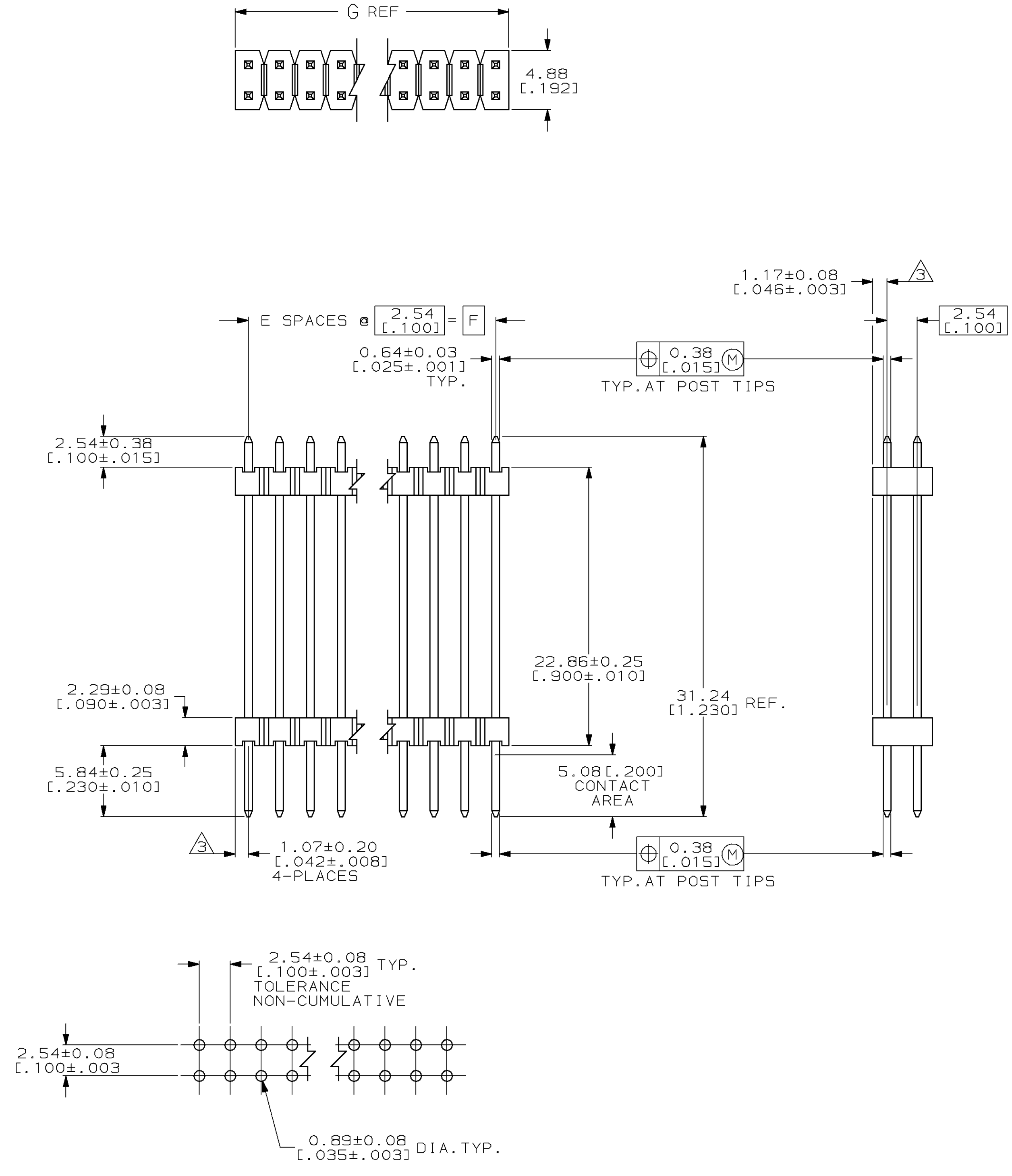


LOC		DIST		REVISONS			
AD	39	P	LTR	DESCRIPTION	DATE	DMN	APVD
		0		RELEASED	11-NOV-96	EB	GD

- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
- FINISH: 0.000381 [0.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [0.000100-.000200] MATTE TIN-LEAD ON SOLDER TAIL, 0.00127 [0.000050] NICKEL ENTIRE POST.



RECOMMENDED HOLE LAYOUT

24.99 [0.984]	22.86 [0.900]	9	20	146520-2
58.01 [2.284]	55.88 [2.200]	22	46	146520-1
G	F	E	NO. OF POSITIONS	PART NUMBER

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG		AMP	
mm	(INCH)	0 PLC	±	BRANDBERG	11-NOV-96	AMP Incorporated	
		1 PLC	±	G. DUBNICZKI	11-NOV-96	Harrisburg, PA 17105-3508	
		2 PLC	±0.51 [0.02]	NAME: HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 SQ. POST, UNSHROUDED			
		3 PLC	±0.127 [0.005]	SIZE: A1 CAGE CODE: 00779 DRAWING NO: 146520			
		4 PLC	±0.0127 [0.0005]	WEIGHT: - SCALE: 4:1 SHEET: 1 OF 1 REV: 0			
		ANGLES	±	CUSTOMER DRAWING			

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[146520-1](#)