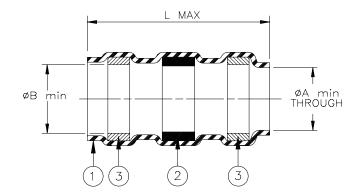
SPECIFICATION CONTROL DRAWING



Product Revision		Product Dimensions			Cable Dimensions					
Product Name		øΑ	øΒ	L	D	øΕ	øF	øG	H±0.5	J±0.5
		min	min	max	max	min	min	max	(H±0.020)	(J±0.020)
B-150-03-S	Α	2.5	3.0	18.5	3.0	1.5	1.0	2.5	6.0	7.0
		(0.098)	(0.118)	(0.728)	(0.118)	(0.059)	(0.039)	(0.098)	(0.236)	(0.275)
B-150-05-S	Α	4.3	4.8	18.5	4.8	2.0	1.5	4.3	6.0	7.0
		(0.169)	(0.189)	(0.728)	(0.189)	(0.078)	(0.059)	(0.169)	(0.236)	(0.275)
B-150-07-S	Α	6.8	7.3	21.0	7.3	3.3	2.8	6.8	8.0	9.0
		(0.267)	(0.287)	(0.827)	(0.287)	(0.130)	(0.110)	(0.267)	(0.315)	(0.354)
B-150-11-S	Α	10.8	11.5	28.5	11.5	4.5	4.0	10.8	8.0	9.0
		(0.425)	(0.452)	(1.122)	(0.452)	(0.177)	(0.157)	(0.425)	(0.315)	(0.354)

MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent clear, radiation cross-linked modified polyolefin.
- 2. SOLDER PREFORM WITH FLUX.

SOLDER: TYPE Cd18 per ANSI-J-STD-006.

FLUX: TYPE ROM1 per ANSI-J-STD-004.

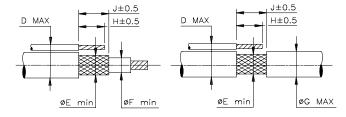
3. MELTABLE SEALING RINGS: Thermally stabilized thermoplastic.

APPLICATION

- 1. These controlled soldering devices are designed for termination of a bare or tin plated copper shield on a cable having an insulation rated for at least +85°C.
- 2. Temperature range: -55°C to +125°C.

For installation procedure and application equipment, consult RPIP-688-00.

For best results, prepare the cable as shown:



^{*} A trademark of Raychem Corporation.

Raychem	THERN DEVI	ICES 300 C	em Corporation onstitution Drive Park, CA 94025	TITLE: SOLDERSLEEVE* DEVICE LOW-FIRE-HAZARD SHIELD TERMINATION LOW TEMPERATURE				
UNLESS OTHERWISE INCHES DIMENSIONS			MILLIMETERS.	DOCUMENT NO: B-150-XX-S				
0.00 N/A 0.0 N/A RO	GLES: N/A UGHNESS IN CRON	drawing at any tin	the right to amend this e. Users should evaluate the product for their	DCR NUMBER: D980	0573	REPLACES: B150XXS		
DRAWN BY: M. FORONDA	DAT	ГЕ: 06/29/98	REV. SEE TABLE	DOC ISSUE:	SCALE: None	SIZE: A	SHEET: 1 of 1	