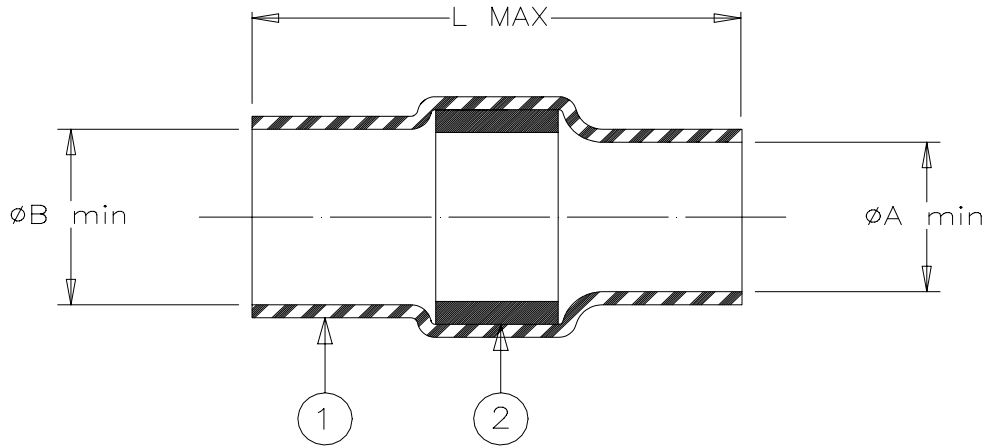


SPECIFICATION CONTROL DRAWING



Product Revision		Product Dimensions			Cable Dimensions	
Part Name		A min	B min	L max	D max	E min
B-055-03	I	43	46	103	42	28

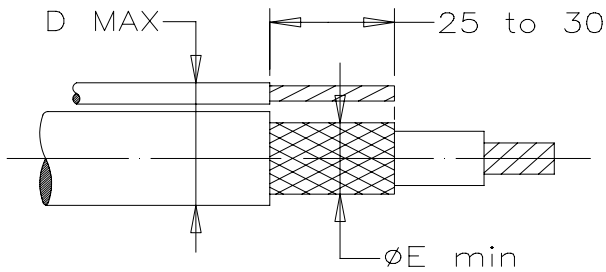
MATERIAL

- INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyolefin. Transparent clear.
- SOLDER PREFORM WITH FLUX:
 - SOLDER: TYPE Cd18 per ANSI J-STD-006.
 - FLUX: TYPE ROM1 per ANSI J-STD-004.

APPLICATION

- This controlled soldering device is designed for termination of a tin plated or bare copper shield on a cable having an insulation rated for at least +85°C.
- Temperature range: -55°C to +105°C.

For best results, prepare the cable as shown:



Raychem		THERMOFIT DEVICES	Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA	TITLE: SHIELD TERMINATION LOW TEMPERATURE		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS.				DOCUMENT NO.: B-055-03		
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D981678	REPLACES: B05503	
DRAWN BY: R. MAPALO	DATE: 15-Oct-98	REV.: SEE TABLE	DOC ISSUE: 3	SCALE: NONE	SIZE: A	SHEET: 1 of 1

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Raychem	THERMOFIT DEVICES	Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA	TITLE: SOLDERSLEEVE* SHIELD TERMINATION WITH BRAID				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE IN BETWEEN BRACKETS.			DOCUMENT NO.: SAMPLE				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	DCR NUMBER: D981066		REPLACES: SO639030		
DRAWN BY: R. MAPALO	DATE: 06/05/98	REV.: SEE TABLE	DOC ISSUE: 4	SCALE: NONE	SIZE: A	SHEET: 1 of 1	