

Pro/ENGINEER DRAWING

	5			4					3	
1		[TERMINAL	NAME: T-	20	ΜA	JOR TERMINA	L, SI	INGLE CRIMP	
•		i	TYCO PN	MANUF PN	С	CHRISTIANA INDUSTRIES TERMINAL -				
			949327-	302 59			AMP CF			
•		4	X 1949327-2 1302120 CRIMP HEIGHT			ΙT	WIRE SIZE	REF SETTING		
I		4	1949327-3	302 60		2.0	2±0.05mm [.080=	30±.002] I8AWG		B - 0
			-	-		1.8	8±0.05mm [.074=	±.002]	20AWG	C - 0
:		i	-	-			_		_	-
					-		_	-		
		:	-	-		MD	0 I 7 F	TYPE	RANGE	
	G TERMINATOR GUARD		-	-	- CRIMP		SIZE		RANGE	
			-	-	WIF	RΕ	I.78mm [.070]	F	20-18 AWG	
			-	_	INS	UL	3.30mm [. 30]	F	arnothing . I I O MAX	
			wire strip length .116131	term appl spec NONE	FEE 5		applicator inst 408-80		SET UP GAGE 458637-1	



	2										
LOC	DIST				REVISIONS	IONS					
А	66	P LTR			DESCRIPTION	DATE	DWN	APVD			
			А	RELEASED		17APR2007	MEH	GB			
			В	ECR 07-01401	8	12JUN2007	MEH	GB			
			С	ECR 07-01437	8	15JUN2007	MEH	GB			
			•								

D

			-	5-690786-3	SUPPORT, TERMINAL	120				
			-	5-690786-6	SUPPORT, TERMINAL	· 9 · 8				
	REF	-	-	<u>692655-6</u> 461062-1	AIR FEED VALVE ASSEMBLY FEED FINGER ASSEMBLY	1 0 1 7				
	REF			455749-1	GUARD WINDOW	116				
F	-	-		679532-1	INSERT, GUARD	115				
			-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000					
			-	459610-9 21024-8	MOUNT, FEED BRACKET WASHER, SPRG LOCK, REG 3/8	· 0 · 09				
	_		-	692655-7	AIR FEED VALVE ASSEMBLY	108				
			-	46 690 -	SPACER, AIR FEED	107				
	REF	_	-	24024-2	VALVE, SHUT OFF	106				
		-	-	692655-5 461065-2	AIR FEED VALVE ASSEMBLY ASSEMBLY, AIR FEED	· 05 · 04				
	2	2	-	4 - 2 000 - 3	SCR, SKT HD CAP 10-32 X 2.000	103				
			-	424350 -	HOLDER, PIN, WIRED	. 92				
			-	3 8563-	GUARD, FRONT CHIP	89				
			-	455888-1 1490524-1	SPACER, CRIMPER DEPRESSOR, SPACER	· 82 · 76	_			
			-		DEPRESSOR, WIRE	75	С			
			-	4088040	SF APPL INST 408-8040	72				
			-	217238-1	GENERAL INSTRUCTION PKG	7				
	3	3	-		SPRING, COMPRESSION	·70 ·67				
	2	2	-	46 264-5 2 0 7-2	PLATE, IDENTIFICATION SCREW, DRIVE	66				
			-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63				
			-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60				
			-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59				
	2	2	-	<u>4-694433-7</u> 2-21002-1	FEED PAWL SCR, BTN SKT HD CAP 8-32 X .375	· <u>56</u> ·55				
_	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54				
	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	• 53				
			-	21018-5	NUT, HEX, REG 6-32	52				
			-	<u>8 242-2</u> 690753-	BUMPER, HOLD DOWN Spacer, tonker	· <u>5</u>] ·50				
			-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	146				
			-	690 9 -	PLUG, NYLON	45				
			-	I-455673-4	RAM, SIDE FEED	44				
			-	7-21002-9 469367-3	SCR, BTN SKT HD CAP 5/16-24 X 1.00 Shim	·4 ·38				
			-		FINE ADJUST HEAD ASSEMBLY	37	В			
			-		TERMINAL SUPPORT	34	D			
	2	2	-	2-2 002-4	SCR, BTN SKT HD CAP 8-32 X .750	33				
	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO IO	· 32 · 31				
			-	3-2 000-4 320908-8	SCR, SKT HD CAP 10-32 X .375 SPACER, STRIP GUIDE	30				
			-		ASSEMBLY, STRIP GUIDE	29				
			-		SPACER, CRIMPER	28				
			-		PLATE, STRIP GUIDE	24				
	4	4	-	2-21000-7 21024-4	SCR, SKT HD CAP 8-32 X .500 Washer, sprg lock, reg no 8	·21 ·20				
			-	456468-5	STRIPPER, SPECIAL	19				
	_	_	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	7				
			-	3-22280-3	SPRING, COMPRESSION	12				
			-	690461-1 690459-1	STOP, SHEAR Shear Holder, front	1 0				
			-	462006-1	FLOATING SHEAR, FRONT	1 9				
			-	2-1633108-0	ANVIL, COMBINATION .070	8				
			-	2-455889-0	DEPRESSOR, SHEAR	5				
			-	-2380 -0	BLOCK, CRIMPER SPACER	4				
			-	<u>4 - 456 34 - 4</u> 456 40 4 - 5	CRIMPER, INSULATION F PREMIUM CRIMPER, WIRE PREMIUM					
3	- 2		U/M	PART NO	DESCRIPTION	ITEM	A			
OC U	MENT FOR T CONTROLLIN FOR THE LA	YCO ELECTE		OPATION DWN 2.3M		NO	- 1			
ËĎ	FOR THE LA	TEST REVIS	STON.		AR2007 LUCO Tyco Electronics AR2007 <i>Electronics</i> Harrisburg, PA 17105-3608					
	т(отн	DLERANC ERWISE	ES UNLE SPECIF	ss ied: apvd 23M/ T. BENCHOFF	AR2007 NAME FINE ADJUST SIDE FEED					
	0 PLC 1 PLC 2 PLC		0.1	PRODUCT SPEC	HDM APPLICATOR					
3 PLC ±0.001 4 PLC ±0.0001				APPLICATION SPEC	APPLICATION SPEC					
ANGLES ±- FINISH -				 WEIGHT _	A 00779 C-1855252	-				
		_		CUSTOMER DRAWIN		REV C				
						,				

CUSTOMER VIEWABLE ASSEMBLY

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