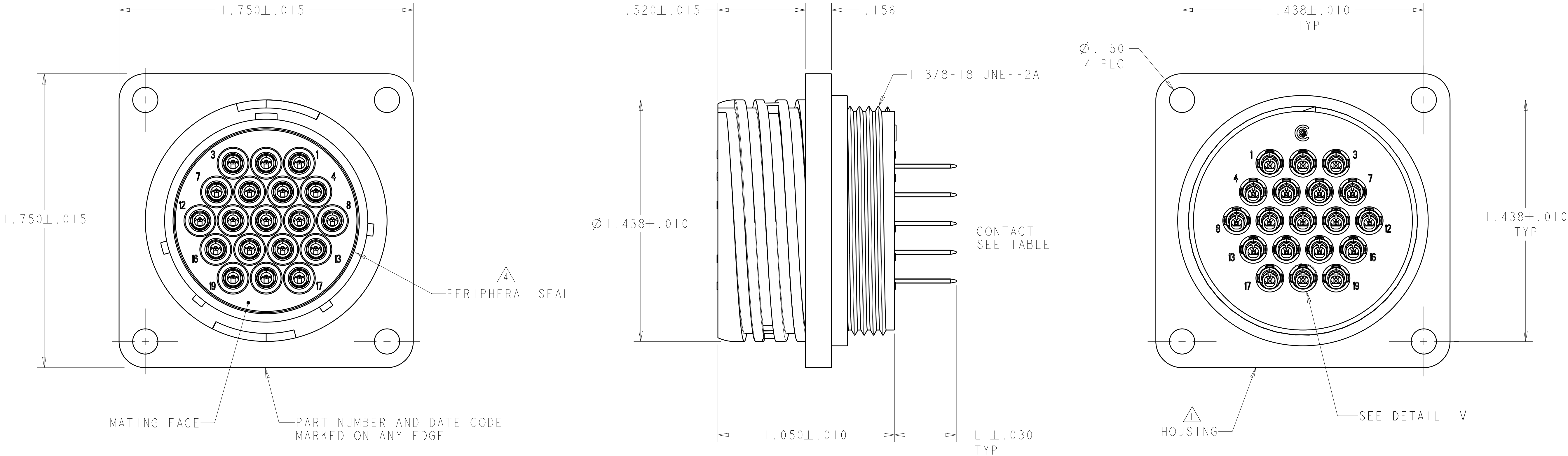


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	M2	REVISED PER ECO-16-004800	10SEP2016	NK	MZ



- 1

HOUSING: NYLON, UL 94 V-0 RATED, COLOR: BLACK.
- 2

CONTACT:
BODY - BRASS, .000030 MIN GOLD FOR A LENGTH OF .200 MIN FROM MATING END, GOLD FLASH ON REMAINDER, BOTH OVER .000050 MIN NICKEL.
POST - BRASS, .000100 MIN TIN-LEAD OVER .000050 MIN NICKEL.
- 3

CONTACT:
BODY - BRASS, .000100 MIN TIN-LEAD OVER .000050 MIN NICKEL.
POST - BRASS, .000100 MIN TIN-LEAD OVER .000050 MIN NICKEL.
- 4

PERIPHERAL SEAL: ELASTOMER, COLOR: GRAY.
- 5

.009 MAXIMUM CONTACT LEAD-IN SEAM GAP PERMISSIBLE ON MATING FACE END.
- 6

CONTACT:
BODY - BRASS, .000030 MIN GOLD OVER .000030 MIN NICKEL.
POST - BRASS, .000100 MIN TIN-LEAD OVER .000050 MIN NICKEL.
- 7

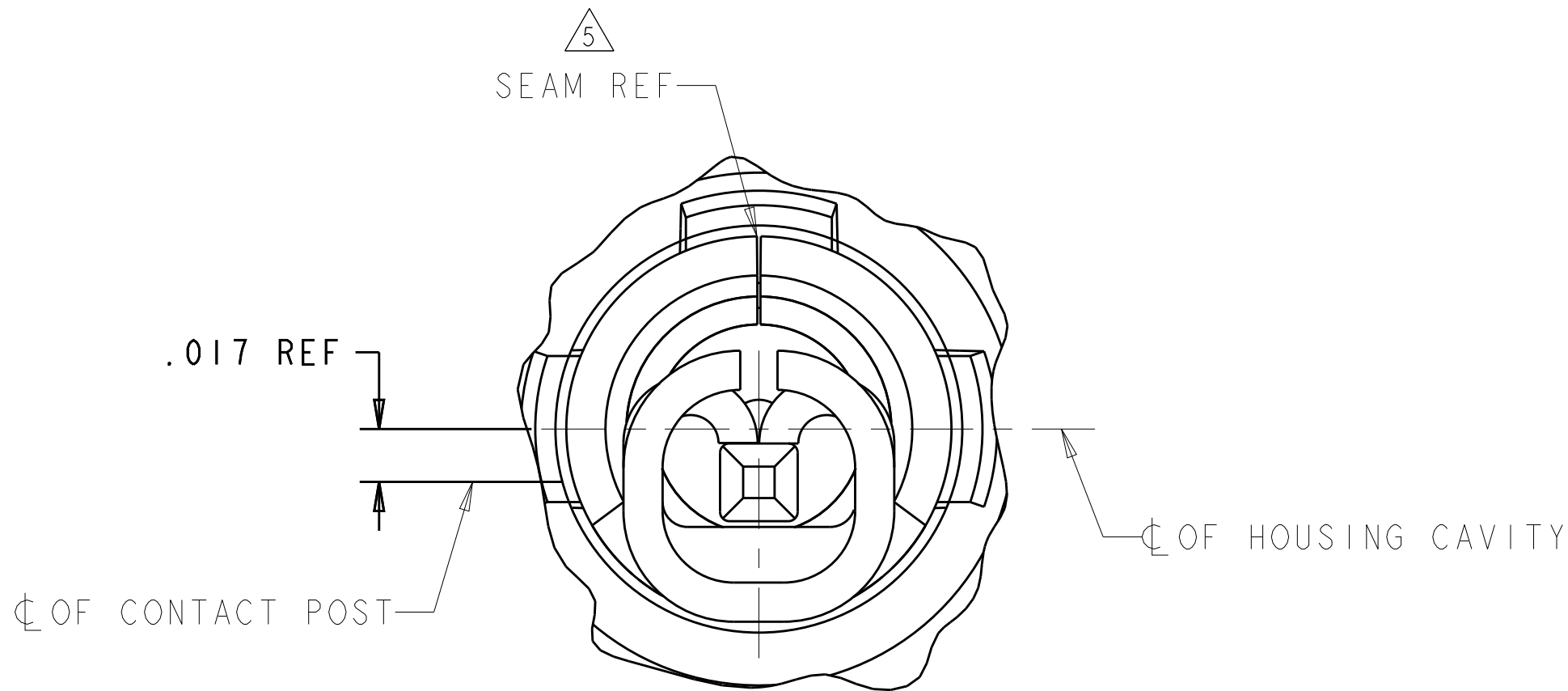
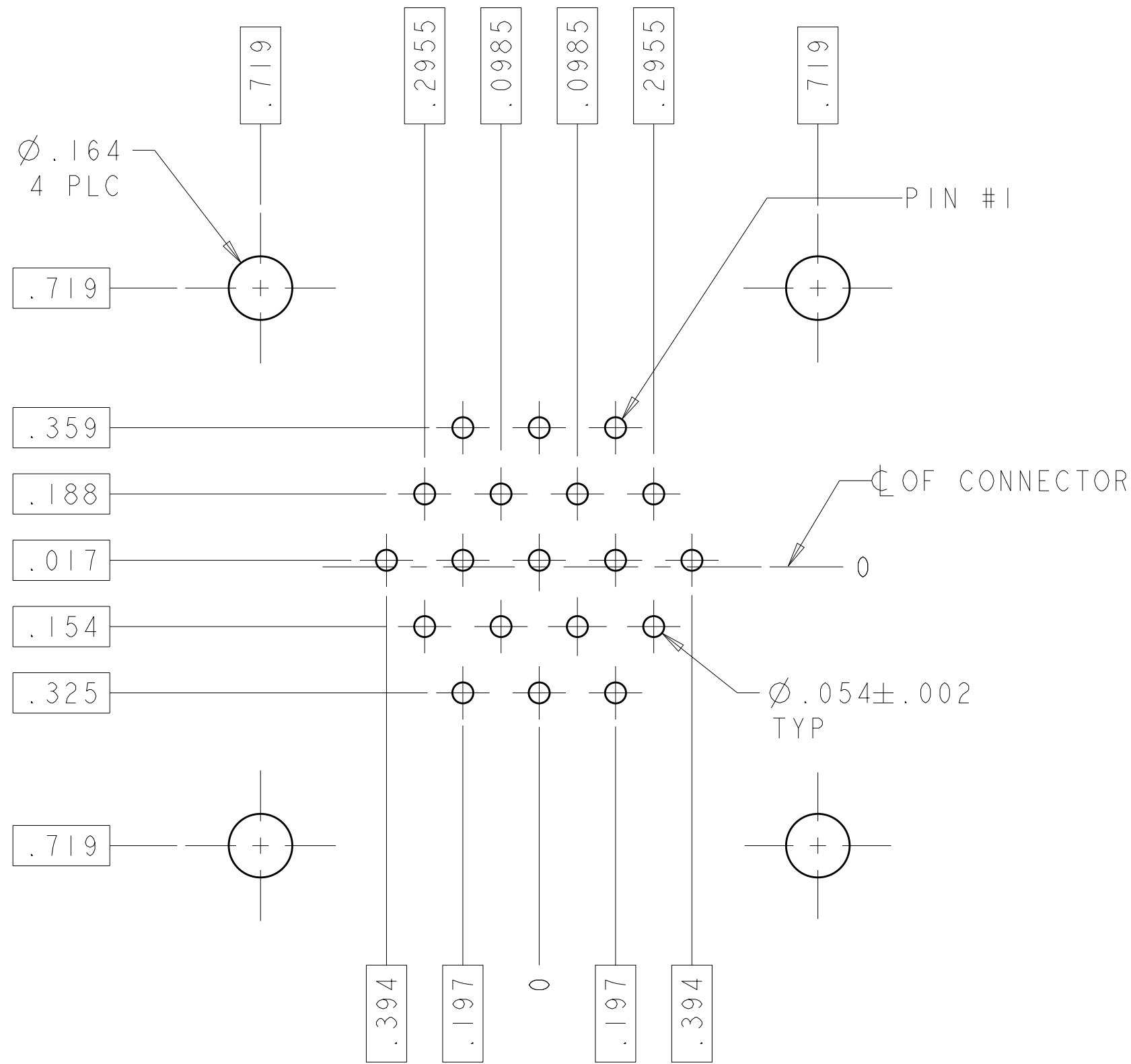
CONTACT:
BODY - BRASS, .000100 MIN TIN OVER .000050 MIN NICKEL.
POST - BRASS, .000100 MIN TIN OVER .000050 MIN NICKEL.
- 8

CONTACT:
BODY - BRASS, .000030 MIN GOLD FOR A LENGTH OF .200 MIN FROM MATING END, GOLD FLASH ON REMAINDER, BOTH OVER .000050 MIN NICKEL.
POST - BRASS, .000100 MIN TIN OVER .000050 MIN NICKEL.
- 9

OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

	YES	.368	8	1-4,7,8,10-12,14-19	1-213781-0
OBSOLETE	NO	.557	8	ALL	-213781-9-
OBSOLETE	NO	.348	7	ALL	-213781-8-
9 OBSOLETE	YES	.368	7	1-4,7,8,10-12,16-19	-213781-7-
	YES	.368	6	1-4,7,8,10-12,16-19	-213781-6-
PRELIMINARY	YES	.368	3	1-4,7,8,10-12,16-19	213781-5
PRELIMINARY	YES	.368	3	1-4,7,8,10-12,16-19	213781-4
	YES	.368	3	1-4,7,8,10-12,16-19	213781-2
OBSOLETE	NO	.557	2	ALL	-213781-1-
	PERIPHERAL SEAL	L	CONTACT FINISH	SELECT LOADED IN POSITIONS	PART NUMBER
THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN S.WELDON 21MAY2003 CHK S.HEADER 21MAY2003 APVD S.HEADER 21MAY2003	TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.0 1 PLC ±0.00 2 PLC ±0.00 3 PLC ±0.000 4 PLC ±0.0000 ANGLES ±.0		NAME RECEPTACLE ASSEMBLY, POSTED, REVERSE SEX, SERIES 1, 23-19, CPC	
		PRODUCT SPEC 108-10024 APPLICATION SPEC 114-10038		SIZE 100779C=213781	
MATERIAL -		WEIGHT -		RESTRICTED TO -	
		CUSTOMER DRAWING		SCALE 3:1	SHEET 1 OF 2 REV M2

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
-	-	SEE SHEET 1	-	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. WELDON	ZIMAY2003	TE Connectivity	
DIMENSIONS: INCHES		CHK S. HEADER	ZIMAY2003		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD S. HEADER	ZIMAY2003	NAME RECEPTACLE ASSEMBLY, POSTED, REVERSE SEX, SERIES 1, 23-19, CPC	
0 PLC ±.0		PRODUCT SPEC	108-10024		
1 PLC ±0.00		APPLICATION SPEC	114-10038	SIZE A100779	
2 PLC ±0.000		WEIGHT	-		
3 PLC ±0.0000		CUSTOMER DRAWING	SCALE 3:1	SHEET 2 OF 2	
4 PLC ±0.0000		FINISH	-		
ANGLES ±.0		REV	M2	REV	
FINISH		REV	M2		