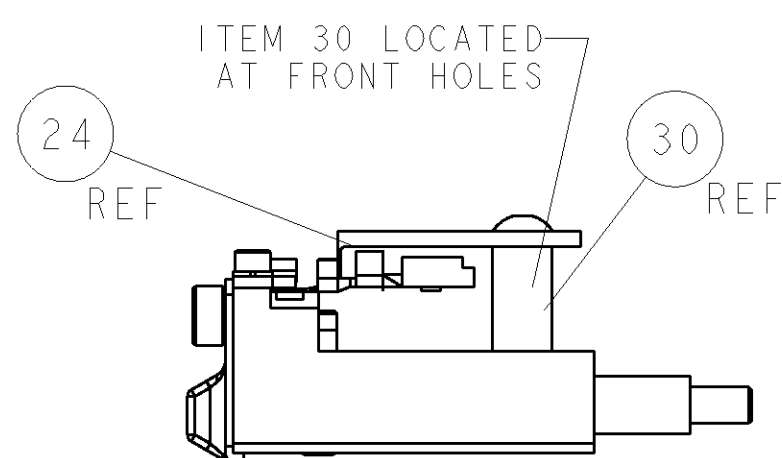
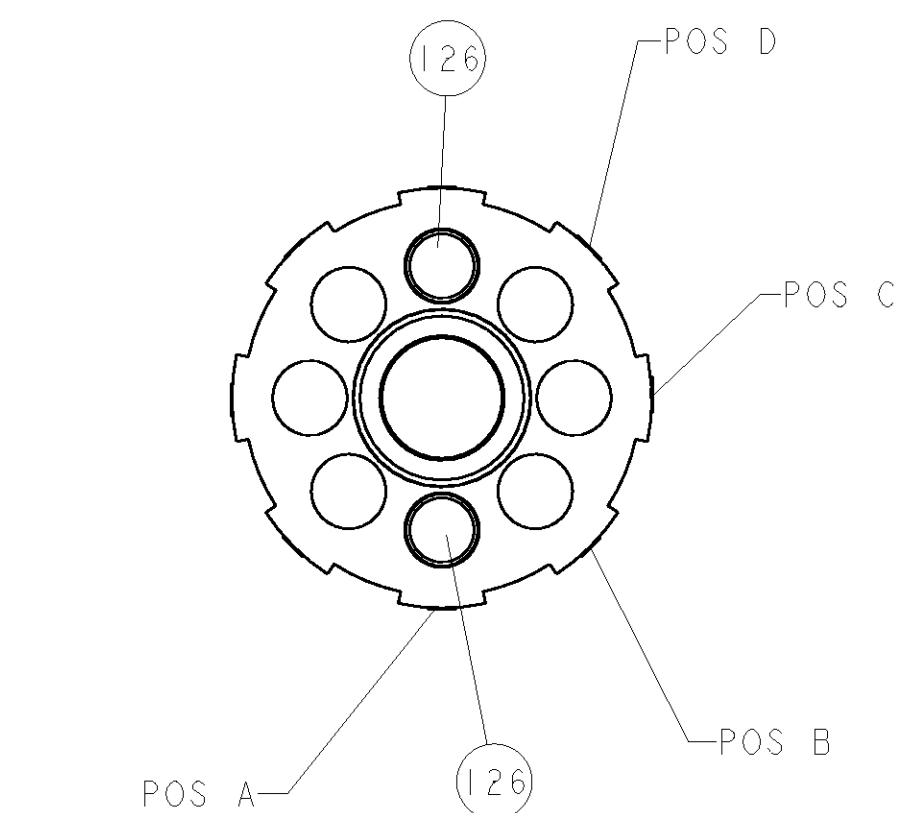
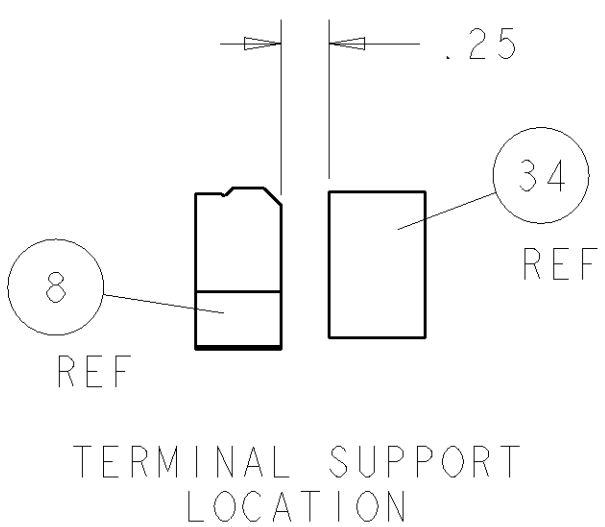


[illegible]

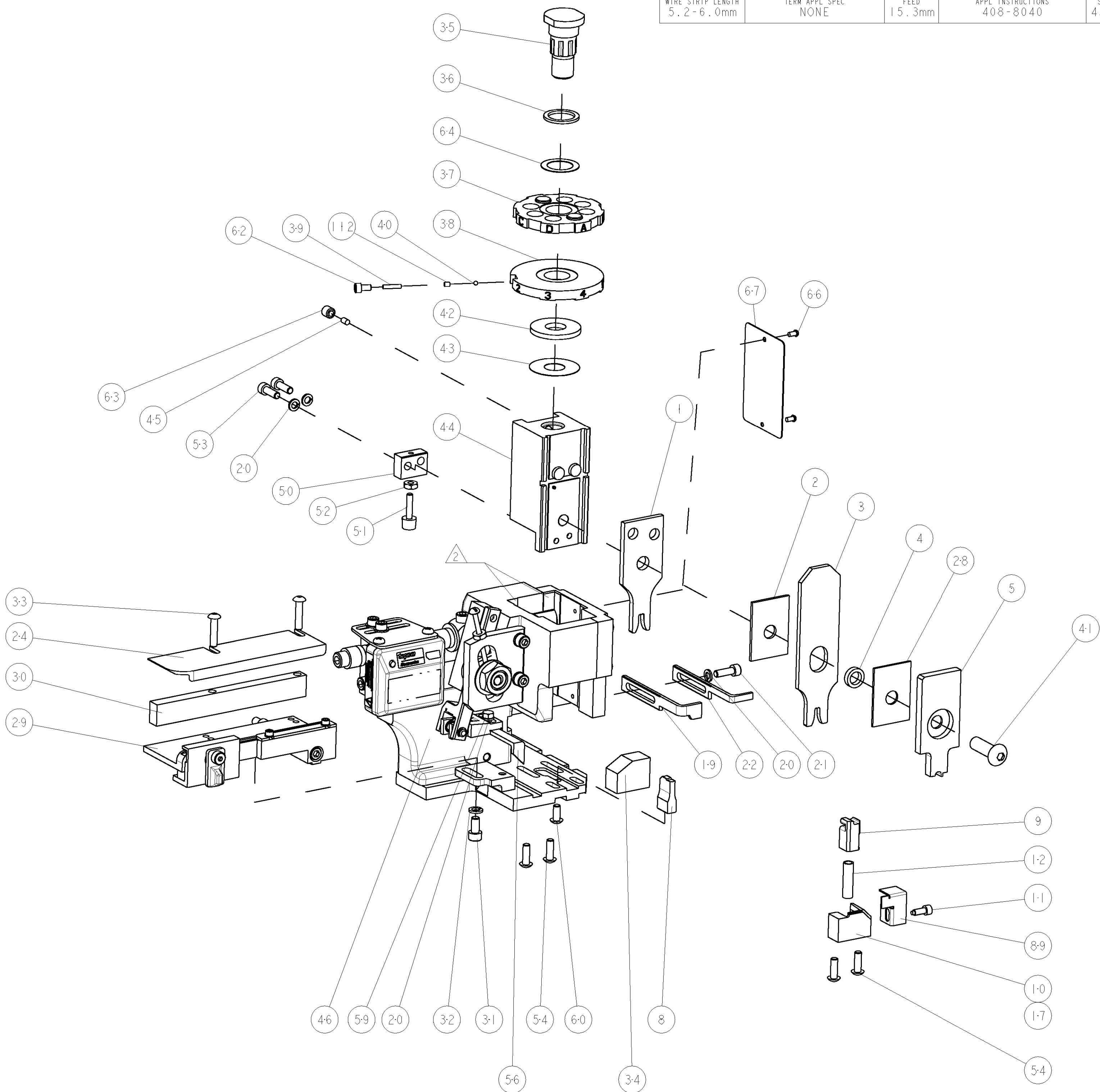
- ① RECOMMENDED SPARE PARTS
- ② GREASE LIGHTLY
- ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

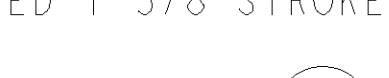
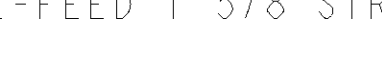


FEED TRACK POSITION



TERMINAL SUPPORT
LOCATION



POST-FEED 5/8 STROKE	PRE-FEED 1/8 STROKE	PRE-FEED 5/8 STROKE
 Diagram showing the post-feed mechanism with a 5/8 stroke. The feed bar (91) is shown in its retracted position. The feed bar is labeled 91, and the stroke is indicated by a triangle with the number 2. The diagram is labeled -1 & -6.	 Diagram showing the pre-feed mechanism with a 1/8 stroke. The feed bar (91) is shown in its retracted position. The feed bar is labeled 91, and the stroke is indicated by a triangle with the number 2. The diagram is labeled -2.	 Diagram showing the pre-feed mechanism with a 5/8 stroke. The feed bar (91) is shown in its retracted position. The feed bar is labeled 91, and the stroke is indicated by a triangle with the number 2. The diagram is labeled -3.

	-	2	2	2	2	-	6-354778-9	IN, WIRE DISC, .2840	126
3	-	-	-	REF	-	...	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	...	679532-1	INSERT, GUARD	115
	-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	6
	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
	-	-	1	-	-	...	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	-	1	-	...	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
	-	1	1	1	1	-	1-819307-3	RAM, SIDE FEED	44
	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
	-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	4
	-	1	1	1	1	-	23241-6	BALL, STEEL	40
	-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
	-	1	1	1	1	-	690142-1	DISC, INSULATION	38
	-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
	-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
	-	1	1	1	1	-	690212-1	POST, RAM	35
	-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1320908-6	SPACER, STRIP GUIDE	30
	-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
	-	1	1	1	1	-	1320928-2	PLATE, STRIP GUIDE	24
	-	1	-	-	1	-	690472-2	STRIPPER	22
	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	-	1	1	-	-	691353-1	STRIPPER	19
1	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	-	690461-1	STOP, SHEAR	11
1	-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1	1	-	1-454276-9	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	-	6-1633116-6	ANVIL, COMBINATION	8
	-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
	-	1	1	1	1	-	2380111-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	-	1-456134-4	CRIMPER, INSULATION F PREMIUM	3
	-	1	1	1	1	-	1-455888-5	SPACER, CRIMPER	2
1	1	1	1	1	1	-	1-1673600-5	CRIMPER, WIRE	1
	-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

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										GROSS		Electronics		Harrisburg, PA 17105-3808											
DIMENSIONS: INCHES										TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.1 2 PLC ±0.01 3 PLC ±0.001 4 PLC ±0.0001 ANGLES ±°										CNC G BAILEY		09MAY2006		NAME	
																				SIDE FEED HDM APPLICATOR					
MATERIAL -										FINISH -										PRODUCT SPEC					
																				APPLICATION SPEC					
WEIGHT -										SIZE CAGE CODE DRAWING NO A 00779 C=1852259										RESTRICTED TO					
																				CUSTOMER DRAWING					
										SCALE 3:5		SHEET 1 OF		REV A											

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