

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528039-1	C	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528039-2	C	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528039-6	C	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528039-1	C	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528039-2	C	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528039-6	C	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528039-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)

TERMINAL NAME: ASSY FOR CI II SOCKET WITH SPRING

CRIMP	SIZE	TYPE	RANGE
WIRE	2.79 [1.110 IN]	F	1.50 - 2.50mm ²
INSUL	3.56 [1.140 IN]	0V	2.10-3.10 [1.083-.122 IN]
WIRE STRIP LENGTH		APPL INSTRUCTION	
3.50-4.10 [1.138-.161 IN]		408-8322 & 408-8490	

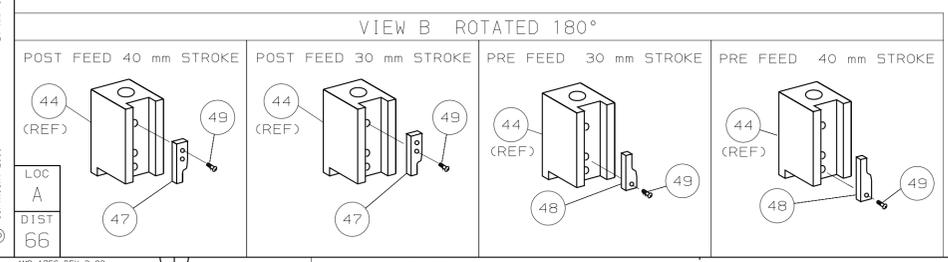
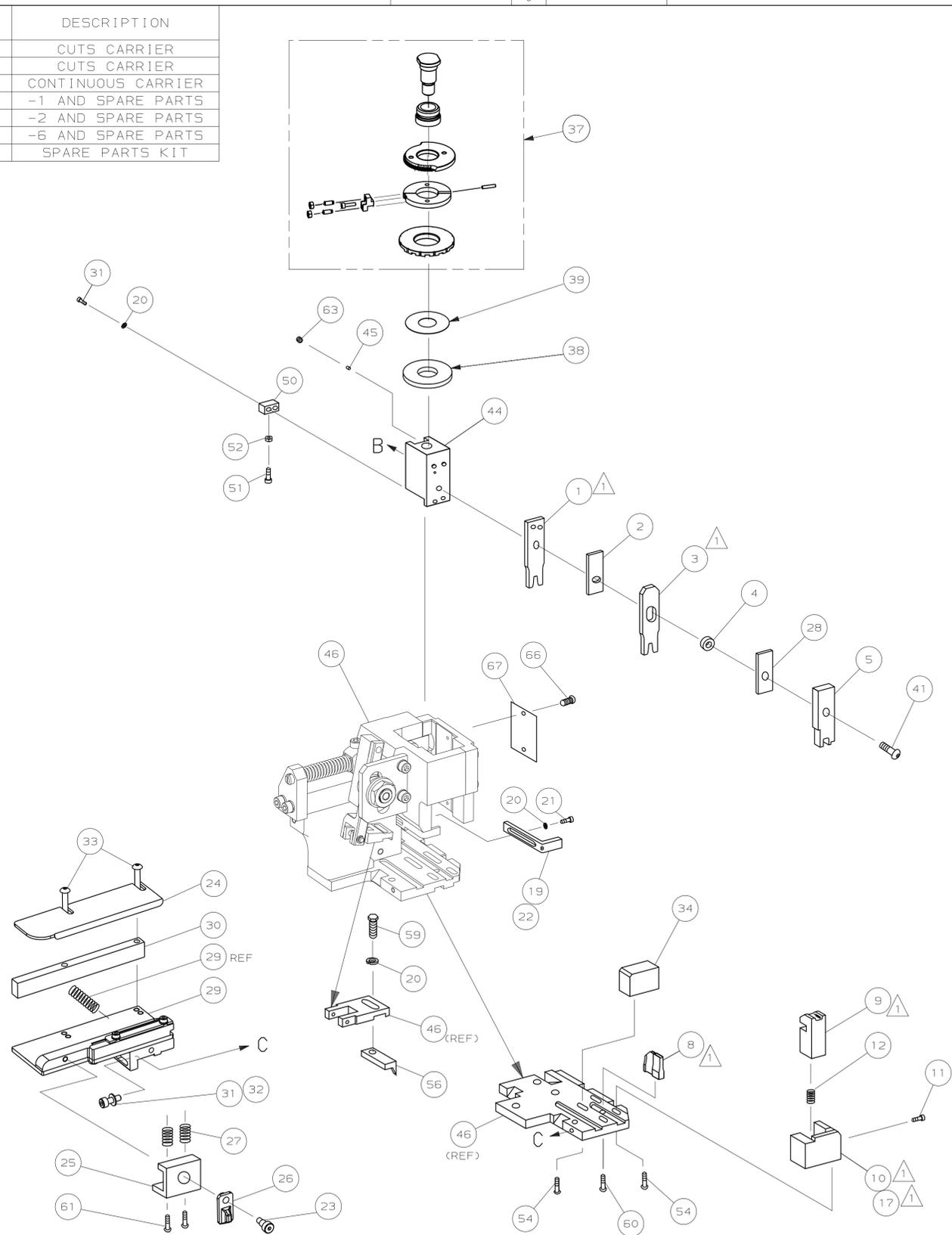
TERMINAL	FEED
APPL SPEC 114-18056	12.70 [1.500 IN]

TERMINALS APPLIED

TERMINAL	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
927890	-	-	-	-	-
927888	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-

WIRE SIZE	CRIMP HEIGHT	REF SETTING
2.50mm ²	1.77 ±0.05 [1.070 ±.002 IN]	C 3
2.00mm ²	1.64 ±0.05 [1.065 ±.002 IN]	D 2
1.50mm ²	1.51 ±0.05 [1.059 ±.002 IN]	E 0

- RECOMMENDED SPARE PARTS.
- GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
 - LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



*** WARNING:**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM			
-	1	1	1	1	1	1	1528039	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1			70
-	1	1	1	1	1	1			69
-	1	1	1	1	1	1			68
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
-	1	1	1	1	1	1			65
-	1	1	1	1	1	1			64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6)RAM	63
-	2	2	2	2	2	2	1-18024-5	SCR,BHC (M5X25)DRAG	62
-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10)ANVIL	61
-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8)FEED FINGER	60
-	1	1	1	1	1	1			59
-	1	1	1	1	1	1			58
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	57
-	4	4	4	4	4	4	18024-8	SCR,BHC (M4X12)SHEAR HOLDER	55
-	1	1	1	1	1	1			54
-	1	1	1	1	1	1	18030-1	NUT,HEX (M3)HOLD DOWN	53
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	52
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	51
-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10)CAM	49
-	1	1	1	1	1	1	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	1	1	1	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1			43
-	1	1	1	1	1	1			42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25)RAM	41
-	1	1	1	1	1	1			40
-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	469367-1	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37
-	1	1	1	1	1	1			36
-	1	1	1	1	1	1			35
-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP (M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-6	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-4	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	1	1	1	1	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10)STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4)STRIPPER	20
-	1	1	1	1	1	1	690472-1	STRIPPER	19
-	1	1	1	1	1	1			18
-	1	1	1	1	1	1	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	1	1	1	1	1	1			16
-	1	1	1	1	1	1			15
-	1	1	1	1	1	1			14
-	1	1	1	1	1	1			13
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	1	1	1	1	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
-	1	2	2	2	1	1	1333207-6	ANVIL	8
-	1	1	1	1	1	1			7
-	1	1	1	1	1	1			6
-	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	2-238011-2	SPACER, BLOCK CRIMPER	4
-	1	2	2	2	1	1	1-854830-0	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
-	1	2	2	2	1	1	4-456408-0	CRIMPER, WIRE	1

REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

REV	DESCRIPTION	DATE	BY	CHK	APP					
-77	-76	-72	-71	-6	-2	-1				

QTY REQD PER ASSY

QTY	REQD	PER	ASSY
-	1	1	1

DIMENSIONS: mm [INCHES] MATL - HT TR - FIN -

DO NOT SCALE PRINT.

TOLERANCES UNLESS OTHERWISE SPECIFIED:

1 PLC DEC ±0.5 [1.02 IN]

2 PLC DEC ±

3 PLC DEC ±

ANGLES ±

SURF TEXTURE: ✓

REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX

DR L.OFTHOUSE OBAUG01 APP OBAUG01 F.BACKHURST

REL 12SEPT01 L.OFTHOUSE

AMP Incorporated Harrisburg, PA 17105-3608

NAME SIDE FEED HD-I F/ADJ APPL MACHINE REF HD-I APPL

SCALE - DWG NO 1528039 SHEET 1 OF 1 REV C

CAGE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING

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LAYOUT L1426060 SET UP GAGE 458637-3

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