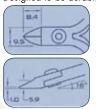
Accuration Steel Cutters



Strong, versatile and long lasting, this popular shape can be used for many applications. Designed to be durable through hundreds of thousands of cuts.



MODEL NUMBER	Cutting Edge	Cutting Capacity*
10821S	Semi-Flush	.20 to 1.20mm
10821F	Flush	.15 to 1.15mm
10821R	Razor Flush®	.10 to 1.00mm

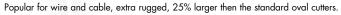


Same features as the oval head cutter but the relief provides extra accessibility.



MODEL NUMBER	Cutting Edge	Cutting Capacity*
10822S	Semi-Flush	.20 to 1.15mm
10822F	Flush	.15 to 1.10mm
10822R	Razor Flush®	.10 to 0.90mm



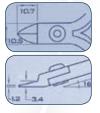




MODEL NUMBER	Cutting Edge	Cutting Capacity*
10823\$	Semi-Flush	.20 to 1.50mm
10823F	Flush	.15 to 1.20mm
10823R	Razor Flush®	.10 to 1.15mm



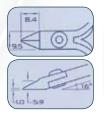
Same features as the large oval head cutter but the relief provides extra accessibility.



MODEL NUMBER	Cutting Edge	Cutting Capacity*
10824S	Semi-Flush	.20 to 1.40mm
10824F	Flush	.15 to 1.20mm
10824R	Razor Flush®	.10 to 1.15mm



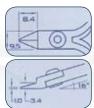
A more compact design pointed head for increased operators access, yet covers a wide range and long tool life.



MODEL NUMBER	Cutting Edge	Cutting Capacity*
10825S	Semi-Flush	.20 to 1.10mm
10825F	Flush	.15 to 1.15mm
10825R	Razor Flush®	.10 to 1.00mm



Same features as the tapered head cutter but with a lower profile for better access and extra visibility.

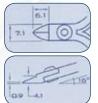


MODEL NUMBER	Cutting Edge	Cutting Capacity*
10826S	Semi-Flush	.20 to 1.10mm
10826F	Flush	.15 to 1.00mm
10826R	Razor Flush®	.10 to 0.90mm

Accuration Steel Cutters



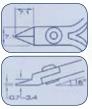
SMT Cutter, 30% smaller head than standard oval cutters.



MODEL NUMBER	Cutting Edge	Cutting Capacity*
10827S	Semi-Flush	.20 to 1.10mm
10827F	Flush	.10 to 1.00mm
10827R	Razor Flush®	.10 to 0.80mm



Miniature taper relief cutters are used only for exceptionally fine cutting work. Usually access to the cutting area is difficult, requiring the very low profile of this cutter with full relief.



MODEL NUMBER	Cutting Edge	Cutting Capacity*
10828S	Semi-Flush	.20 to 1.10mm
10828F	Flush	.10 to 1.00mm
10828R	Razor Flush®	.10 to 0.80mm



Tip cutter with a deep relief for an exceptional low profile. Short sturdy jaw. Razor Flush TM cutting edges.



MODEL NUMBER	Cutting Edge	Cutting Capacity*
10830R	Razor Flush®	.10 to 0.65mm



Most popular tip cutter. Jaw is twice as long as standard cutters. Razor Flush $^{\text{TM}}$ cutting edges.



	MODEL NUMBER	Cutting Edge	Cutting Capacity*
I	10831R	Razor Flush®	.10 to 0.65mm



SMT Cutter extraordinarily small, fine cutting edges and fine tip. Often used under a microscope. Removes individual leads from fine pitch components. Razor Flush™ cutting edges.



MODEL NUMBER	Cutting Edge	Cutting Capacity*
10832R	Razor Flush®	.05 to 0.40mm



A SMT cutter with a very small cutting head. Used for exceptionally fine cutting. Relieved for maximum accessibility. Flush cutting edges.



MODEL NUMBER	Cutting Edge	Cutting Capacity*
10833F	Flush	.10 to 0.65mm

Accuration Steel Cutters



Most popular angulated cutter. Small Cutting head with relief for excellent visibility. Durability combined with fine cutting. Flush cutting edges.



1	MODEL NUMBER	Cutting Edge	Cutting Capacity*
1	10834F	Flush	.10 to 0.65mm



Largest cutting head. Robust, excellent in cutting several leads in a single cut. Relieved for enhanced visibility. Razor Flush $^{\text{TM}}$ cutting edges.

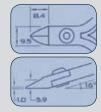


MODEL NUMBER	Cutting Edge	Cutting Capacity*
10835R	Razor Flush®	.10 to 0.65mm

Accurate Stainless Steel Cutters



This popular shape can be used for many applications. Designed to be durable. Available in semi-flsuh and flush. Overall length: 4-1/2".



MODEL NUMBER	Cutting Edge	Cutting Capacity*
10421S	Semi-Flush	.20 to 1.20mm
10421F	Flush	.15 to 1.50mm



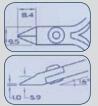
Same features as the oval head cutter but the relief provides extra accessibility.



MODEL NUMBER	Cutting Edge	Cutting Capacity*
10422S	Semi-Flush	.20 to 1.50mm
10422F	Flush	.15 to 1.50mm



Popular for wire & cable, extra rugged, 25% larger then the standard oval cutters.



MODEL NUMBER	Cutting Edge	Cutting Capacity*
10425\$	Semi-Flush	.20 to 1.10mm
10425F	Flush	.15 to 1.10mm



Same features as the large oval head cutter but the relief provides extra accessibility.



MODEL NUMBER	Cutting Edge	Cutting Capacity*
10432S	Semi-Flush	.20 to 1.10mm
10432F	Flush	.10 to 1.00mm

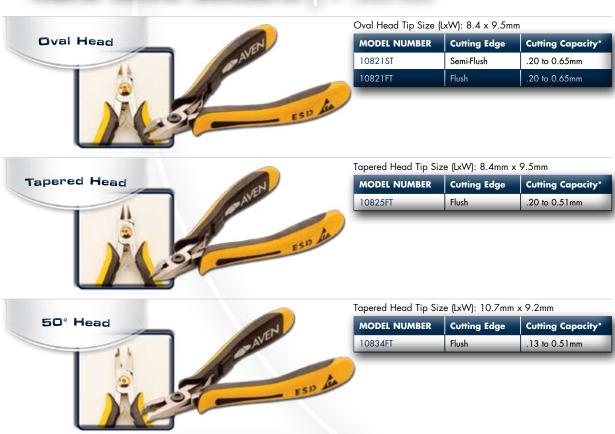
Accurate Hard Wire Cutters | W-Series

Accu-Cut W-Series cutters are made entirely from a solid alloy of tungsten, cobalt, chromium and vanadium to have cutting edges that are very sharp and very hard. The cutting edges are hardened by a special heat-treating process to a hardness exceeding 67 on the Rockwell C scale. The hardness of the edges extends to a significant case depth. The razor-sharp edges cut hard wire in stainless steel, nickel, Nitinol (nickel and titanium), and tungsten as fine as 0.025mm (0.001"). Generally, the maximum wire diameter is 0.20mm (0.008").



Accurate Hard Wire Cutters | T-Series

Accu-Cut T-Series cutters are made from precision machined cutter blanks in which solid tungsten carbide material has been silver brazed in the cutter jaw. Diamond grinding then forms the head shape and sharpens the cutting edges. This tool design, with its dual material construction, combines the high yield strength of carbon steel with the intense localized hardness of tungsten carbide. Cutting edges of T-Series cutters have a hardness of 79 to 81 HRC. T Series cutters can cut thicker hard wire than W Series solid tungsten/cobalt alloy steel cutters. Jaws of T-Series cutters are tougher than those of solid tungsten/ cobalt alloy steel. The oval head T-series cutters will cut Tungsten wire up to 0.020" diameter.





Accurate High Precision Pliers



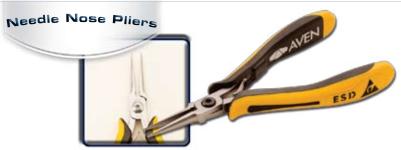
Features very fine tips, "eased" edges of the inner jaw to reduce the risk of damage to the workpiece during forming, and a long jaw for extended gripping power. Available with smooth or serrated jaws. Tip Dimensions: 1.2mm W x 1.4mm H (.050" x .060")

MODEL NUMBER	Jaw Type	Jaw Length
10841	Smooth	33mm (1.30")
10842	Serrated	33mm (1.30")



Same features as the standard jaw pliers but with a shorter jaw length. Available in smooth jaws. Tip Dimensions: $1.2mm\ W\times 1.4mm\ H\ (.050''\ x\ .060'')$

MODEL NUMBER	Jaw Type	Jaw Length
10843	Smooth	19mm (0.75")



These Pliers have exceptionally fine tips. The outer surface of the jaw is rounded to the shape of smooth half cones. This design increases tool access and allows forming of round loops. All edges of the inner jaws are eased. Tip Dimensions: 1.0mm W \times 1.2mm H (.040" \times .050")

MODEL NUMBER	Jaw Type	Jaw Length
10845	Smooth	31.7mm (1.25")



The long jaws makes it possible to form a wide range of loop diameters. Tip Diameter: 0.7mm (.030")

MODEL NUMBER	Jaw Type	Jaw Length
10846	Smooth	31.7mm (1.25")



These flat nose pliers have a long jaw and very thin tips. The tip gripping area has a smooth finish. All inner edges are "eased" to reducce the risk of workpiece damage. Flat nose pliers have tips that are 3.5mm (.140") wide.

MODEL NUMBER	Jaw Type	Jaw Length
10847	Smooth	31.7mm (1.25")



GUIDE TO CUTTER APPLICATIONS

This chart provides a general guideline for cutter model selection. Final selection should be made on the basis of the specific cutting task to be performed and examination of the specific cutter model design.

General Electronics	10821S 10822S 10825S 10826S 10831R 10830R 10835R
Fine Electronics	10821F 10822F 10825F 10826F 10827F 10830R
Exceptionally Fine Electronics	10821R 10825R 10826R 10827R 10828R 10833F 10831R 10830R 10832R
Exceptionally High Visibility Cutting	10822F 10826F 10828F 10830R
Wire Harness Manufacturing	10823S
Jewelry Making	10821S 10821F 10821R 10830R 10826F 10826R
Stringed Musical Instruments	108235
Watch & Camera Repair	10821S 10826F
Model Building & Hobby	10821S 10821F
Medical Device	10821FT 10825FT 10827FW 10828FW 10834FW
Telephone & Communication	10821S 10821F



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