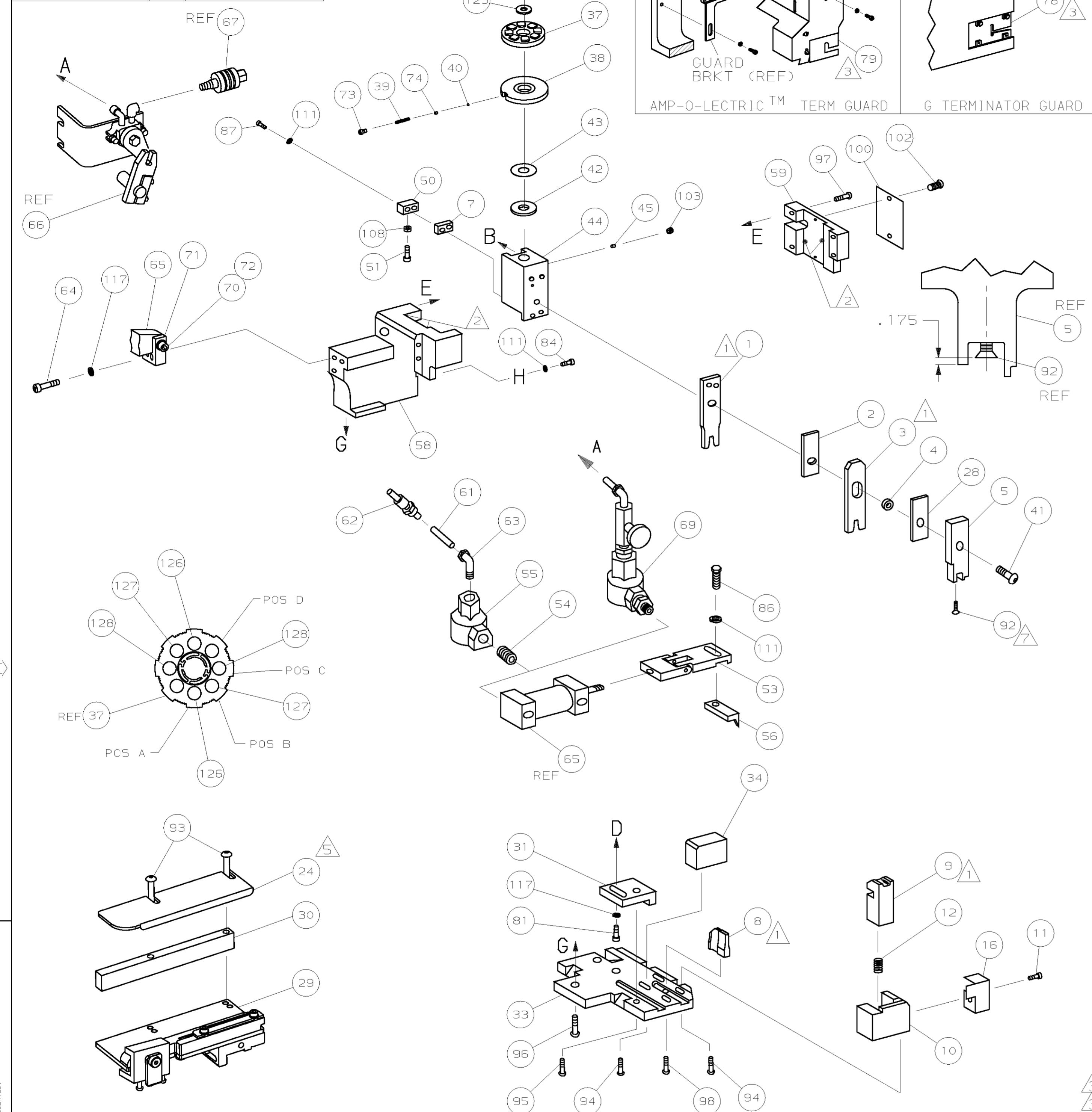
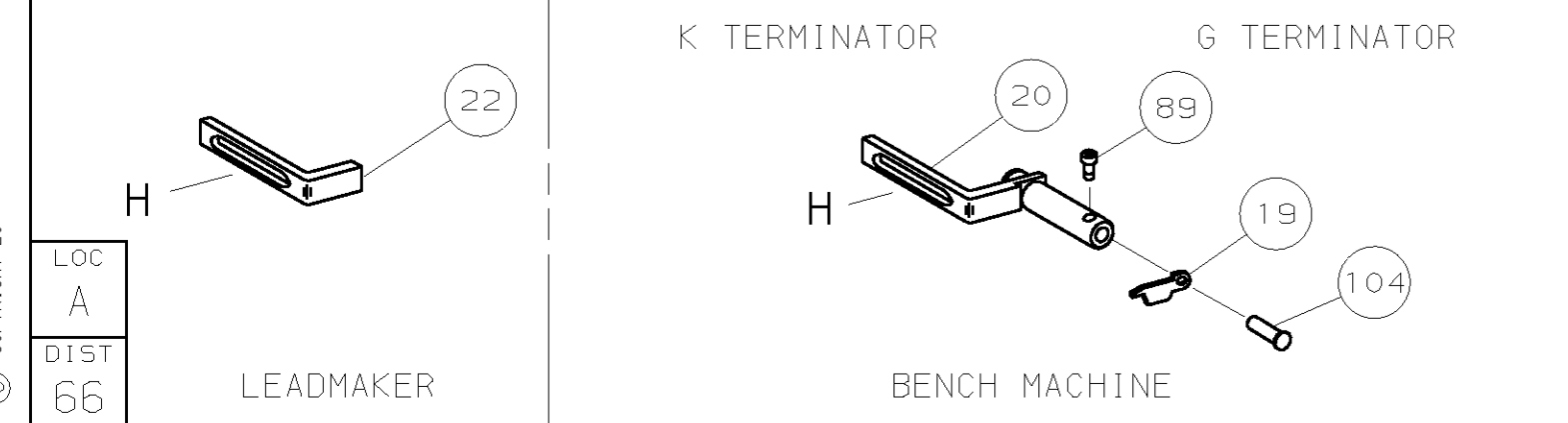


PART NUMBER	REV	FIRST USED
1385829-1	A	122500-1
1385829-2	A	565435-5
1385829-3	A	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 REAR STRIP GUIDE TO GUIDE ON INSULATION BARREL.
- 6 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- 7 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.
- 8 ADJUST FEED BETWEEN PIN AND SOCKET.



AMP SEAL PN		MFR SEAL PN		WIRE STRIP LENGTH		TERM APPL	SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
1572594	7116-4140-02	1572595	7114-4140-02	.240-	.257	NONE			408-8040	458637-1	L3044

QTY	RECD	PER	ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	2	2	-	C		4-354779-2	PIN, WIRE DISC (.3200)C	129
2	2	2	-	C		3-354779-8	PIN, WIRE DISC (.3180)B	127
2	2	2	-	C		3-354779-6	PIN, WIRE DISC (.3170)A	126
1	1	1	-	A		986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A		217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-		4088040	SF APPL INST 408-8040	123
								122
								121
								120
								119
								118
3	3	3	-	A		21024-5	WASHER, LOCK (#10)ADJ BLOCK	117
								116
								115
								114
								113
								112
4	4	4	-	A		21024-4	WASHER, LOCK (#8) STRIPPER	111
								110
								109
1	1	1	-	A		21018-5	NUT, HEX (NO. 6) HOLDDOWN	108
								107
								106
								105
1	1	-	-	A		992031-1	PIN, CLEVIS	104
1	1	1	-	A		21009-2	SCR, SKT 5ET(1/4-20x.25 LW)RAM	103
2	2	2	-	A		21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
								101
1	1	1	-	B		461264-1	PLATE, IDENTIFICATION	100
								99
1	1	1	-	A		22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
4	4	4	-	A		2-21002-9	SCR, BHC (10-32x.75) CAP	97
3	3	3	-	A		2-22733-8	SCR, BHC (1/4-20x.62) H5G	96
1	1	1	-	A		2-21002-7	SCR, BHC (10-32x.50) 5G ADJ BLK	95
4	4	4	-	A		2-21002-2	SCR, BHC (8-32x.50) TERM H DWN	94
2	2	2	-	A		2-21002-4	SCR, BHC (8-32x.75) R STP GDE	93
1	1	1	-	A		1-21003-9	SCR, FHC (6-32x.38) DEP	92
								91
								90
1	1	-	-	A		7-21000-9	SCR, SHC (4-40x.19) STRIPPER	89
								88
2	2	2	-	A		2-21000-7	SCR, SHC (8-32x.50) DEP-HOLD	87
1	1	1	-	A		2-22603-1	SCR, HEX HD (8-32x.38) FEED FINGER	86
								85
1	1	1	-	A		2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84
								83
								82
1	1	1	-	A		3-21000-4	SCR, SHC (10-32x.38) 5G ADJ BL	81
								80
-	1	-	-	B		462992-7	GUARD ASSY	79
REF	-	-	-	B		679532-1	INSERT, GUARD	78
								77
								76
								75
1	1	1	-	A		690603-1	SPRING, ASSIST	74
1	1	1	-	A		23030-1	SCR, SHC (6-32x.25 SL) INS DISC	73
1	1	1	-	A		3-21001-5	SCR, SHC (3/8-16x1.00) AIR FEED	72
1	1	1	-	B		459610-1	MOUNT, FEED BRACKET	71
								70
								69
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QTY	RECD	PER	ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-1						LEADMAKER	AIRFEED	
-2						BENCH MODEL K	AIRFEED	
-3						BENCH MODEL G	AIRFEED	
1	1	1	-	A		21024-8	WASHER, LOCK 3/8	70
-	1	-	-	C		692655-5	AIR FEED VALVE ASSY	69
								68
-	REF	-	-	A		24042-2	VALVE, SHUT OFF	67
-	REF	-	-	C		692655-6	AIR FEED VALVE ASSY	66
1	1	1	-	B		461065-1	AIR FEED ASSY (1 INCH)	65
2	2	2	-	A		3-21000-9	SCR, SHC (10-32x1.00) AIR ASSY	64
1	-	1	-	A		980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
1	-	1	-	A		23238-1	QUICK DISCONNECT	62
21.00	-	21.00	IN	A		27319-4	TUBING, POLY-FLO Ø.25	61
								60
1	1	1	-	C		454220-1	CAP, RAM	59
1	1	1	-	D		454485-1	HOUSING	58
								57
								56
1	1	1	-	B		2-694433-6	PAWL, FEED	55
1	-	1	-	A		22374-7	VALVE, QUICK EXHAUST	54
1	-	1	-	A		22304-1	NIPPLE, HEX	53
1	1	1	-	B		461062-1	FEED FINGER ASSY	52
								51
1	1	1	-	A		811242-2	BUMPER, HOLDDOWN	50
1	1	1	-	A		690753-1	SPACER, TONKER	49
								48
								47
								46
								45
1	1	1	-	A		690191-1	PLUG, NYLON	44
1	1	1	-	C		819307-9	RAM	43
1	1	1	-	A		690125-1	WASHER, LAMINATED	42
1	1	1	-	A		690124-1	WASHER, RAM	41
1	1	1	-	A		7-21002-9	BOLT, CRIMPER (5/16x1.00)	40
1	1	1	-	A		23241-6	BALL, STEEL	39
1	1	1	-	A		690170-1	SPRING, COMPRESSION	38
1	1	1	-	C		1-690142-0	DISC, INSULATION	37
1	1	1	-	D		354777-1	DISC, WIRE	36
1	1	1	-	A		22480-5	WASHER, SPRING	35
1	1	1	-	B		690212-1	POST, RAM	34
1	1	1	-	B		690786-1	SUPPORT, TERMINAL	33
1	1	1	-	D		318055-4	PLATE, BASE	32
								31
1	1	1	-	B		455689-1	BLOCK, ADJ. STRIP GUIDE	30
1	1	1	-	B		1320908-2	SPACER, STRIP GUIDE	29
1	1	1	-	C		1633091-7	STRIP GUIDE ASSEMBLY	28
1	1	1	-	C		455888-8	SPACER, FRONT SHEAR DEP	27
								26
								25
								24
1	1	1	-	D		1320928-3	GUIDE, STRIP (REAR)	23
								22
-	-	1	-	B		690472-2	STRIPPER	21
								20
1	1	-	-	A		679218-1	STRIPPER WIRE STOP ASSY	19
1	1	-	-	B		458949-1	STRIPPER	18
								17
								16
1	1	1	-	B		318563-1	GUARD, CHIP, FRONT	15
								14
								13
1	1	1	-	A		4-22280-8	SPRING, SHEAR	12
1	1	1	-	B		1-21000-9	SCR, SHC (8-32x.38) SHEAR STOP	11
1	1	1	-	C		2-690459-2	HOLDER, SHEAR (FRONT)	10
1	1	1	-	C		318059-4	SHEAR, FLOAT (FRONT)	9
1	1	1	-	C		3-662188-9	ANVIL	8
1	1	1	-	C		4-240641-2	SPACER, DEPRESSOR (REAR)	7
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