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NING MACHINE GUARD	TERMINAL NAME:RECEPTAAMPP/NMFGP/NMFG	CLE <u>/e</u> CRIMP DATA (NON-AMP	TERMINAL-AMP SPEC)	-1 -2	LEADM BENCH M		MECH POST FEED MECH PRE FEED		23
(REF) (REF)	286851 M125004K954	PAD CRIMP HEIGHT	WIRE SIZE	-3 REF	BENCH M		MECH PRE FEED 22594-8	NUT,HEX(1/2-20) 70	
		A .044 ±.002 [1.12 ±0.05mm		REF	REF REF	- B - B	240628-1	PLATE, ADJUSTMENT 69	
		B .039 ±.002 [0.99 ±0.05mm C NOT] 20 USED		REF REF	– B – B	240626-1 240633-1	SHAFT, PIVOT 68 BUSHING 67	
79	SEAL 286854 M351-50175	D NOT	USED		REF REF	- A	455680-1	LEVER, INTERMEDIATE 66	
1 GUARD G TERMINATOR GUARD		CRIMPSIZETYPEWIRE.070[1.78mm]F	RANGE 20-18	REF	REF REF	- B - A	240629-1 240632-2	BLOCK, PIVOT65SCREW, ADJ FEED ROD64DINCAM DOLLED	1
(102)		INSUL .130 [3.30mm] 0	Ø.060 MAX	REF	REF REF	- B - B	240659-3 240658-1	PIN, CAM ROLLER63ROLLER, CAM62	
	wire strip length TERM APPL .203219 NONE		DN SET UP GAGE LAYOUT 458637-1 L2336	REF REF	REF REF	– B – A	454398-2 454178-1	ROD, FEED61GUIDE, FEED ROD60	
			129	REF	REF REF	- C	454220-1 454485-1	CAP, RAM 55 HOUSING 58	
	2 2 2 - C	5-354779-2 PIN, WIRE DISC						57	7
	2 2 2 - C 1 1 1 - A	3-354779-9 PIN, WIRE DISC 986950-1 WASHER, FLAT F		REF		- B - B	690542-2 240624-1	PAWL, FEED56PIN, FEED FINGER55	
	1 1 1 - A 1 1 1	217238-1 GENERAL INSTRUCT 4088040 SF APPL INST 4			REF REF	- B - B	691499-1 690541-1	SPRING, FEED FINGER54HOLDER, FEED FINGER53	3
/2		4-21028-0 PIN,SLT SPR(Ø.093×	122 .75) ST GDE PL 121	REF	REF REF	– A – A	455679-1 811242-2	LEVER, TERMINAL FEED ARM 52 BUMPER, HOLDDOWN 51	-
	REF REF REF - A	1-21030-1 PIN, DOWEL (Ø. 187>	(.50)LEVER 120	1	1 1	- A	690753-1	SPACER, TONKER 50)
	REFREFREFAREFREFREFA	1-21030-6 PIN, DOWEL (Ø. 187×1 21045-3 RING, RET "C" (Ø. 18		_	1 –	- B - B	690602-6 690602-5	CAM, PRE-FEED 1 5/8 ST 49 CAM, PRE-FEED 1 1/8 ST 48	
2 1	1 1 1 - A REF REF REF - A	21024-5 WASHER, LOCK (#10) 21024-5 WASHER, LOCK (#10)		1	- 1 1 1	– B – B	690501-4 459456-1	CAM, POST-FEED 1 5/8 ST 47 APPLICATOR, BASIC (SUBASSY) 46	
	REF REF REF - A	21024–5 WASHER,LOCK (#10) F 21024–2 WASHER,LOCK (#4) FR	eed gde rod 115	1	1 1	– A	690191-1 455673-1	PLUG, NYLON 45 RAM 42	
	REF REF REF - A	21024-2 WASHER, LOCK (#4)TR 5-21028-1 PIN, SLT SPR (Ø.125)		1	1 1	– A	690125-1	WASHER, LAMINATED 43	
	4 4 4 - A	21024-4 WASHER,LOCK(#8	112 3) STRIPPER 111	1	1 1 1 1	- A - A	690124-1 7-21002-9	WASHER, RAM 42 BOLT, CRIMPER(5/16×1.00) 41	-
	REF REF REF - A	21899-4 WASHER, FLAT (Ø5/1	16) SCREW ADJ 110	1	1 1 1 1	– A – A	23241-6 690170-1	BALL, STEEL40SPRING, COMPRESSION39	
		21018-5 NUT, HEX (NO. 6) H		1	1 1	- <u>C</u>	690142-1	DISC, INSULATION 38	
	REF REF REF - A	21068–5 NUT, HEX (6–32) F	EED ADJ 107 106	1	1 1	– D – A	354777-1 22480-5	WIRE DISC, PLASTIC 37 WASHER, SPRING 36	
116 92 7	1 1 - A	992031–1 PIN, CLEVIS 21009–2 SCR, SKT SET (1/4–2	105 104		1 1 1 1 REF REF	- B - B - D	690212-1 2-690786-3 455675-1	POST, RAM35SUPPORT, TERMINAL34PLATE, BASE35	1
	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	21017-2 SCR, DRIVE (#2×.	19) ID PLATE 102			– D	690432-3	SCREW, ADJUSTMENT	
	REF REF A 1 1 1 - B	6-23715-5SCR, PAN HD (6-32×1461264-1PLATE, IDENTIF		REF	REF REF	– B	455689-1	BLOCK, STRIP GUIDE ADJ 30)
	2 2 2 - A 1 1 1 - A	3-21002-0 SCR, BHC (10-32× 22733-8 SCR, BHC (8-32×.)		1	1 1 1 1	- C - C	<u>455671-1</u> 1-455888-9	PLATE, STRIP GUIDE 29 SPACER, FRONT SHEAR DEP 28	}i
70	REF REF REF – A	2-21002-9 SCR, BHC (10-32× 2-22733-8 SCR, BHC (1/4-20×.	(.75)CAP 97	2	2 2	– A – B	1-22284-0 690546-1	SPRING, DRAG 27 LEVER, DRAG RELEASE 26	7
	REF REF REF - A	2-21002-7 SCR, BHC (10-32x.50)5G ADJ BLOCK 95	1	1 1	- B	240792-1	DRAG, TERMINAL 25	
	6 6 6 - A	2-21002-2 SCR, BHC (8-32×.50)	TERM H DWN 94 93	1	1 1 1 1	– D – A	9-690504-2 690438-1	GUIDE, STRIP (REAR)24GUIDE, STRIP (FRONT)23	}
(P)	1 1 1 - A 1 1 1 - A	1-21003-9SCR, FHC (6-32×.1-21002-7SCR, BHC (6-32×.		_ REF	– 1 REF REF	– B – A	690472-2 4-22284-9	STRIPPER22SPRING, FEED RETURN21	
		7-21000-9 SCR, SHC (4-40×.	90	1	1 –	– A – B	679218-1 458949-1	STRIPPER WIRE STOP ASSY 20 STRIPPER 19)
(12)			88					18	3
	<u>2 2 2 - A</u> <u>1 1 1 - A</u>	2-21000-8 SCR, SHC (8-32×.50) 2-22603-0 SCR, HEX HD (8-32×.30)		1	1 1	– B	318563-1	GUARD, CHIP, FRONT)
	2 2 2 - A 1 1 1 - A	1-21000-3 SCR, SHC (4-40×.25) 2-21000-7 SCR, SHC (8-32×.50)						15	1
	REF REF REF – A	3-21000-7 SCR, SHC (10-32x.75) 3-21000-6 SCR, SHC (10-32x.62)		1	1 1	— А	5-22280-0	13SPRING, SHEAR12	3
	1 1 1 – A	3-21000-4 SCR, SHC (10-32×.38	8)SG ADJ BL 81	1	1 1	- B	690461-2	STOP, SHEAR 11	
	REFREFREFA-REFB	3-21000-4 SCR, SHC (10-32×.3) 455749-1 GUARD, WINDOW		1	1 1 1 1	- C - C	1-690459-0 318707-1	HOLDER, SHEAR (FRONT) 10 SHEAR, FLOAT (FRONT) 9)
	REF – – – B	679532–1 INSERT, GUARD	78 /		1 1 1 1	- C - C	1338496-1 1-240641-3	ANVIL 8 SPACER, DEPRESSOR (REAR) 7	
PARTS.			76	1	1 1	-	318701-1	6 DEPRESSOR, SHEAR (FRONT) 5	
FARIJ.	1 1 1 - A	690603-1 SPRING, ASSIST	74	1	1 1	- B	238011-4	SPACER, BLOCK CRIMPER 4	
PLACE WHEN OPERATING	REF REF REF - A	23030-1 SCR, SHC (6-32×.25) 458109-1 WASHER, SPECIA	L		1 1	- C - C	6-456135-2 1-455888-1	CRIMPER, INSULATION3SPACER, CRIMPER2	
ENCH MACHINE.	REFREFREFA-3-2-1U/MDWG SIZE	690517-1 SPACER part no descript	ION ITEM NO		1 1 -2 -1	- C U/M ^{Dwg} size	1-456404-1 part no	CRIMPER, WIRE 1 DESCRIPTION ITE	
BING NO. 20 MACHINE OIL. Ref specified (except	QTY REQD PER ASSY	PARTS LIST			/ REQD PER A			DSY NO (WHEN BLANK, USE DWG REVISION) Parts list	
RE USED ON ITEM 46.				DIMENS	GIONS IN INC Scale prin	HES. MATL	_ HT TR		
PPLIES TERMINAL WITH A SEAL				TOLER/ OTHERN	ANCES UNLESS Vise specifi		O9FEB00 APP 09FEB00 ER T.ELBIN		
NALLEN SOCKET TO FILL HOLE Been adjusted to correct he	тснт			3 PLC 4 PLC	DEC ±- DEC ±- DEC ±-	CHK 09 C	PFEBOO REL - ERSIMAN -	Harrisburg, PA 17105-3608	
APPLY #1-23419-5 LOC-TITE T			REVISED WH 2	-00 REMOVE	TEXTURE:	AK SCALE	SIDE FEED HD	M APPLICATUK MINI APPI	_
		P F LTR	REVISION RECORD APP D	ATE SHARP CAGE	EDGES R.UIS	MAX	AND ASSEMBL	1385027 1 of 1 A1	
5	4	4	3					I DRAWING –	

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