DATA SHEET



Product Number: 0306-0-19-15-16-27-10-0



0306-0-19-XX-16-XX-10-0

Wire Termination #18 gage crimp barrel

Mill-Max Shell Plating Contact Plating RoHS Part Number

1000

FORCE (grams)

100

0306-0-19-15-16-27-10-0

10 $\mu^{\rm \prime\prime}$ Gold over Nickel

30 µ" Gold over Nickel

INITIAL INSERTION FORCE

INSERTION FORCE 2nd CYCLE EXTRACTION FORCE

#16 CONTACT

OPERATING RANGE

MATING PIN DIAMETER (inches)

d

0.032



CONTACT:

Contact Used: #16, Low Force 6 Finger Contact

Current Rating = 4.5 Amps

BERYLLIUM COPPER ALLOY 172 (UNS C17200) per ASTM B 194

Properties of BERYLLIUM COPPER:

- Chemical composition: Cu 98.1%, Be 1.9%
- Temper as stamped: TD01

Properties after heat treatment (TH01):

- Hardness: 36-43 Rockwell C
- Mechanical Life: 100 Cycles Min.
- Density: .298 lbs/in3
- Electrical Conductivity: 22% IACS*
- Resistance: 10 miliohms Max
- Operating Temperature: -55°C/+125°C
- Melting point: 980°C/865°C (liquidus/solidus)
- Stress Relaxation⁺: 96% of stress remains after 1,000 hours @ 100 °C ; 70% of stress remains after 1,000 hours @ 200 °C

10

0.020

0.021

0.022

0.023

0.025 0.025 0.027 0.028 0.028 0.029 0.030

*International Annealed Copper Standard, i.e. as a % of pure copper.

[†]Since BeCu loses its spring properties over time at high temperatures; it is rated for continuous use up to 150°C. For applications up to 300°C, Mill-Max offers many contacts in Beryllium Nickel. Contact Tech Support for more info.



Receptacle Accepts .022-.034 .025 sq post diameter leads.

Packaging:

Packaged in Bulk

0.035

0.034

SHELL MATERIAL: BRASS ALLOY (UNS C36000) per ASTM B 16

Properties of BRASS ALLOY:

- Chemical composition: Cu 61.5%, Zn 35.4%, Pb 3.1%⁺
- Hardness as machined: 80-90 Rockwell B
- Density: .307 lbs/in3
- Electrical conductivity: 26% IACS*
- Melting point: 900°C/885°C (liquidus/solidus)

+(3 to 4% lead is used to permit "free machining" and is permitted by EC Directive 2002/95Annex 6; so all pin materials are RoHS compliant)

*International Annealed Copper Standard, i.e. as a % of pure copper.