

### 328 Series, Lead-Free 3AB, High Surge Withstand Fuse





#### **Agency Approvals**

Agency	Agency File Number	Ampere Range
	T 50260582 01	21A
c <b>FU</b> °us	E10480	21A

#### **Electrical Characteristics for Series**

% of Ampere Rating	Opening Time
100%	4 hours, minimum
200%	120 sec., maximum

#### **Description**

The 328 Series is a 300VAC rated, 10kA surge withstand, 6.3×32mm ceramic fuse, designed in accordance to UL248-14 Standard, provided in cartridge and axial-lead packages.

#### **Features**

- High surge withstand capability
  - 20 hits of 10kA 8/20μs surge
  - Meets ANSI/IEEE C62.41.2, Category C-High
  - Meets US Dept of Energy (DOE) MSSLC/ CBEA street lighting and parking lot lighting, elevated level
- Small form factor (6.3×32mm) with cartridge and axial-lead package options
- Breaking capacity: 200A@300VAC, 200A@100VDC
- Lead-free, RoHS compliant, halogen-free
- Compliant with UL248-14
- Operating temperature: -55°C to 125°C

#### **Applications**

Commercial and outdoor LED luminaries
Outdoor electronics and electrical equipment
Surge protection for telecom application

#### **Electrical Characteristic by Item**

	Amp Rating (A)	Voltage Rating (VAC)	Interrupting Rating	Surge Rating	Resistance	Nominal Melting I <sup>2</sup> t (A <sup>2</sup> sec)	Agency A	Approvals
	(~)				(Ohms)		<b>A</b>	c <b>SV</b> °us
I	21	300	200A@300VAC 200A@100VDC	1.2/50 - 8/20µs, 20kV/10kA 20 hits	0.0042	4,800	X	X

#### **Additional Information**





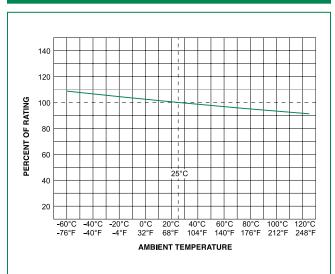




For recommended fuse accessories for this product series, see 'Recommended Accessories' section.

# **Axial Lead & Cartridge Fuses** 3AB > High I<sup>2</sup>t > 328 Series

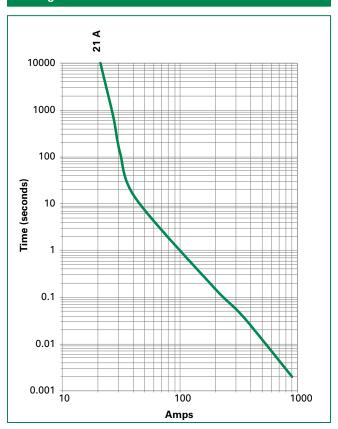
#### **Temperature Re-rating Curve**



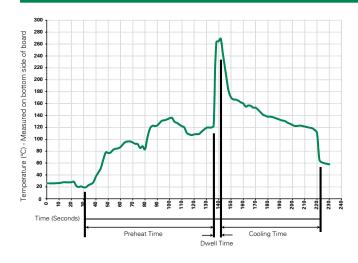
Note:

Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

#### **Average Time Current Curves**



#### **Soldering Parameters - Wave Soldering**



#### **Recommended Process Parameters:**

Wave Parameter	Lead-Free Recommendation		
Preheat:			
(Depends on Flux Activation Temperature)	(Typical Industry Recommendation)		
Temperature Minimum:	100°C		
Temperature Maximum:	150°C		
Preheat Time:	60-180 seconds		
Solder Pot Temperature:	260°C Maximum		
Solder Dwell Time:	2-5 seconds		

#### **Recommended Hand-Solder Parameters:**

Solder Iron Temperature: 350°C ±5°C Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.



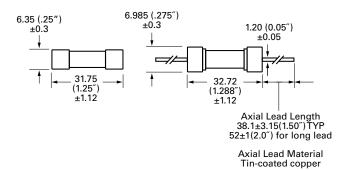
#### **Product Characteristics**

Materials	Body: Ceramic Cap: Nickel–plated brass Leads: Tin–plated copper		
Terminal Strength	MIL-STD-202, Method 211, Test Condition A		
Solderability	MIL-STD-202 Method 208		
Product Marking	Cap1: Brand logo, current and voltage ratings Cap2: Series and agency approval marks		

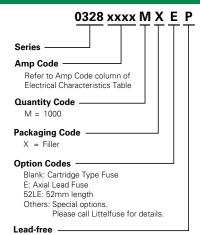
Operating Temperature	-55°C to +125°C		
Thermal Shock	MIL-STD-202, Method 107, Test Condition B: (5 cycles –65°C to +125°C)		
Vibration	MIL-STD-202, Method 201		
Humidity	MIL-STD-202, Method 103, Test Condition A. High RH (95%) and elevated temperature (40°C) for 240 hours.		
Salt Spray	MIL-STD-202, Method 101, Test Condition B		

#### **Dimensions**

Measurements displayed in millimeters (inches).



#### **Part Numbering System**



Packaging						
Packaging Option Packaging Specification		Quantity	Quantity & Packaging Code	Taping Width		
328 Series						
Bulk	N/A	1000	MX	N/A		
Bulk	N/A	1000	MXE	N/A		
Bulk	N/A	1000	MX52LF	N/A		

## **Recommended Accessories**

Accessory Type	Series	Description	Max Application Voltage	Max Application Amperage
Block	<u>354</u>	Low Profile OMNI-BLOK® Fuse Block	600	30
	359 High Current Screw Terminal Fuse Block	600	30	
Clip	Clip 122 High Current Traditional PC Board Fuse Clip		1000	30

<sup>1.</sup> Do not use in applications above rating.
2. Please refer to fuseholder data sheet for specific re-rating information.
3. Please contact factory for applications greater than the max voltage and amperage shown.

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### Littelfuse:

0328021.MXP 0328021.MXEP