

13854				MECH DOCT FFF	/home/	amp18246
INING MACHINE GUARD (REF) (REF)	TERMINAL NAME:TERMINALAMP PNMFR PN157211446-2159-3	LEAR TERMINAL AMP CRIMP SPECS	-1LEADMAKER &BENCH MODEL G-2BENCH MODEL K	MECH POST FEED MECH POST FEED		5436
		A .092 ±.002 [2.34 ±0.05mm] 14 MAG B NOT USED	REF REF – A REF REF – B REF REF – B		NUT, HEX PLATE, ADJ SHAFT, PIVOT	70 00 69 (68 (
× 79 × 79		CNOTUSEDDNOTUSEDCRIMPSIZETYPERANGE	REFREF-BREFREFREF-AREFREFREF-B	455680-1	BUSHING LEVER, INTERMEDIATE BLOCK, PIVOT	67 66 65 D
I GUARD G TERMINATOR GUARD		WIRE .120 [3.05mm] F 14 MAG INSUL .120 [3.05mm] F -	REF REF – A REF REF – B REF REF – B		SCR, ADJ PIN, CAM ROLLER CAM, ROLLER	64 63 62
	WIRE STRIP LENGTH TERM APP .273289 NON		REF REF - B REF REF - C		ROD, FEED CAP, RAM	61 60 59
(112)(84)	2 2 - C	128 127 7-354778-3 PIN, WIRE DISC (.2860)A 126	REF REF – D	453736-1	HOUSING	58 57 56
	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	986950-1 WASHER, FLAT PRECISION 125 217238-1 GENERAL INSTRUCTION PACKAGE 124 4088039 EF APPL INST 408-8039 123	REF REF – B REF REF – B REF REF – B	240624-1 691499-1 240635-1	PIN, FEED FINGER SPRING, FEED FINGER FINGER, FEED	55 54 53
	REF REF - A	Image: 10000000 million Image: 10000000 million Image: 120 million <	REF REF - B		LEVER, TERMINAL	52 51
	REF REF – A REF REF – A	1-21030-1PIN, DOWEL (Ø. 187×.50) LEVER11921045-3RING, RET"C" (Ø. 187) FD PIN118	1 – – B	690501-3	CAM, POST FEED 1 1/8 ST	49 48 47
	REF REF – A REF REF – A	5-21028-1 PIN, STD SPRING (Ø.12) FD ADJ ROD 117 21899-4 WASHER, FLAT (Ø5/16) SCR ADJ 116 115 115	- 1 - B 1 1 - A		CAM, POST-FEED 1 5/8 ST PLUG, NYLON	47 46 45
	REF REF - A	III4 113 21024-5 WASHER,LOCK (NO.10) FD ROD GDE	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	690125-1 690124-1	RAM WASHER, LAMINATED WASHER, RAM	44 43 C 42
52	777 – A	21024-4 WASHER,LOCK (NO.8) SHEAR BL 110 109	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	23241-6 690170-1	BOLT, CRIMPER(5/16-24×1.00) BALL, STEEL SPRING, COMPRESSION	41 40 39
68	22-A REF REF - A	21018-4 NUT, HEX (4-40) DRAG 108 21018-5 NUT, HEX (6-32) FD ADJ PL 107 106	1 1 - C 1 1 - D 1 1 - A	690142-1 354777-1 22480-5	DISC, INSULATION WIRE DISC, PLASTIC WASHER, SPRING	38 37 36
4 107	2 2 – A	21022-2 NUT, HEX SL (8-32) DRAG STUD 105 104 103	1 1 – B	690212-1	POST, RAM	35 34 33
(72) (70)	2 2 - A 1 1 - A 2 2 - A	2-21006-6SCR,SKT SET(4-40x.62)DRAG10221009-2SCR,SKT SET(1/4-20x.25)RAM10121017-2SCR,DRIVE(#2x.19)ID PLATE100	1 1 – D	458980-2	APPLICATOR, BASIC (SUB ASSY)	32 () 31 30
	1 1 – A 1 1 – B REF REF – A	1-21002-7SCR, BHC (6-32×.38) CAM99461264-1PLATE, IDENTIFICATION986-23715-5SCR, PAN HD (6-32×1.50) FEED ADJ97	1 1 – B 1 1 – A	3-690451-2 240639-1	SPACER, STRIPPER STRIPPER	29 28 27
	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	96 2-21002-2 SCR, BHC (8-32×.50) STRIPPER 95 2-21002-9 SCR, BHC (10-32×.75) HSG CAP	REF REF - C 2 2 - A 1 1 - B	455676-1 22354-8	PLATE, BASE DRAG, STUD PLATE, STRIP GUIDE	26 25 24
	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	22733-8 SCR, BHC (8-32×.38 LW) ANVIL 93 3-21002-3 SCR, BHC (1/4-20×.50) ST GD PL 92 2-22733-8 SCR, BHC (1/4-20×.62) BASE PL 91	$\begin{array}{c cccc} 1 & 1 & - & C \\ \hline 2 & 2 & - & A \\ \hline \end{array}$		PLATE, STRIP HOLD DOWN SPRING, DRAG	23 22 21 R
(112) (82)		90 89	1 1 - A	454177-1	DRAG, STOCK	20 19
	2 2 - A 3 3 - A	2-21000-7 SCR, SHC (8-32×.50) SLUG BLADE 87 2-21000-5 SCR, SHC (8-32×.25) STRIP GUIDE 86	22-CREFREFREF-AREFREFREF-A		GUIDE, STRIP (FRONT) GUIDE, FEED ROD SPRING, FEED RETURN	18 17 16
	2 2 - A REF REF - A	2-21000-8 SCR, SHC (8-32×.62) R STRIP GUIDE 85 3-21000-7 SCR, SHC (10-32×.75) FEED ROD GDE 84 83				15 14 13
	REFREFAREFREFA22A	3-21000-6SCR, SHC (10-32×.62) FEED ADJ PL823-21000-4SCR, SHC (10-32×.38) PIVOT BLOCK813-21000-8SCR, SHC (10-32×.88) SHEAR PL80	<u>∧</u> <u>1</u> <u>1</u> <u>1</u> − <u>B</u>	240644-1	PLATE, REAR SHEAR	12 11 10
2	3 REF - - A 6 3 - REF - A	455745-1 GUARD, WINDOW 79 679532-1 INSERT, GUARD 78 77	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	8-240654-5	PLATE, FRONT SHEAR ANVIL BLADE, SLUG	9 8 7
PARTS.	1 1 – A	76 690603-1 SPRING, ASSIST 74	1 1 - C 1 1 - B	240641-5 238009-1	SPACER, SLUG BLADE SPACER, BLOCK CRIMPER	6 5 4
PLACE WHEN OPERATING ench Machine.	11-AREFREF-AREFREF-A	23030-1SCR, SKT CAP (6-32×.25) CP D5C73458109-1WASHER, FLAT (SPECIAL)72690517-1SPACER71	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		CRIMPER, INSULATION SPACER, CRIMPER CRIMPER, WIRE	3 2 1
SING NO. 20 MACHINE OIL. REF SPECIFIED (EXCEPT	-2 -1 U/M DWG SIZE	PART NO DESCRIPTION ITEM NO PARTS LIST	-2 -1 U/M DWG SIZE	PART NO REVISION OF EACH AS	DESCRIPTION SY NO (WHEN BLANK, USE DWG REVIS) Parts list	ITEM NO ION) A
ARE USED ON ITEM 32. G TERMINATOR ONLY.			DIMENSIONS IN INCHES. MATL DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: DR	_ HT TR _ 12JUN02 APP 12JUN02	FIN	
			2 PLC DEC ±- 3 PLC DEC ±- 4 PLC DEC ±- ANGLES ± -	MAN T.ELBIN	AMP Incorporated Harrisburg, PA 17105-3 APPLICATOR MACHINE RE MINI A	EF
		P F LIR REVISION RECORD APF	07-02 REMOVE BURRS, BREAK DATE SHARP EDGES R.015 MAX		1385436 SHEET RE	EV A
5		4 3	LOULUS COSTOLICI	NINC NOULIUL	I DRAWING –	

Mouser Electronics

Authorized Distributor

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TE Connectivity: <u>1385436-1</u>