









DIM "A"

7.65

21.65

38.65

71.65

8.3NOT FOLLOWING THE PROCEDURE MAY CAUSE BLISTER DAMAGE DURING RE-FLOW PROCESS.

RELIABILITY CAN BE ACHIEVED DURING AND AFTER PCB ASSEMBLY OPERATION.

8.1IF PARTIAL LOT ARE USED, THE REMAINING CONNECTORS MUST BE RESEALED AND

8.4IF BAKING IS REQUIRED, CONNECTOR SHALL BE BAKED FOR 4 HOURS AT 125°C.

DIM "R'

25.00

39.00

56.00

89.00

6.00

20.00

37.00

70.00

DIM "C"

9.15

23.15

40.15

73.15

NOTES:

1.MATERIAL:

HOUSING: HIGH TEMPERATURE NYLON, GLASS FILLED UL94V-O RATED.

TERMINAL: COPPER ALLOY.

PLATING: 50u" NICKEL UNDERPLATE ALL OVER

CONTACT AREA PLATING - SEE PRODUCT NUMBER CODE SOLDER TAIL: TIN OR TIN /LEAD(90/10)- SEE PRODUCT NUMBER CODE 100u" MIN. OVER 50u" NICKEL.

METAL BOARD LOCKS: COPPER ALLOY.

FINISH: 100u" TIN OR TIN/LEAD(90/10) OVER 50u" NICKEL

UNDERPLATE SEE PRODUCT NUMBER CODE.

2.PRODUCT SPECIFICATION: GS-12-233.

(3)THE HORIZONTAL AXIS FOR THE HOLE PATTERN IS ESTABLISHED BY

A LINE THROUGH THE CENTER OF THE TWO Ø2.35 HOLES.

THE VERTICAL AXIS IS 90° TO THE HORIZONTAL AXIS, THROUGH THE CENTER

(4)NO TIE BAR PERMITTED FROM CARD EDGE TO LEADING EDGE OF PAD FOR PINS A1 AND PIN NUMBERS "F". 8.AN ADEQUATE PROCEDURE SET FORTH IN THE FOLLOWING ENSURE THAT THE PRODUCT

(5) CHAMFER EDGES MUST BE FREE OF CUTTING BURRS.

(6) FREQUENCY & LOCATION AT SUPPLIER DISCRETION, RIDGE MAY BE CONTINUOUS WITH NO BREAKS.

7.RoHS COMPATIBLE PRODUCT SPECIFICATIONS:

a - PLATING:

HOUSING COLOR OPTIONS

TERMINAL PLATING OPTIONS

30u" Au CONTACT AREA

GOLD FLASH CONTACT AREA

0-NATURAL

1-BLACK

0-PLASTIC PEGS, DIM

1-METAL BOARD LOCKS

2-SINGLE PLASTIC PEGS

0-50u" Ni UNDERPLATE

1-50u" Ni UNDERPLATE 15u" Au CONTACT AREA

2-50u" Ni UNDERPLATE

3-50u" Ni UNDERPLATE 30u" Au CONTACT AREA

4-50u" Ni UNDERPLATE 15u" Au CONTACT AREA

5-50u" Ni ÚNDERPLATE GOLD FLASH CONTACT AREA

PEGS OPTIONS

- "LF" MEANS THE PRODUCT IS LEAD-FREE, 2um MINIMUM MATTE TIN OVER 1.27um MINIMUM NICKEL UNDERPLATE.

b - MANUFACTURING PROCESS COMPATIBILITY:

100u" TIN TAIL AREA ---- COMPATIBLE ROHS

100u" TIN TAIL AREA ---- COMPATIBLE RoHS

100u" TIN TAIL AREA ---- COMPATIBLE RoHS

100u" TIN/LEAD TAIL AREA ---- INCOMPLIANT ROHS

100u" TIN/LEAD TAIL AREA ---- INCOMPLIANT ROHS

100u" TIN/LEAD TAIL AREA ---- INCOMPLIANT RoHS

- THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C±5°C TEMPERATURE FOR

10 SECONDS IN RE-FLOW APPLICATION, SEE NOTE 8 FOR APPLICATION.

PRODUCT NUMBER CODE

LEAD FREE OPTION

LEAVE BLANK FOR TERMINAL PLATING 3.4.5 "LF" FOR TERMINAL PLATING OPTION 0,1,2

POS OPTIONS

0 - 36

1 - 64

2-98

3 - 164

PACKAGING OPTIONS

FE-HARD TRAY WITH MYLAR FOR VACUUM PACKAGING (FOR 164P ONLY)

T-SOFT TRAY PACKAGING

M-SOFT TRAY PACKAGING & MYLAR TAPE. SEE FIGULE 1

CONNECTOR

1 PORT

4 PORT

8 PORT

16 PORT

POS REF.

36

64

98

164

Ν

20

37

70

PLACED IN SAFE STORAGE WITHIN SIX HOURS OF BAG OPENING. 8.2THE SAFE STORAGE CONDITION IS RECOMMENDED AT 25°C, 40%RH.

8.5REFERENCE SPECIFICATION: IPC/JEDEC J-STD-033A.

Y-HARD TRAY PACKAGING (FOR 36P,98P AND 164P ONLY)

Z-HARD TRAY PACKAGING WITH MYLAR (FOR 36P,98P AND 164P ONLY)

R-TAPE & REEL PACKAGING WITHOUT MYLAR (FOR 34, 64, 98P ONLY)

W-TAPE & REEL PACKAGING WITHOUT MYLAR

(FOR 98P ONLY), WITH 18.0MM CAVITY WIDTH

A-TAPE & REEL PACKAGING WITH MYLAR

(FOR 36, 64, 98P ONLY)

TAIL LENGTH OPTIONS

2.30 +0.25 1.56±0.10 1.70 ± 0.15 $3.10^{+0.25}_{-0.13}$ 2.36±0.10 2.50 ± 0.15 1.56 ± 0.10 2.54±0.25 1.70 ± 0.15 1.56±0.10 1.90±0.25 1.70±0.15

 $3.10^{+0.25}_{-0.13}$ 2.0 ± 0.10 1.70 ± 0.15

DIM "D'

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PCB THICKNESS BOARD LOCKS DIM "G"

CUSTOMER Drawing type

В

form: A4mmXLc-2016-02-24

PDS: Rev :F

STATUS:Released Printed: Jun 03, 2016

В

