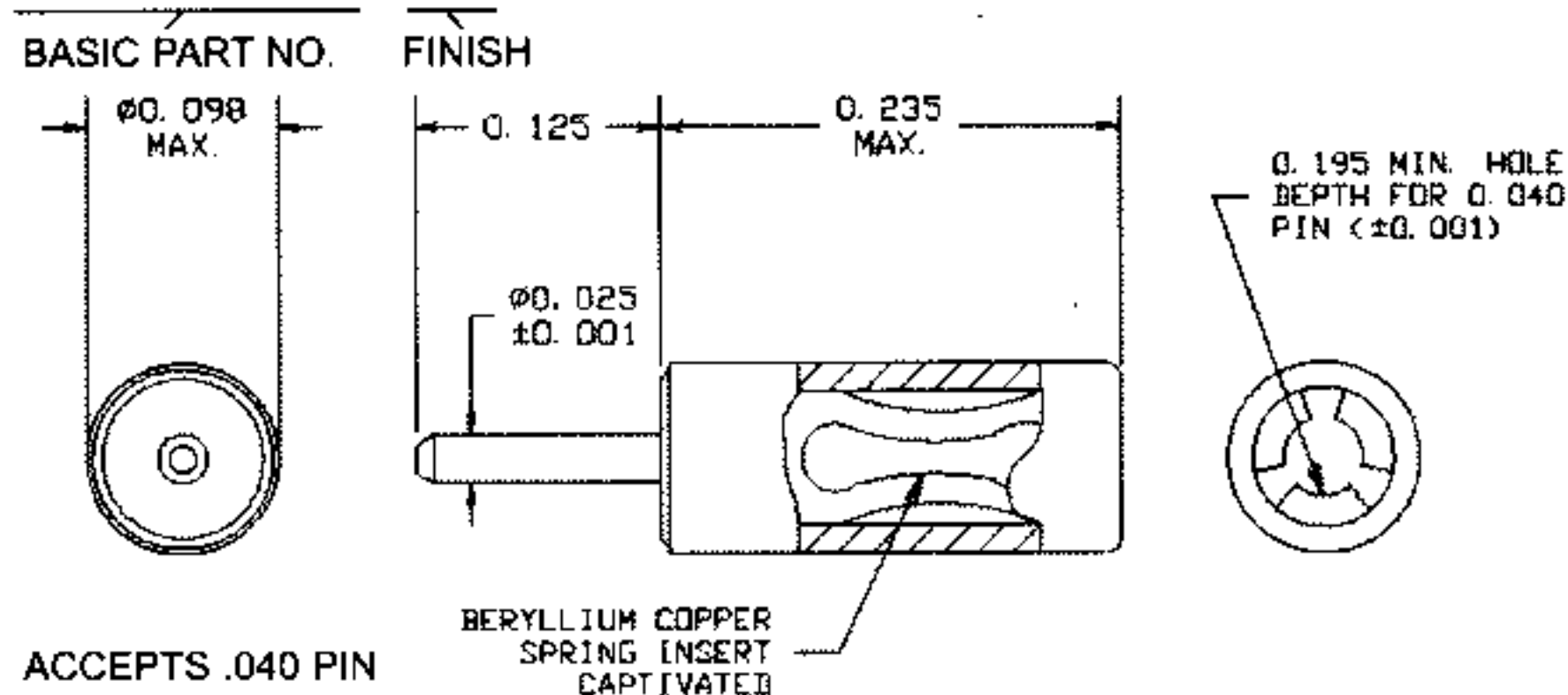


COMBINATION PLUG-JACK ASSEMBLIES - CLOSED ENTRY

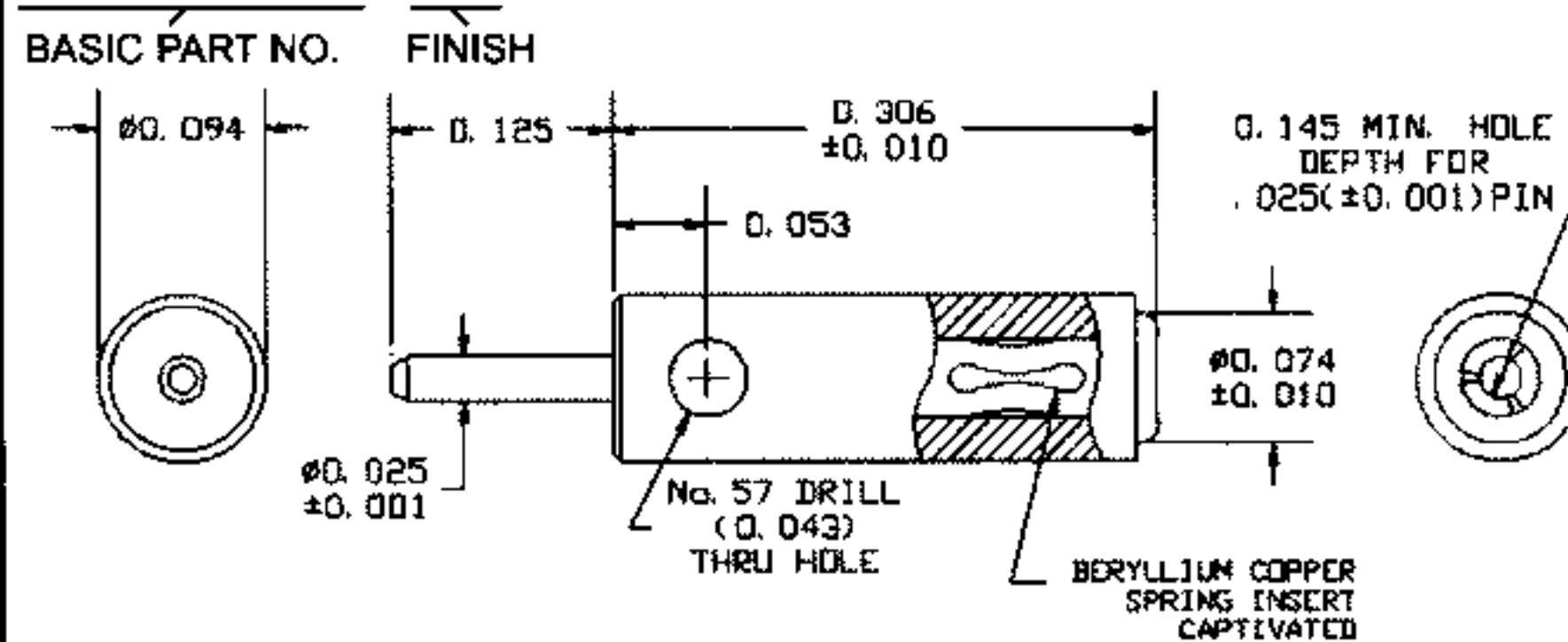
09-9014-1-XX .040 JACK - .025 PLUG



ACCEPTS .040 PIN

PART NO.	BODY (BRASS)	SPRING (BERYLLIUM COPPER)
09-9014-1-03	Gold	Gold
04	Electro Tin	Electro Tin
088	Bright Tin-Lead	Bright Tin-Lead

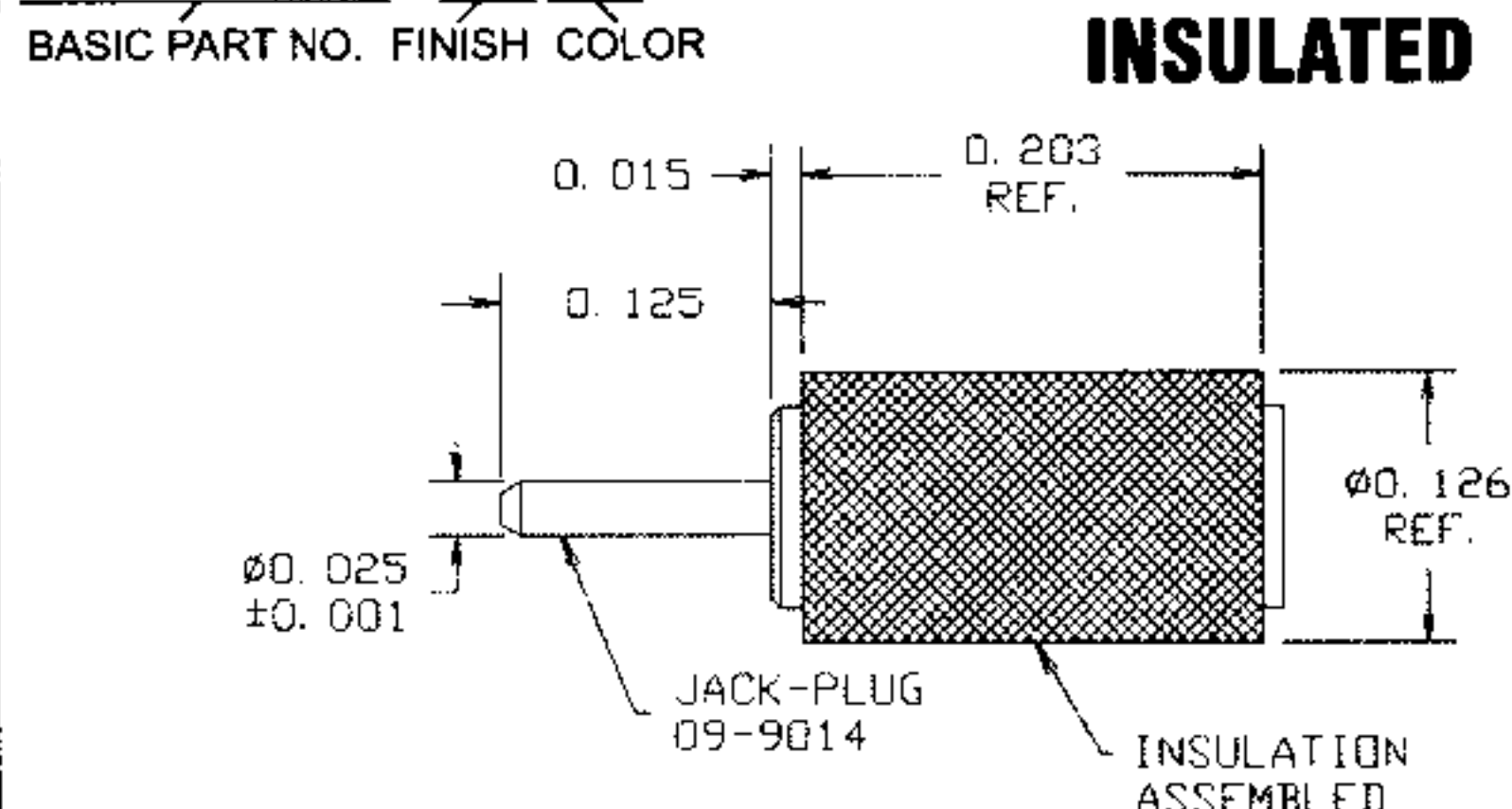
09-9054-1-XX .025 JACK - .025 PLUG



ACCEPTS .025 PIN

PART NO.	BODY (BRASS)	SPRING (BERYLLIUM COPPER)
09-9054-1-03	Gold	Gold

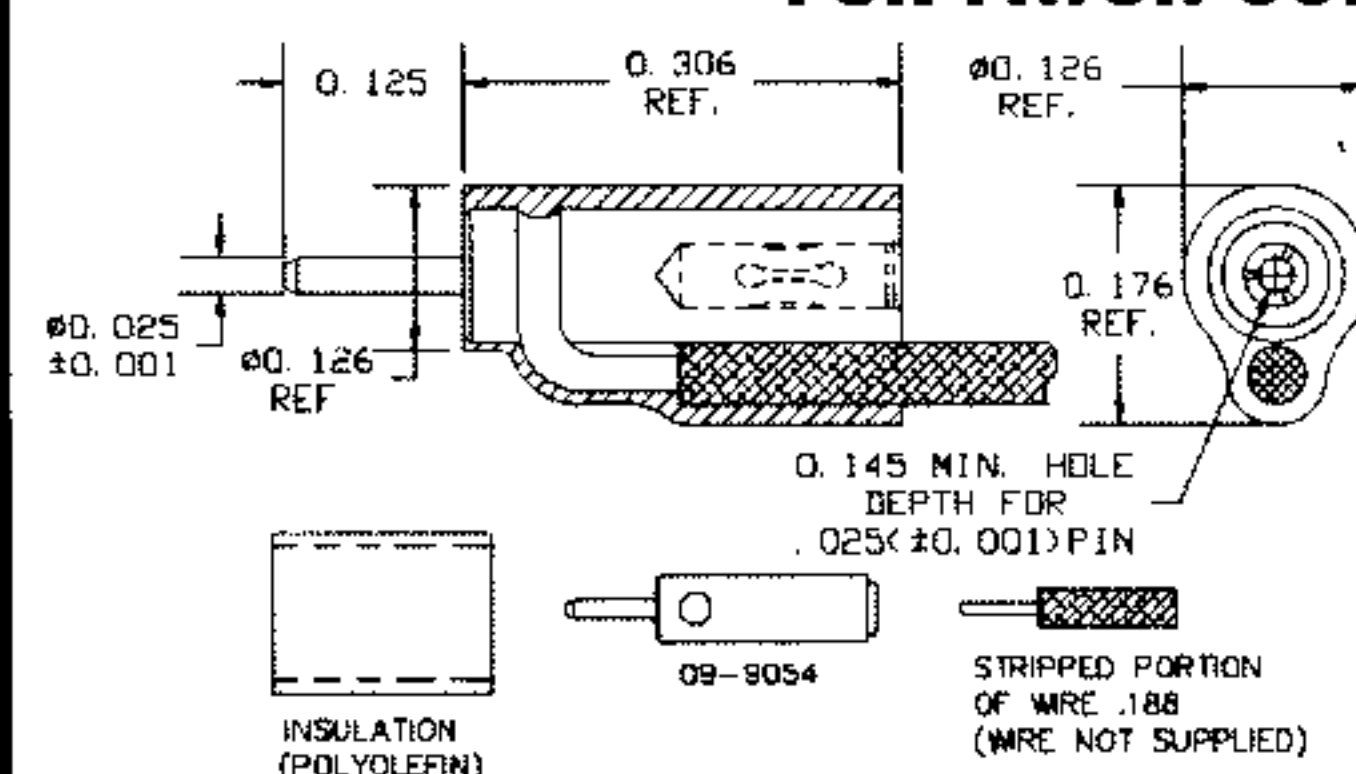
09-9010-1-XX10 .040 JACK - .025 PLUG - INSULATED



ACCEPTS .040 ±0.001 PIN

PART NO.	BODY (BRASS)	SPRING (BERYLLIUM COPPER)	INSULATION (POLYOLEFIN PLASTIC)
09-9010-1-03	Gold	Gold	Black
04	Electro Tin	Electro Tin	Black
088	Bright Tin-Lead	Bright Tin-Lead	Black

09-9055-1-XX10 PLUG-JACK AND INSULATION FOR PATCH CORD ASSEMBLY

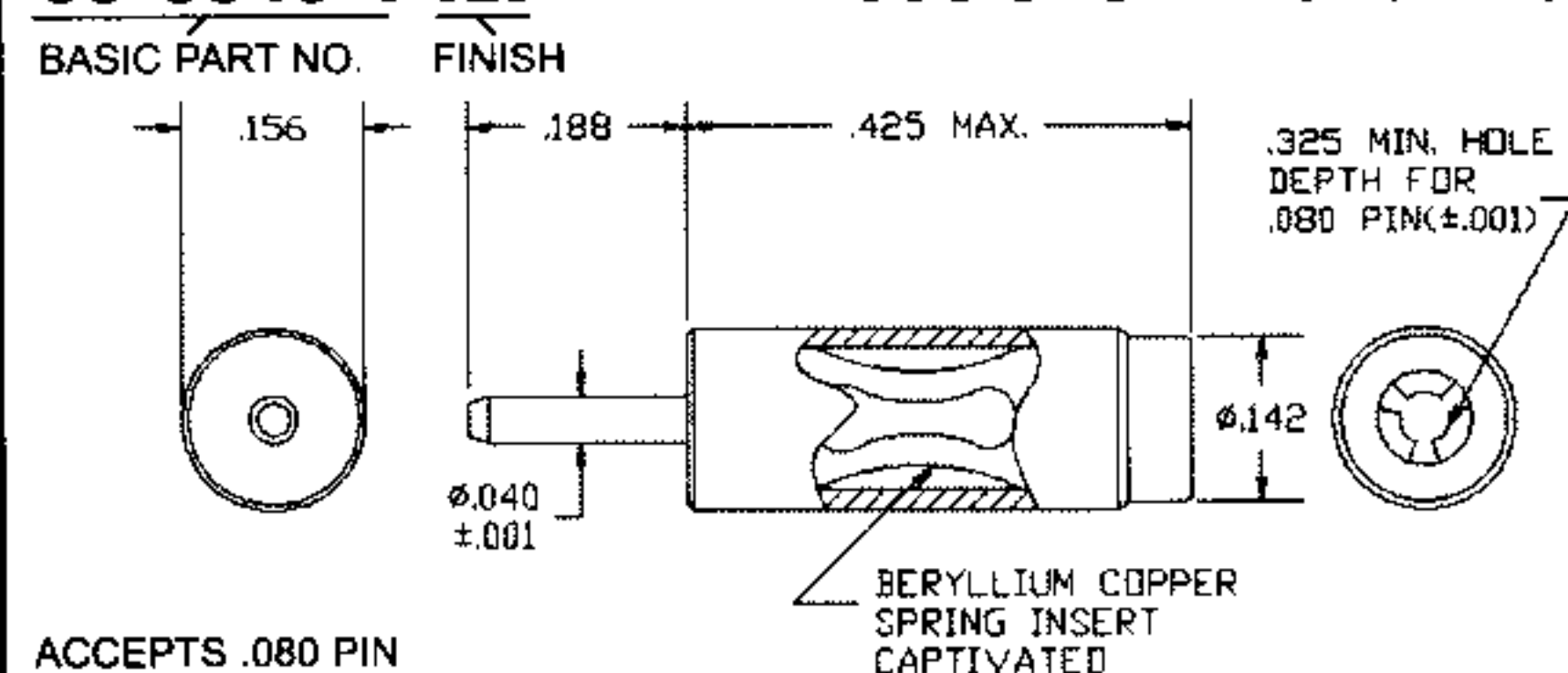


RECOMMENDED WIRE: 22 GAGE, 7 STRAND NO. 30 COPPER WIRE, PTFE INSULATED .054 MAX. DIA. OVER INSULATION.

PART NO.	BODY (BRASS)	SPRING (BERYLLIUM COPPER)
09-9055-1-03	Gold	Gold

INSTRUCTION:
1. STRIP .188 LENGTH OF (UP TO 22 GAGE) WIRE AND INSERT INTO SIDE HOLE OF JACK SUCH THAT THE END OF THE WIRE DOES NOT PROTRUDE ON THE OTHER SIDE. SOFT SOLDER WIRE TO JACK.
2. SLIDE INSULATION OVER PIN END SO AS TO COVER JACK AND WIRE AS SHOWN IN ASSEMBLED VIEW. HEAT FOR ABOUT 1 MIN. AT 275°F.

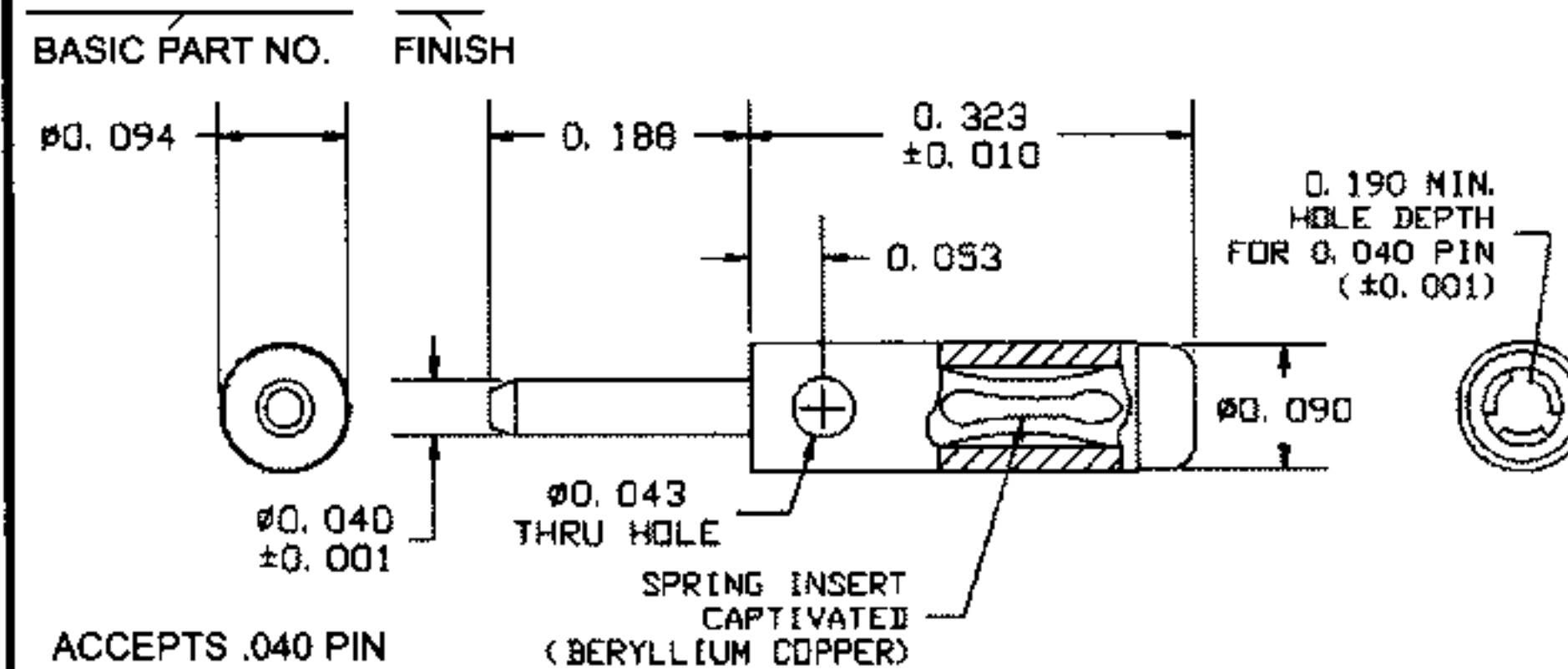
09-9040-1-XX .080 JACK - .040 PLUG



ACCEPTS .080 PIN

PART NO.	BODY (BRASS)	SPRING (BERYLLIUM COPPER)
09-9040-1-03	Gold	Gold
04	Electro Tin	Electro Tin
088	Bright Tin-Lead	Bright Tin-Lead

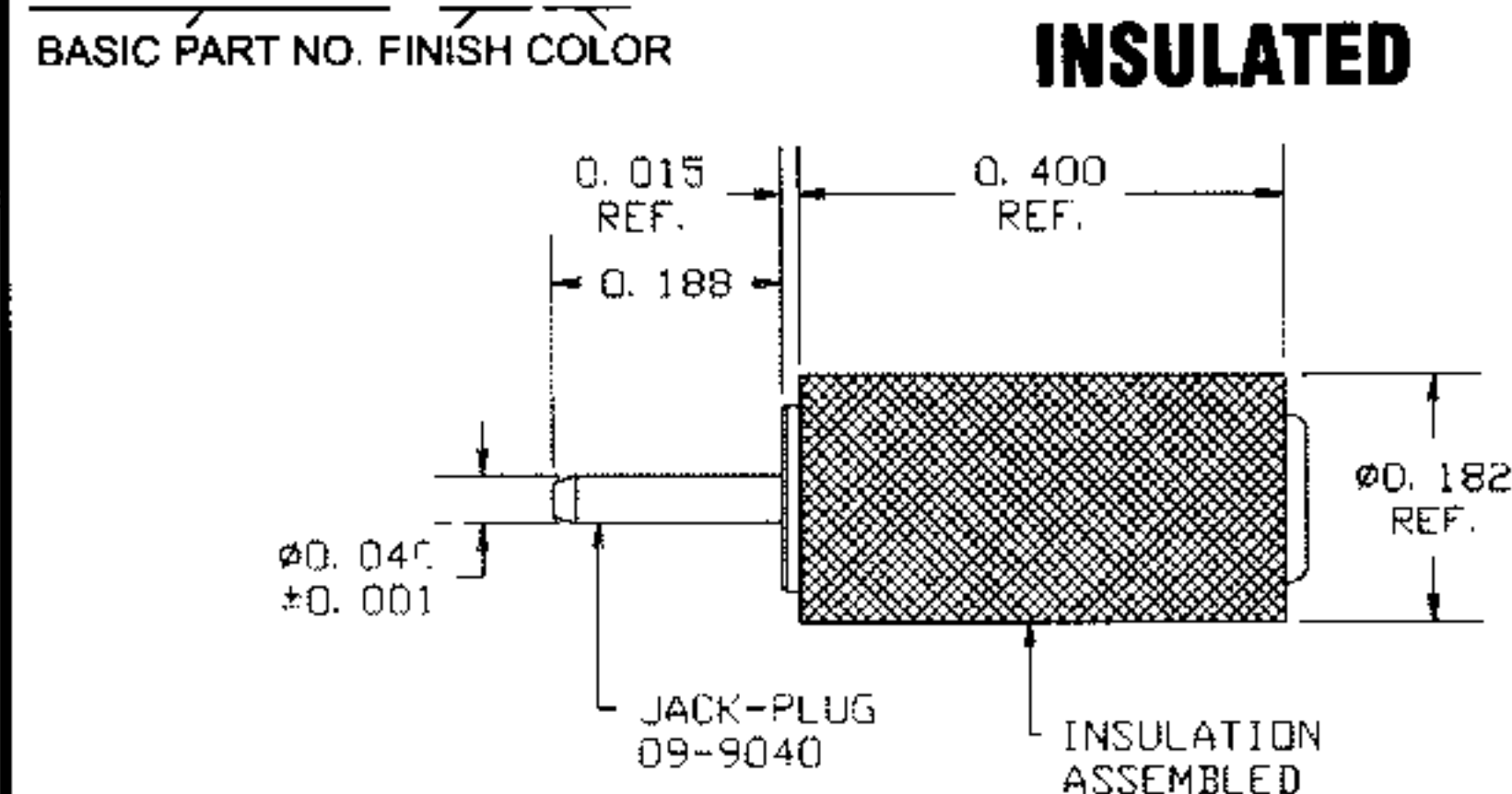
09-9082-1-03 .040 JACK - .040 PLUG



ACCEPTS .040 PIN

PART NO.	BODY (BRASS)	SPRING (BERYLLIUM COPPER)
09-9082-1-03	Gold	Gold

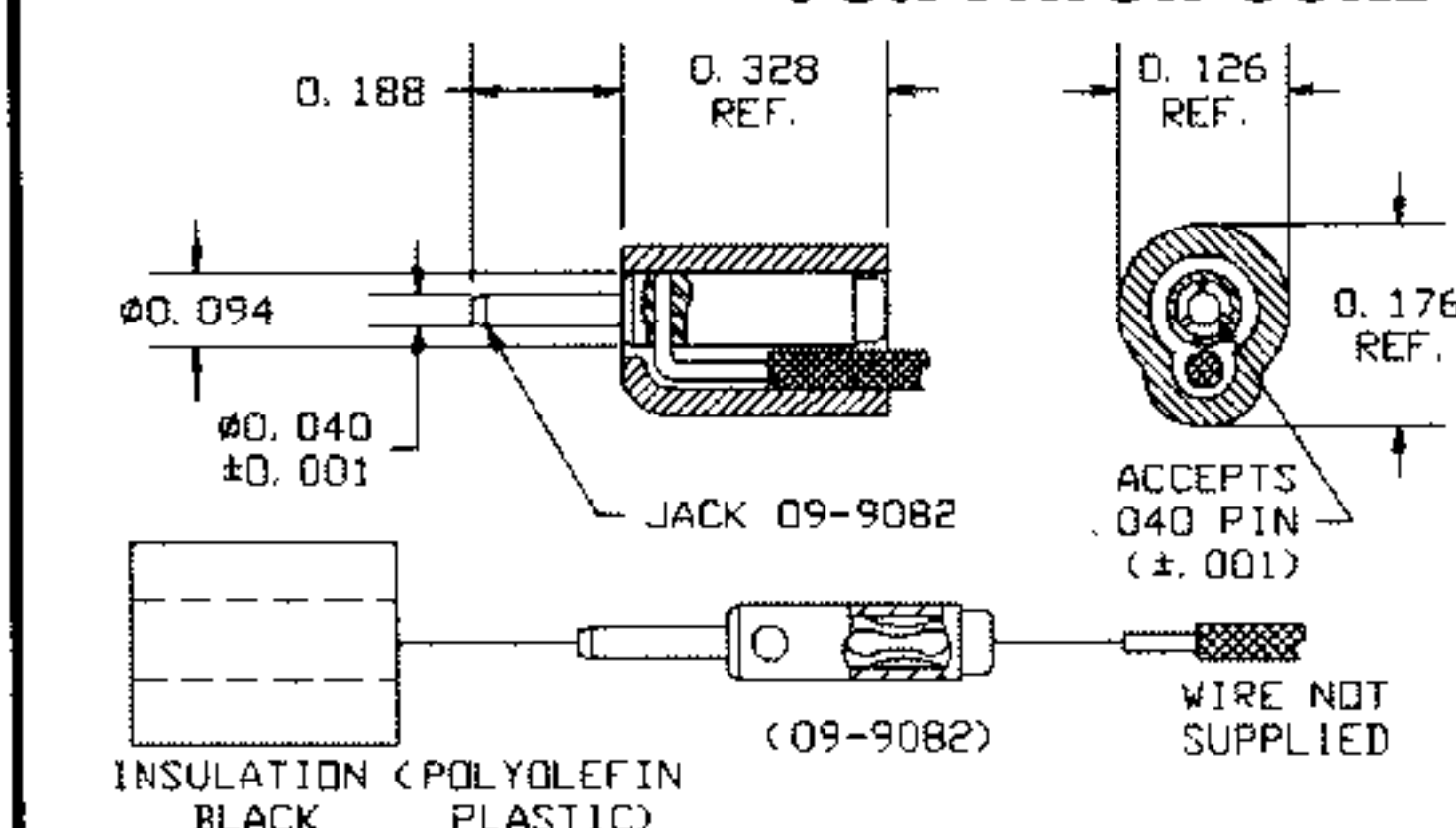
09-9063-1-XX10 .080 JACK - .040 PLUG - INSULATED



ACCEPTS .080 PIN (±0.001)

PART NO.	BODY (BRASS)	SPRING (BERYLLIUM COPPER)	INSULATION (POLYOLEFIN PLASTIC)
09-9063-1-03	Gold	Gold	Black
04	Electro Tin	Electro Tin	Black
088	Bright Tin-Lead	Bright Tin-Lead	Black

09-9083-1-0310 PLUG-JACK AND INSULATION FOR PATCH CORD ASSEMBLY



ACCEPTS .040 PIN

RECOMMENDED WIRE: 26 AWG, 19 STRAND, NO.38 COPPER, PTFE INSULATED, .041 MAX. DIA. OVER INSULATION

PART NO.	BODY (BRASS)	SPRING (BERYLLIUM COPPER)
09-9083-1-03	Gold	Gold

INSTRUCTION:
1. STRIP .188 LENGTH OF (UP TO 22 GAGE) WIRE AND INSERT INTO SIDE HOLE OF JACK SUCH THAT THE END OF THE WIRE DOES NOT PROTRUDE ON THE OTHER SIDE. SOFT SOLDER WIRE TO JACK.
2. SLIDE INSULATION OVER PIN END SO AS TO COVER JACK AND WIRE AS SHOWN IN ASSEMBLED VIEW. HEAT FOR ABOUT 1 MIN. AT 275°F.

FOR ADDITIONAL SIZES AND MATERIALS, CONTACT FACTORY

CONCORD

BLK	BRN	RED	ORN	YEL	GRN	BLU	PUR	GRY	WHT
10	11	12	13	14	15	16	17	18	19