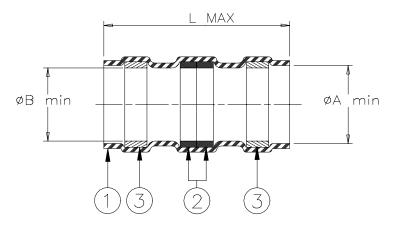
SPECIFICATION CONTROL DRAWING



Product Revision		P	roduct Dimension	ns	Cable Dimensions			
Product		øA	øB	L	øD	ød	øE	
Name		min	min	max	max	min	min	
B-053-70	С	13.3	13.8	29.7	13.3	8.9	29.7	
		(0.525)	(0.545)	(1.170)	(0.525)	(0.350)	(1.170)	
B-053-70-02	С	6.9	7.4	23.8	6.9	3.6	23.5	
		(0.270)	(0.290)	(0.935)	(0.270)	(0.140)	(0.925)	
B-053-70-03	F	5.8	6.6	25.3	5.8	3.2	25.3	
		(0.230)	(0.260)	(0.995)	(0.230)	(0.125)	(0.995)	
B-053-70-04	С	4.4	4.9	19.5	4.4	2.4	19.5	
		(0.175)	(0.195)	(0.770)	(0.175)	(0.095)	(0.770)	

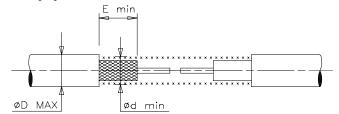
MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX: (Qty: 2)
 - SOLDER: TYPE Sn63 per ANSI-J-STD-006.
 - FLUX: TYPE ROL1 per ANSI-J-STD-004.
- 3. MELTABLE SEALING RINGS: Thermally stabilized thermoplastic. Color: clear.

APPLICATION

- 1. These controlled soldering devices are designed for termination of a braid to the shield of a cable having an insulation rated for at least +125°C.
- 2. Temperature range: -55°C to +150°C.
- 3. For application tooling, contact your local Raychem technical service.

For best results, prepare the cable as shown:



* A trademark of Raychem Corporation.

Raychem		THERMOFIT DEVICES		Raychem Corporation 800 Constitution Drive Menlo Park, CA 94025 USA	TITLE: SOLDERSLEEVE * SHIELD TERMINATOR				
UNLESS OTHERV INCHES DIMENS				RE IN MILLIMETERS. ETS.	DOCUMENT NO. B-053-70/-02/-03/-04				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ROUGH	drawi		serves the right to amend this any time. Users should suitability of the product for ation.	DCR NUMBER: D981270		REPLACES: D961371		
DRAWN BY: M. FORONDA		DAT 6	E: -Nov-98	PROD. REV.: SEE TABLE	DOC ISSUE: 3	SCALE: None	SIZE: A	SHEET: 1 of 1	

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 TE Connectivity:

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