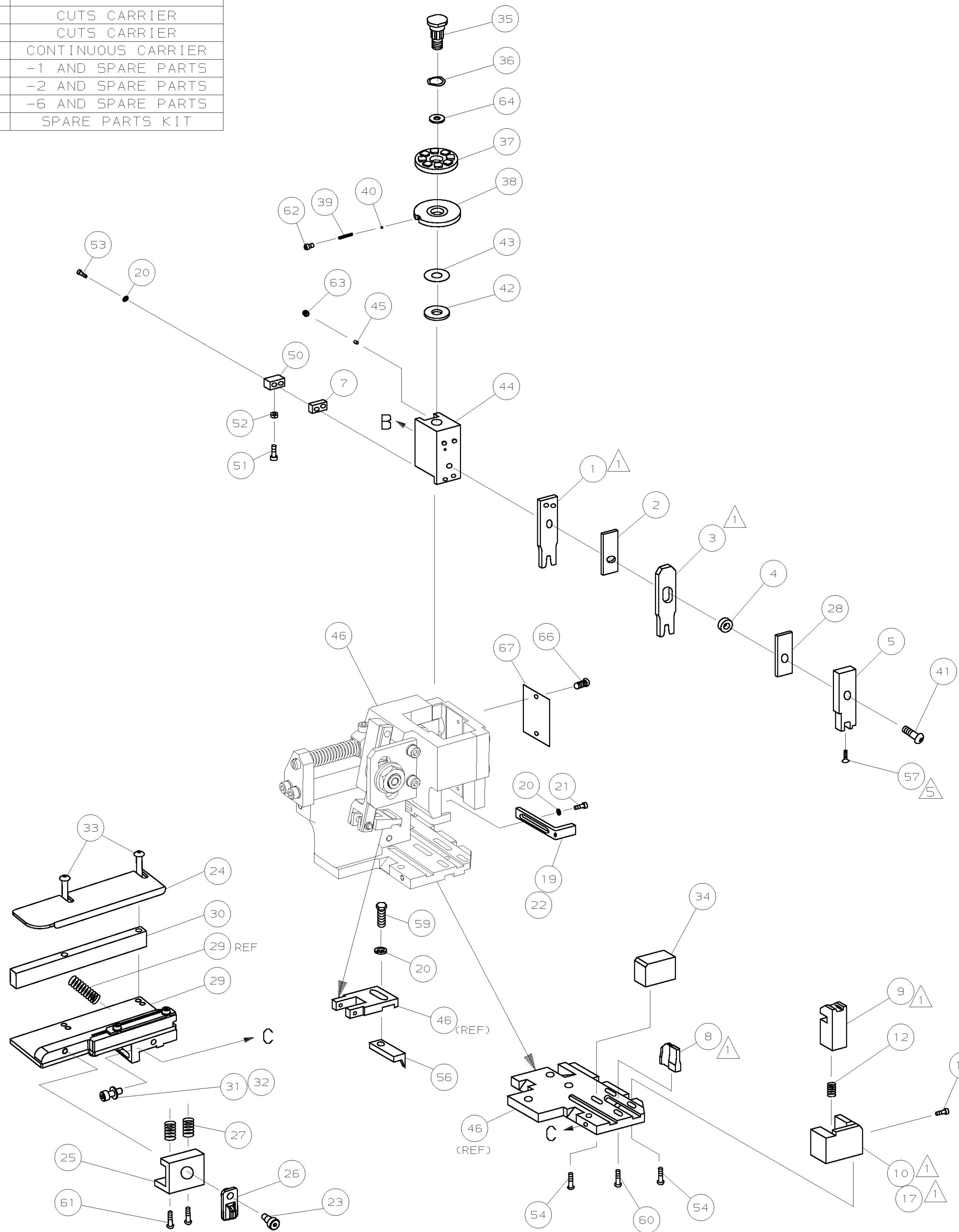




1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL, INSULATION DIAMETER DEPENDENT UPON SEAL BEING APPLIED.
5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6. WIRE RANGE STATED IS CORRECT TO PACKARD TERMINAL DRAWING. WIRE SIZES LISTED (16 & 18 AWG) ARE SPECIFIC CUSTOMER REQUIREMENTS.



		DIMENSIONS: mm [INCHES]		MATL		HT TR		FIN		
		DO NOT SCALE PRINT.								
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 18JANO1		APP 18JANO1		 AMP Incorporated Harrisburg, Pa 17105-3608		
		1 PLC DEC ± 0.5 [0.02 IN]		M. CLIFFORD		F. BACKHURST				
		3 PLC DEC $\pm$		CHK -		REL 25FEB01				
		3 PLC DEC $\pm$				L. LOTHOUSE				
2-04		ANGLES $\pm$		NAME		SIDE FEED HD-I APPLICATOR				MACHINE REF
CMR JUL03		SURF TEXTURE: $\checkmark$		SCALE		1426142				HD-I APPL
LJL FEB01		REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX		D		DWG NO				SHEET
APP DATE										1 of 1
										REV B1

CAGE CODE 00779	CUSTOMER AND ASSEMBLY DRAWING	RESTRICTED TO —
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