

8	7	6		5		4		3	2	1
3M™ Ribbo	on Cable Socket 2 mm >	X 2 mm Pitch 158	Series							
		NUMBER OF DIM A POSITIONS	DIM B	DIM C	DIM D	DIM E	DIM F	DIM G		
		6 6.39 [.252] 8 8.39 [.330]			0.81 [.426]	11.32 [.446] 13.32 [.524]	12.64 [.497] 14.64 [.576]	N/A N/A		
		10 10.39 [.409] 12 12.39 [.488]	] 16.64 [.655]	12.98 [.511] 1	4.81 [.583] 6.81 [.662]	15.32 [.603] 17.32 [.682]	16.64 [.655] 18.64 [.734]	N/A N/A		
		14 14.39 [.567] 16 16.39 [.645]	] 20.64 [.812]	16.98 [.669] 1	8.81 [.741]	19.32 [.761] 21.32 [.839]	20.64 [.812] 22.64 [.891]	8.00 [.315]		
		20 20.39 [ .803 ] 22 22.39 [ .882 ]	26.64 [1.049]	22.98 [.905] 2	4.81 [.977]	25.32 [.997] 27.32 [1.076]	26.64 [ 1.049 ] 28.64 [ 1.127 ]	14.00 [.551]		
		24 24.39 [.960] 26 26.39 [1.039]	] 30.64 [1.206]	26.98 [1.062] 2	8.81 [1.134]	29.32 [ 1.154 ] 31.32 [ 1.233 ]	30.64 [1.206] 32.64 [1.285]	18.00 [.709] 20.00 [.787]		
		30 30.39 [1.197] 34 34.39 [1.354]	36.64 [1.442]	32.98 [1.299]	84.81 [1.371]	35.32 [1.391] 39.32 [1.548]	36.64 [1.442] 40.64 [1.600]	24.00 [.945] 28.00 [1.102]		
		40 40.39 [1.590] 44 44.39 [1.748]	] 46.64 [1.836]	42.98 [1.692] 4	4.81 [1.764] 8.81 [1.922]	45.32 [ 1.784 ] 49.32 [ 1.942 ]	46.64 [ 1.836 ] 50.64 [ 1.994 ]	34.00 [1.339] 38.00 [1.496]		
				52.98 [2.086] 5			l .			
			MANA .			MAMAN				
				AVn -			ا م			
	No. 11									
			***************************************			***************************************				
	SOCKET WITHOUT ( ALL POSITIO	OPTIONS )NS	CENTER BUM ALL POS	MP OPTION ITIONS		CENTER BUW FRICTION BUW	P OPTION		R FRICTION BUMP OPTION -12 POSITIONS ONLY	
						14-50 POS				
	TIER 1 -	- BEST			INFORMATIO 2 - BETTER	N		<b>+</b> 1 <b>-</b>	IR 3 - VALUE	
	158 <u>1</u> XX - <u>.</u>				(X-0X20XX				23XX-211015	
	TIER — J T - 1 = BEST	TTT TPLATING BLANK = 0.76 µm	TIER - 2 = BE		T TTT TPL/ BL/	ATING ANK = 0.76 µm	TIER 3 = 1		PLATING 15 = 0.38 µm [15 µin]	
	POSITION COUNT	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	] GOLD POSITI	ON COUNT —		[30 µin = 0.38 µm	] GOLD POSI	TION COUNT	[15 µin]	GOLD
	(SEE TABLE)		(SEE T			[15 $\mu$ in] G		TABLE)	PACKAGING 1 = BULK PACK	
	PART CONFIGURATION ———— 1 = ADHESIVE COVER	PACKAGING O = TRAY		CONFIGURATION —— REASSEMBLED COVE		CKAGING = SWORDS		CONFIGURATION SEPARATE COVER	   F   5	
	POLARIZATION/LATCHING —		POLARI	IZATION/LATCHING			POLAI	RIZATION/LATCHI	NG E 4	
	1 = WITH CENTER BUMP, NO FRICTION BUMPS (6	8-50 POS)		) CENTER BUMP, ) FRICTION BUMPS	(6-50 POS)		1 = 1	WITH CENTER BUN NO FRICTION BUN	1PS (6-50 PNS)	REVISED CURRENT RATING IN PERFORMANCE TABLE
				ITH CENTER BUMP,					D 3	7252 NOV 04,2011 LD REVISED ORDERING INFORMATION
			NC	) FRICTION BUMPS	, (6-50 POS	)			A 30	REV C HISTORY REMOVED
			2 = WI FF	ITH CENTER BUMP RICTION BUMPS (1	AND DUAL 4-50 POS ON	LY)			DESIGN REFERENCE NEXT ASSEMBLY REV	INITIAL RELEASE
			3 = WI	ITH CENTRAL FRIC D CENTER BUMP (6	TION BUMP,	<b>∨</b> 1			1007	MMIDT JUL 23,2010 MFG DATE  APPVL S. FELDMAN JUL
			INC	J CLIVIER DUMM (D	IZ FUS UNL	1 /			DO NOT SCALE TOLERANCES	© 3M COPYRIGHT 2010
	STRAIN REL						N A $\sqsubset$	ETRIC [ENGLISH]	DO NOT SCALE TOLERANCES EXCEPT AS NOTED  INCHES TITLE	<u> </u>
	3448-158						IVI⊏	INTO LENULION I	THIRD ANGLE PROJECTION 0000 ±	3M RIBBON CABLE SOCKET 2 MM × 2 N
		└─ POSITION COUNT (SEE TABLE)							INTERPRET PER MILLIMETERS ASME Y14.5 - 1994 O ±	PITCH 158 SERIES
		(SEE TABLE)							MAY CUREACE POLICUNICO	SIZE  DRAWING NO.
									MAX SURFACE ROUGHNESS .00 ± .13 NUMBER  125 ALL SURFACES .000 ±  ANGLES ±1°  MODEL	P TRAWING NO. 78-5100-2358-9  DET. LISTS DYES NO SHT

