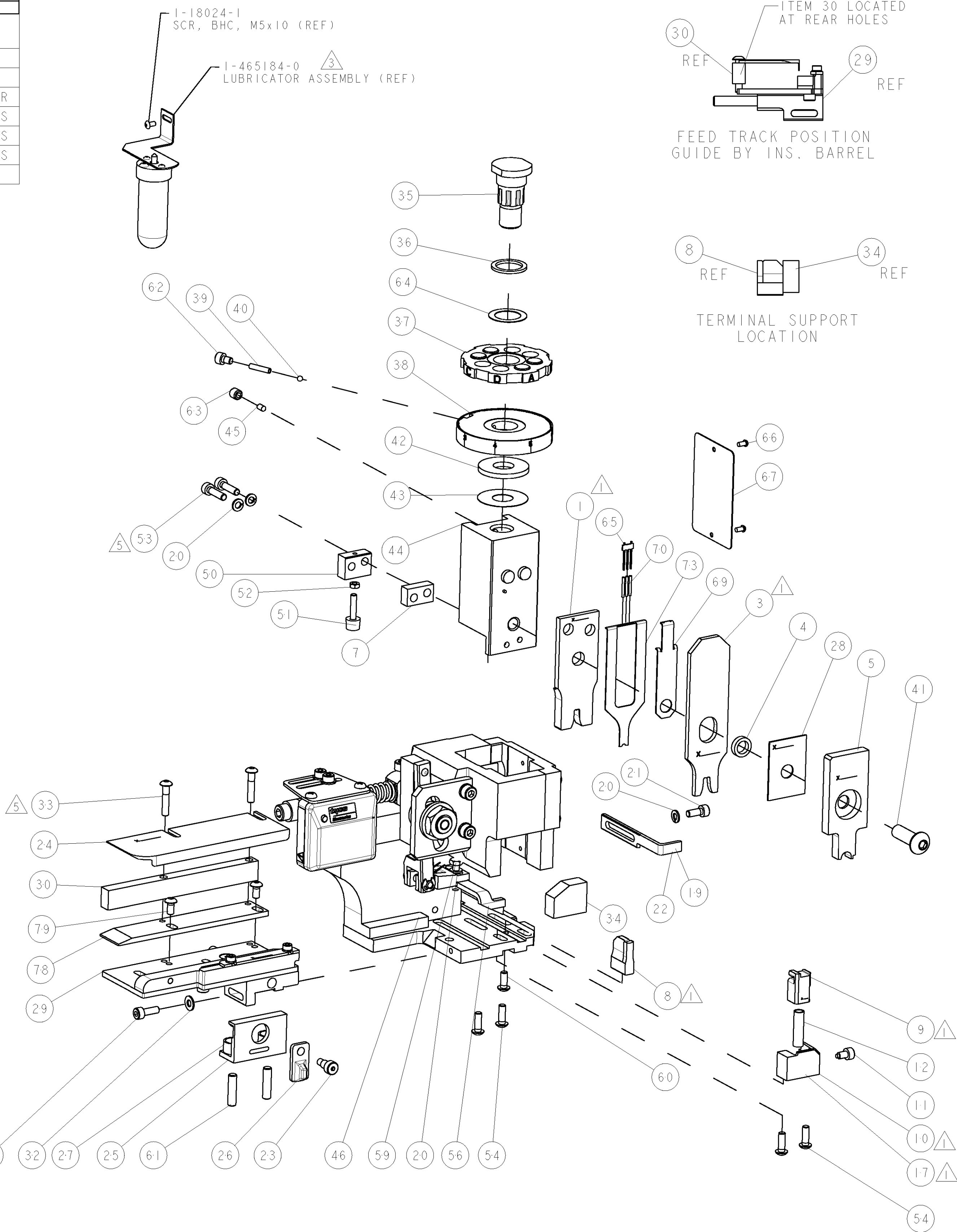


- △ 1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ 3. CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ 5. ITEMS 33 & 53, CUT TO LENGTH AT ASSEMBLY.
- △ 6. WIRE CRIMP AS PER MOLEX CRIMP DATA & SPECIFICATION. INSULATION CRIMP CALCULATED BY TYCO ELECTRONICS UK LTD.
- △ 7. NOTE: REAR BELLMOUTH = 0.90MM MAX, DEVIATION FROM 0.20 - 0.50MM AS STATED ON THE MOLEX SPEC.
- △ 8. INSULATION RANGE STATED IS THAT OF THE APPLICATOR. TERMINAL INSULATION RANGE IS 3.50-5.30 [1.38-.209 IN].



VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	2	2	2	2	2	2	18024-6	SCR, BTN SKT HD CAP (M4 X 8.0)	79
-	1	1	1	1	1	1	525891-1	EXTENSION PLATE STRIP GUIDE ASSEMBLY	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE 458637-3		LOC A	DIST 66	P		LTR	DESCRIPTION	DATE	DWN	APVD
					A					
							SEE ECO-06-014663	20JUN2006	DP	MC
-	1	1	1	1	1	1	1490525-3	DEPRESSOR, WIRE		73
-	-	-	-	-	-	-	-	-		72
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE		71
-	3	3	3	3	3	3	1-23147-4	SPRING, COMPRESSION		70
-	1	1	1	1	1	1	1490524-1	DEPRESSOR, SPACER		69
-	-	-	-	-	-	-	-	-		68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION		67
-	2	2	2	2	2	2	21017-2	SCREW, DRIVE		66
-	1	1	1	1	1	1	1424350-1	HOLDER, PIN		65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION		64
-	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0		63
-	1	1	1	1	1	1	18023-9	SCR, SKT HD CAP M4 X 6.0		62
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0		61
-	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)		60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0		59
-	-	-	-	-	-	-	-	-		58
-	-	-	-	-	-	-	-	-		57
-	1	1	1	1	1	1	1333240-1	PAWL, FEED		56
-	-	-	-	-	-	-	-	-		55
-	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)		54
-	2	2	2	2	2	2	1-18023-3	SCR, SKT HD CAP M4 X 16.0		53
-	1	1	1	1	1	1	18030-1	NUT, HEX, REG M3		52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN		51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER		50
-	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)		49
-	-	1	-	-	1	-	1338675-1	CAM, UNIVERSAL PRE FEED		48
-	1	-	1	1	-	1	1338676-1	CAM, UNIVERSAL POST-FEED		47
-	1	1	1	1	1	1	1320999-4	APPLICATOR SUBASSEMBLY, HDI		46
-	1	1	1	1	1	1	690191-1	PLUG,NYLON		45
-	1	1	1	1	1	1	1338660-1	RAM		44
-	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY		43
-	1	1	1	1	1	1	690124-1	WASHER, RAM (.115)		42
-	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)		41
-	1	1	1	1	1	1	23241-1	BALL, STEEL		40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION		39
-	1	1	1	1	1	1	1320922-1	DISC, ADJUST, INSULATION CRIMP		38
-	1	1	1	1	1	1	354777-1	WIRE DISC, ASSEMBLY		37
-	1	1	1	1	1	1	22480-5	SPRING, COMPRESSION		36
-	1	1	1	1	1	1	690212-1	POST, RAM		35
-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL		34