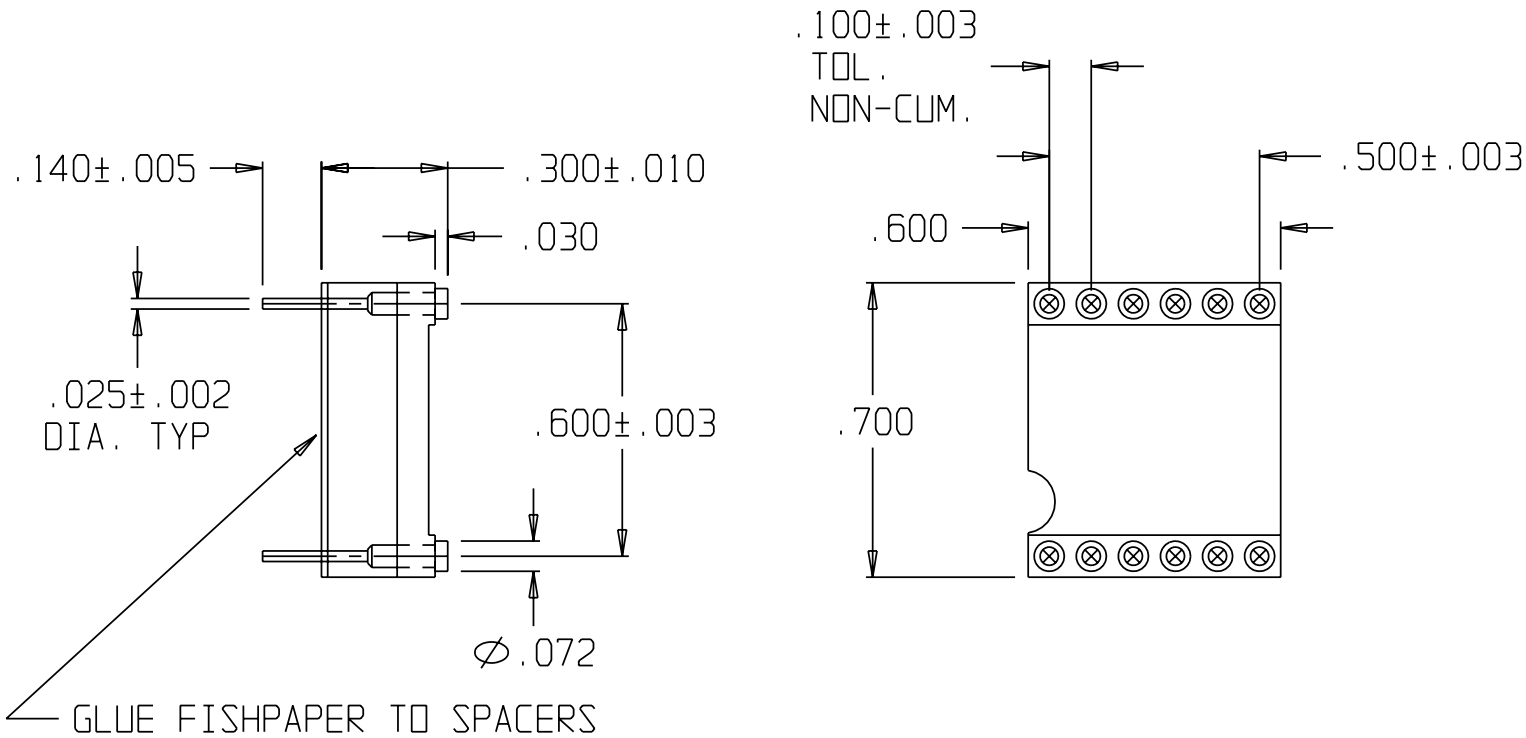


DRAWING NO.			
9464-118-13			
REV:	ECN NO.	DATE:	APP:
1	PRELIM	1/11/08	MJS
2	PRELIM	1/14/08	MJS



NOTES:

- 1.-MATERIALS:  
 BASE AND SPACERS=BLACK G.F. 4/6 NYLON UL94V-0  
 PIN BOBY=BRASS ALLOY 360 1/2 HARD  
 PIN CONTACT=BERYLLIUM COPPER ALLOY 172 HT 4 FINGER  
 PIN SPACER+FISHPAPER  
 GLUE=CYBERBOND APOLLO 2000 CYANOACRYLATE
- 2.-PLATING:  
 PIN BODY=200µ" MIN TIN PER ASTM B545 TYPE 1 OVER  
 100µ" MIN NICKEL PER SAE-AMS-QQ-N-290  
 PIN CONTACT=30µ" MIN GOLD PER MIL-G-45204 OVER  
 50µ" MIN NICKEL PER SAE-AMS-QQ-N-290
- 3.-PIN ACCEPTS .015-.025 DIA. PINS

INCH OR INCH [MM]	TOLERANCES UNLESS OTHERWISE SPECIFIED		MATL: SEE NOTE-1		SCALE: 1:1	TITLE: 12-8300-610C W/GLUED FISHPAPER		
	0.0	± .03	USED ON:	DES:		SHEET 1 OF 1	SIZE	DRAWING NO.
THIRD ANGLE PROJECTION	0.00	± .015		DRW: MJS 1/11/08	AS		9464-118-13	2
	0.000	± .005	MOLD NO.	CKD:				
	ANGLES	± 2°		APP: MJS 1/11/08		FRENCHTOWN, N.J. 08825		



FRENCHTOWN, N.J. 08825