

138503		5034									/home/us016926/	J/DMTECme	od
	TERMINAL NAME					-1				MECH POST FEED	-		$ \forall $
NING MACHINE GUARD (REF) (REF)		286858		DATA (NON-AMP TERMINAL-AMP		-2)DEL K)DEL G	MECH PRE FEED	-	ľ	$\begin{bmatrix} 0\\ 0 \end{bmatrix}$
				IMP HEIGHT WIRE S	IZE	REF	1	-	– B	22594-8	NUT, HEX (1/2-20)		
	AMP	MFG	A .047 ±.00	02 [1.19 ±0.05mm] 22		REF			– D	240628-1	PLATE, ADJUSTMENT	69	m
	286858	35746-0110	2 B	NOT USED		REF			– B	240626-1	SHAFT, PIVOT	68	
			- C	NOT USED		REF			– B	240633-1	BUSHING	67	\mathbf{F}
3 79				NOT USED		REF			- A	455680-1	LEVER, INTERMEDIATE	66	
			CRIMP 5	TYPE RANG	E	REF REF		REF	– B – A	240629-1 240632-2	BLOCK, PIVOT Screw, adj feed rod	65 64	
1 GUARD G TERMINATOR GUARD			WIRE .070	[1.78mm] F 22		REF		REF	- B	240659-3	PIN, CAM ROLLER	63	
				[2.54mm] F Ø.070		REF	REF	REF	– B	240658-1	ROLLER, CAM	62	
(100)	wire strip length .172203	term appl NONE		APPL INSTRUCTION SET UP GAGE 408-8040 458637-1		REF			- B	454398-2	ROD, FEED	61	4
							REF		- A	454178-1 454220-1	GUIDE, FEED ROD Cap, RAM	60 59	
					28		REF		- D	454485-1	HOUSING	58	
				,	27							57	
		- C	3-354779-4		26	1	1	1	- B	690542-2	PAWL, FEED	56	4
		- Α - Δ	986950-1 217238-1	WASHER, FLAT PRECISION 1 GENERAL INSTRUCTION PACKAGE	25	REF REF		REF REF	– B – B	240624-1 691499-1	PIN, FEED FINGER SPRING, FEED FINGER	55 54	
\wedge			4088040	SF APPL INST 408-8040	23	REF			– B	690541-1	HOLDER, FEED FINGER	53	
2					22		REF		– A	455679-1	LEVER, TERMINAL FEED ARM		
		- A	4-21028-0	PIN, SLT SPR (Ø.093x.75) ST GDE PL	21	1	1	1	- A	811242-2	BUMPER, HOLDDOWN	51	1
	REF REF REF	- Α _ Δ	<u>1-21030-1</u> 1-21030-6	PIN, DOWEL (Ø. 187×.50) LEVER 1 PIN, DOWEL (Ø. 187×1.25) HOUSING	20	1 1	1 1		– A – B	<u> 690753–1</u> 690602–6	SPACER, TONKER CAM, PRE-FEED 1 5/8 ST	50 49	
	REF REF REF	- A	21045-3	RING,RET "C" (Ø.187)FD FING PIN 1	18		1	_	– B	690602-5	CAM, PRE-FEED 1 1/8 ST	49	
(2) \wedge	1 1 1	- A	21024-5	WASHER, LOCK (#10) ADJ BLOCK (1	17			1	– B	690501-4	CAM, POST-FEED 1 5/8 ST	47	
/1	REF REF REF	- A	21024-5	WASHER, LOCK (#10) ADJ PLATE	16	1	1	1	– B	459456-1	APPLICATOR, BASIC (SUBASSY)		1
	REF REF REF	- Α - Δ	21024-5 21024-2	WASHER,LOCK(#10)FEED GDE ROD 1 WASHER,LOCK(#4)FRONT STP GUIDE 1	14		1		– A – C	690191-1 455673-1	PLUG, NYLON Ram	45	
	REF REF REF	- A	5-21028-1	PIN,SLT SPR(Ø.125×.50)ADJ ROD (13	1	1		- A	690125-1	WASHER, LAMINATED	43	С
					12	1	1	1	- A	690124-1	WASHER, RAM	42	-
	4 4 4	- A	21024-4	WASHER, LOCK (#8) STRIPPER 1	11	1	1	1	- A	7-21002-9	BOLT, CRIMPER(5/16×1.00)		4
	REF REF REF	- A	21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ 1	10	1	1	1	- Α - Δ	23241-6 690170-1	BALL, STEEL Spring, compression	40	
	1 1 1	- A	21018-5	NUT, HEX (NO.6) HOLDDOWN	08	1	1	1	- C	690142-1	DISC, INSULATION	38	
	REF REF REF	- A	21068-5	NUT,HEX(6-32)FEED ADJ 1	07	1	1	1	- D	354777-1	WIRE DISC, PLASTIC	37	
(69)					06	1	1	1	- A	22480-5	WASHER, SPRING	36	4
(116)		Δ	992031-1	PIN, CLEVIS	05	1	1	1	– B	<u>690212-1</u> 690786-1	POST, RAM Support, terminal	35 34	
(82)	1 1 1	- A	21009-2	SCR,SKT SET(1/4-20×.25 LW)RAM (1	03	REF	REF	REF	– D	455675-1	PLATE, BASE	33	
0	2 2 2	- A	21017-2	SCR,DRIVE(#2x.19)ID PLATE 1	02	1	1	1	- A	690432-3	SCREW, ADJUSTMENT	32	$\langle \rangle$
	REF REF REF	- A	6-23715-5		01							31	4
		- B	461264-1 3-21002-0	PLATE, IDENTIFICATION 1 SCR, BHC (10-32×.88) DRAG	<u> </u>	REF	REF	REF 1	- B	455689-1 455671-1	BLOCK, STRIP GUIDE ADJ PLATE, STRIP GUIDE	30 29	
		- A	22733-8	SCR, BHC (8-32×.38 LW) ANVIL	98	1	1	1	- C	2-455888-1	SPACER, FRONT SHEAR DEP	28	
(70)	REF REF REF	- A	2-21002-9		97	2	2	2	– A	1-22284-0	SPRING, DRAG	27	
	REF REF REF	- A	2-22733-8		96	1	1	1	- B	690546-1	LEVER, DRAG RELEASE	26	4
	REF REF REF	- A	2-21002-7 2-21002-2		95 94	1	1	1	- B	240792-1 6-690504-8	DRAG, TERMINAL Guide, strip (rear)	25 24	
			2-21002-2		93	1	1	1	– D	690438-1	GUIDE, STRIP (REAR)	24	
					92	_		1	- B	690472-2	STRIPPER	22	
9 1	1 1 1	- A	1-21002-7	SCR,BHC(6-32x.38)CAM	91	REF	REF	REF	- A	4-22284-9	SPRING, FEED RETURN	21	В
			7-21000-9	SCR, SHC (4-40×.19) STRIPPER	90 89	1	1	-	– A – B	679218-1 458949-1	STRIPPER WIRE STOP ASSY STRIPPER	20	
			7-21000-3	JUR, JHU (4-40X, 13) JIRIFFLK	88					400343-1	JINIFFLN	18	
					87							17	
	1 1 1	- A	2-22603-0		86	1	1	1	– B	318563-1	GUARD, CHIP, FRONT	16	4
	2 2 2	- Α _ Δ	1-21000-3 2-21000-7		85 84							15	1
	REF REF REF	- A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD GD	83							13	
	REF REF REF	- A	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK	82	1	1	1	– A	5-22280-0	SPRING, SHEAR	12	-
		- A	3-21000-4		81	1	1	1	- B	690461-1	STOP, SHEAR	11	
	REF REF REF	- A _ R	3-21000-4 455749-1	SCR,SHC(10-32×.38)PIVOT BLK GUARD, WINDOW	80 79 A	1	1		- C	690459-1 454276-1	HOLDER, SHEAR (FRONT) Shear, float (front)	10 9	1
\sim	REF – –	- B	679532-1		79 /1		1	1	- C	3-662185-6	ANVIL	8	
					77							7	
					76		A					6	4
PARTS.		Δ	690603-1		75 74	1 1	1		– C – B	1-455889-4 1-238011-0	DEPRESSOR, SHEAR (FRONT) SPACER, BLOCK CRIMPER	5	
		- A	23030-1	SCR, SHC (6-32×.25 SL) INS DISC	73 /1		1	1	- C	4-456134-5	CRIMPER, INSULATION	3	1
PLACE WHEN OPERATING	REF REF REF	- A	458109-1	WASHER, SPECIAL	72	1	1	1	- <u>C</u>	455888-7	SPACER, CRIMPER	2	
ENCH MACHINE.	REF REF REF	- A	690517-1		71 <u>1</u>	1	1	1	- C	3-456404-8	CRIMPER, WIRE	1	
6ING NO. 20 MACHINE OIL.	-3 -2 -1 U	J/M DWG SIZE	PART NO		TEM NO	-3	-2		U/M DWG size	PART NO	DESCRIPTION		
REF SPECIFIED (EXCEPT	QTY REQD PER ASS	Y		PARTS LIST	—	QT	I fy reqd	PER ASS			SSY NO (WHEN BLANK, USE DWG REVIS Parts list	(TUN)	A
RE USED ON ITEM 46.		l				DIME	NSIONS	IN INCHE	ES. MATL	_ HT TR			
						TOLE	RANCES	E PRINT					4
						OTHERWISE 2 PLC DEC		-	M.HERR			-3508	
		B1 ECN 0150-0428-04 T							B.	IFEBOO REL - HIGMAN -	_		4
						4-04 ANGLES ± - EB01 surf texture: √						1	
				P F LTR REVISION RECO	MEH 3/00	O REMO'	VE BURR	S. BREAK	K SCALE	D DWG NO		rev B1	
							GE CODE			AND ASSEMBL	DECTRIATE		1

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