

| Issue No. | Eng. Ref. No. | REVISIONS | Date | App. By |
|-----------|---------------|-----------|----------|---------|
| 01 | -- | Original | 20.01.10 | DPD |
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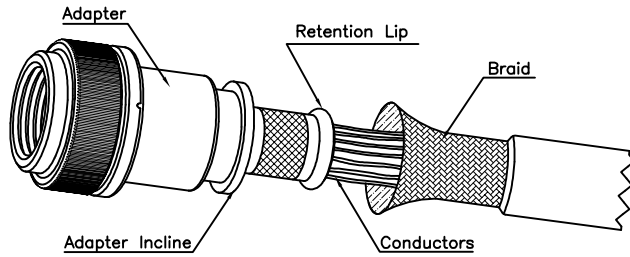


Figure-1

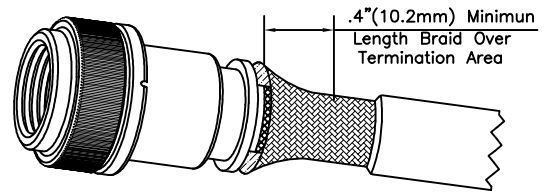


Figure-2

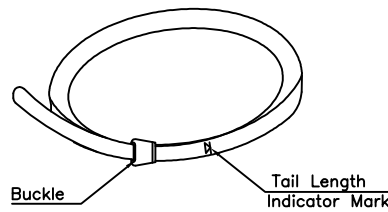


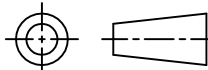
Figure-3

1. Prepare Cable Braid for termination process (Figure-1).
2. Push Braid forward over Adapter Retension Lip to the Adapter incline Point (or .4" [10.2mm] minimum braid length). Adjust Braid as required to remove slack and insure a snug fit around the shield termination area (figure-2)
3. Prepare the Band in the following manner:-
 - A. Roll Band through the Buckle Slot twice. (Band must be double-coiled over the cable)
 - B. Pull on Band until Mark (▷) is within approximately .250 inch (6.4mm) of Buckle Slot (figure-3). The Band may be tightened further if desired.
4. Using a suitable Band Assembly Tool^①, tighten and assemble the coiled band to fix the prepared braid over the Adapter terminating area firmly.
5. Shrink the heatshrink boot, when necessary, using a heat shrink gun.

① We recommend the following tools from
BAND-IT-IDEX Inc. CO 80216-3070, USA.

For Standard Band (1/4" wide) - A40199

For Micro Band (1/8" wide) - A30199

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|-------------------------------------|----------|----------|---|--------------------------------------|--|--|
| <div>Amphenol</div> <div>AIPL</div> | | | TITLE <div>Braid Assembly Instructions— Band lock Adaptor</div> | | <div></div> | |
| | | | | | All Dimensions are in MM/INCHES | |
| | Name | Date | Dwg. Size A4 | Dwg.No. PSTDBS257 | | |
| Drawn by | Santhosh | 20.01.10 | | Doc. No.: QF—DEV—76 REV. NO. : 02 | | |
| Checked by | K.S.C | 20.01.10 | | | | |
| App.by | DPD | 20.01.10 | | | | |
| | | | | Sheet 1 OF 1 | STANDARD | |

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