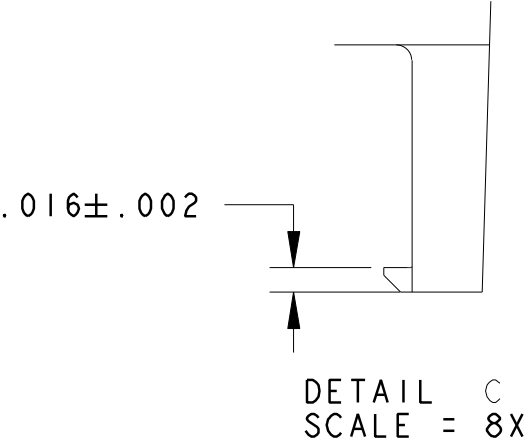
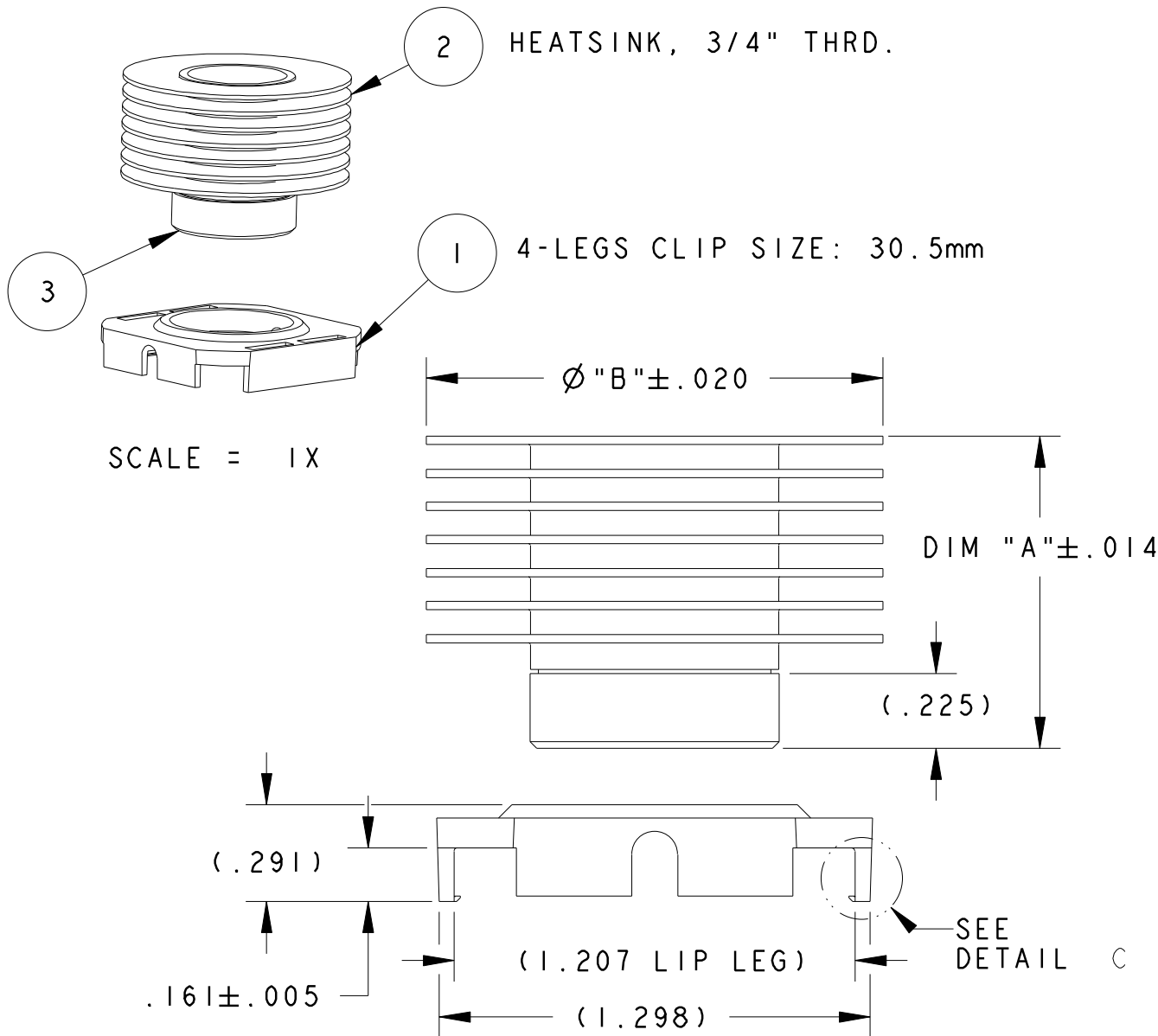


CUSTOMER DRAWING
SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE



- NOTES: UNLESS OTHERWISE SPECIFIED:
- 1. INTERPRET DRAWING PER ASME Y14.5M-1994.
 - 2. MATERIAL: HEAT SINK: ALUMINUM
CLIP: BLACK PEI (UL94-VO)
 - 3. BEFORE THE HEATSINK APPLICATION, THE USER SHOULD IDENTIFY THE SPECIFICATION OF MAXIMUM LOAD ON THE BGA PACKAGE.

SCREW DRIVER SLOT (.070 WIDE X .100 DEEP) PROVIDED IN THE CENTER PORTION OF THE HEAT SINK. FOR ACCURATE TORQUE SETTING, SCREW DRIVER BIT MUST BE ALIGNED TO THE CENTER LINE OF THE HEAT SINK.

HEATSINK TORQUE SPECIFICATIONS CONVERTED TO FORCE.
BARE DIE PACKAGE:
1.5 POUND-FORCE INCH TORQUE = 7.5 POUND-FORCE
(0.17 NEWTON METER TORQUE = 33.36 NEWTON)
2.0 POUND-FORCE INCH TORQUE = 10.0 POUND-FORCE
(0.23 NEWTON METER TORQUE = 44.48 NEWTON)

FULL SIZE LID PACKAGE:
1.5 POUND-FORCE INCH TORQUE = 6.9 POUND-FORCE
(0.17 NEWTON METER TORQUE = 30.69NEWTON)
2.0 POUND-FORCE INCH TORQUE = 9.3 POUND-FORCE
(0.23 NEWTON METER TORQUE = 41.37 NEWTON)
 - 4. REMOVE CLIP WITH REMOVAL TOOL P/N: 1542616-1.
 - 5. RoHS COMPLIANT AND CERTIFIED.

200 LFM	400 LFM	600 LFM				
3.63	2.30	1.89	2-1963556-7	Ø2.000" HS, 3/4" THRD. 7 FINS	2.000	.940
3.94	2.55	2.08	2-1963556-5	Ø2.000" HS, 3/4" THRD. 5 FINS	2.000	.740
4.29	2.76	2.22	2-1963556-4	Ø2.000" HS, 3/4" THRD. 4 FINS	2.000	.640
4.76	3.11	2.48	2-1963556-3	Ø2.000" HS, 3/4" THRD. 3 FINS	2.000	.540
5.23	3.46	2.75	2-1963556-2	Ø2.000" HS, 3/4" THRD. 2 FINS	2.000	.440
4.56	3.06	2.41	1-1963556-7	Ø1.375" HS, 3/4" THRD, 7 FINS	1.375	.940
4.95	3.29	2.61	1-1963556-5	Ø1.375" HS, 3/4" THRD, 5 FINS	1.375	.740
5.39	3.48	2.74	1-1963556-4	Ø1.375" HS, 3/4" THRD, 4 FINS	1.375	.640
5.97	3.95	3.09	1-1963556-3	Ø1.375" HS, 3/4" THRD, 3 FINS	1.375	.540
6.56	4.41	3.44	1-1963556-2	Ø1.375" HS, 3/4" THRD. 2 FINS	1.375	.440
Rca (°C/WATT)			ASSEMBLY HS PART NO.	DESCRIPTION	Ø"B"	DIM "A"

3	INTERFACE	1
2	HEATSINK, 3/4" THRD.	1
1	MOUNTING CLIP	1
ITEM NO.	DESCRIPTION	QTY

TABLE 1 (BOM)

DO NOT SCALE

Tyco Electronics

North Attleboro, Massachusetts 02760

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

.XX ± .

.XXX ± .

.XXXX ± .

ANGLES ± °

DRAWN BY:

E.TAO

ENGINEER:

V.KHEIL

FILENAME

C-1963556

PROJECT

SYSTEM

PRO-E

DATE:

5-4-07

DATE:

5-4-07

MATERIAL:

N/A

FINISH:

N/A

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DIMENSIONS ARE IN: INCHES

SCALE: 2:1

SIZE B

THIRD ANGLE PROJECTION

TITLE: ASSEMBLY HEATSINK WITH 4 LEGS, 30.5mm CLIP

TE PART NO.: SEE TABLE 2

DWG. NO.: C-1963556

SHEET 1 of 1

REV. B1

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1-1963556-4](#)