

DATA SHEET

ANTI-SULFURATED CHIP RESISTORS

AF122 (4Pin/2R) / AF124 (8Pin/4R)

5%, 1% sizes 2 × 0402, 4 × 0402

RoHS compliant



YAGEO Phicomp



64284PE

This specification describes AF122 and AF124 (convex)series chip resistor arrays with lead-free terminations made by thick film process.

YAGEO Phicomp

APPLICATIONS

- Industrial Equipment
- Power Application
- Networking Application
- High-end Computer & Multimedia Electronics in high sulfur environment

FEATURES

- RoHS compliant
 - Products with lead free terminations meet RoHS requirements
 - Pb-glass contained in electrodes
 - Resistor element and glass are exempted by RoHS
- Reducing environmentally hazardous wastes
- High component and equipment reliability
- Saving of PCB space
- None forbidden-materials used in products/production
- Halogen Free Epoxy
- Moisture sensitivity level: MSL I

ORDERING INFORMATION - GLOBAL PART NUMBER & 12NC

Both part numbers are identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

YAGEO BRAND ordering code

GLOBAL PART NUMBER (PREFERRED)

AF XX X - X X X XX XXXX L

(1) (2) (3) (4) (5) (6) (7

(I) SIZE

 $12 = 0402 \times 2 (0404)$

 $12 = 0402 \times 4 (0408)$

(2) NUMBER OF RESISTORS

2 = 2 resistors

4 = 4 resistors

(3) TOLERANCE

 $F = \pm 1\%$

 $| = \pm 5\%$ (for jumper ordering, use code of j)

(4) PACKAGING TYPE

R = Paper taping reel

(5) TEMPERATURE COEFFICIENT OF RESISTANCE

– = Base on spec

(6) TAPING REEL

07 = 7 inch dia. Reel

13 = 13 inch dia. Reel

(7) RESISTANCE VALUE

There are 2~4 digits indicated the resistor value. Letter R/K/M is decimal point, no need to mention the last zero after R/K/M, e.g. I K2, not I K20.

Detailed resistance rules show in table of "Resistance rule of global part number".

(8) DEFAULT CODE

Resistance rule of global part number Resistance code rule Example

Resistance code rule	Lxample	
0R	0R = Jumper	
XRXX (1 to 9.76 Ω)	IR = I Ω IR5 = I.5 Ω 9R76 = 9.76 Ω	
XXRX (10 to 97.6 Ω)	IOR = IO Ω 97R6 = 97.6 Ω	
XXXR (100 to 976 Ω)	100R = 100 Ω	
XKXX (1 to 9.76 KΩ)	IK = 1,000 Ω 9K76 = 9760 Ω	
XM (Ι ΜΩ)	IM = 1,000,000 Ω	

ORDERING EXAMPLE

The ordering code of a AF122 convex chip resistor array, value $1,000\Omega$ with $\pm 5\%$ tolerance, supplied in 7-inch tape reel is: AF122-JR-071KL.

NOTE

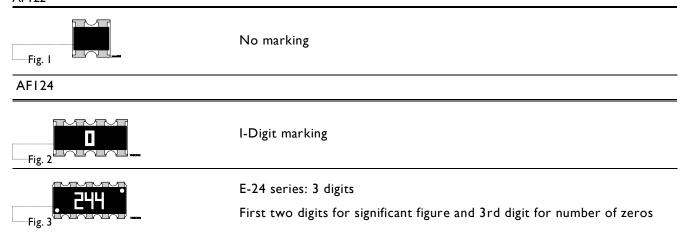
- All our R-Chip products meet RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead Free Process"
- On customized label, "LFP" or specific symbol printed and the optional "L" at the end of GLOBAL PART NUMBER



SERIES

<u>MARKING</u>

AFI22

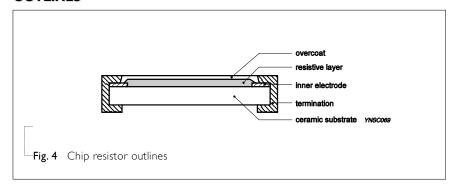


For further marking information, please refer to data sheet "Chip resistors marking".

CONSTRUCTION

The resistor is constructed on top of a high-grade ceramic body. Internal metal electrodes are added on each end to make the contacts to the thick film resistive element. The composition of the resistive element is a noble metal imbedded into a glass and covered by a second glass to prevent environment influences. The resistor is laser trimmed to the rated resistance value. The resistor is covered with a protective epoxy coat, finally the external terminations (matte tin on Nibarrier) are added as shown in Fig.4.

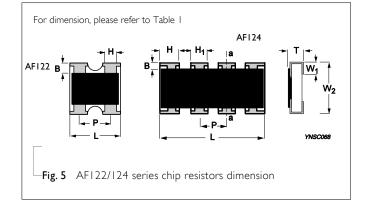
OUTLINES



DIMENSIONS

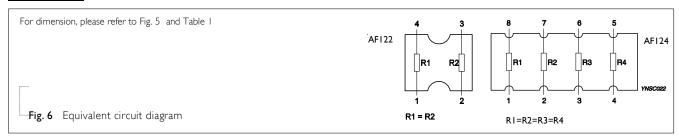
Table I

TYPE	AFI22	AFI24
B (mm)	0.24±0.10	0.25±0.15
H (mm)	0.30+0.10/-0.05	0.45±0.05
H ₁ (mm)		0.30±0.05
P (mm)	0.67±0.05	0.50±0.05
L (mm)	1.00±0.10	2.00±0.10
T (mm)	0.30±0.10	0.45±0.10
W_1 (mm)	0.25±0.10	0.30±0.15
W ₂ (mm)	1.00±0.10	1.00±0.10



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SCHEMATIC



ELECTRICAL CHARACTERISTICS

Table 2

CHARACTERISTICS		AFI22		AFI24
Operating Temperature Range	– 55	°C to +125 °C	-55	°C to +155 °C
Rated Power		1/16 W		1/16 W
Maximum Working Voltage		50 V		25 V
Maximum Overload Voltage		100 V		50 V
Dielectric Withstanding Voltage		100 V		100 V
Resistance Range	, ,	I Ω to I M Ω I0 Ω to I M Ω	5% (E24) 1% (E24/E96)	Ω to $M\Omega$ Ω to $M\Omega$
-	Ju	mper $<$ 50 m Ω	Jui	mper $<$ 50 m Ω
Tomporature Coefficient	$1 \Omega \le R < 10 \Omega$	±250 ppm/°C	$1 \Omega \le R < 10 \Omega$	±250 ppm/°C
Temperature Coefficient	$10 \Omega \le R \le 1 M\Omega$	±200 ppm/°C	$10 \Omega \le R \le 1 M\Omega$	±200 ppm/°C
Lumpor Critorio	Rated Current	0.5 A	Rated Current	1.0 A
Jumper Criteria	Maximum Current	I.0 A	Maximum Current	2.0 A

FOOTPRINT AND SOLDERING PROFILES

For recommended footprint and soldering profiles, please refer to data sheet "Chip resistors mounting".

PACKING STYLE AND PACKAGING QUANTITY

Table 3 Packing style and packaging quantity

PACKING STYLE	REEL DIMENSION	AFI22	AFI24
Paper Taping Reel (R)	7" (178 mm)	10,000 units	10,000 units
	13" (330 mm)	50,000 units	40,000 units

NOTE

1. For paper tape and reel specification/dimensions, please refer to data sheet "Chip resistors packing".



Product specification

FUNCTIONAL DESCRIPTION

POWER RATING

AFI22 / AFI24 rated power at 70 °C is I/I6 W

RATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

$$V = \sqrt{(P \times R)}$$

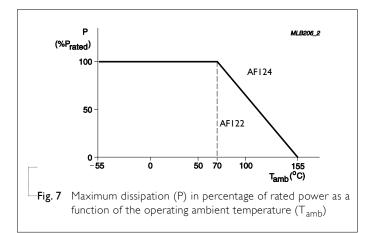
or max. working voltage whichever is less

Where

V=Continuous rated DC or AC (rms) working voltage (V)

P=Rated power (W)

R=Resistance value (Ω)



TESTS AND REQUIREMENTS

Table 4 Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Life/	MIL-STD-202G-method 108A	1,000 hours at 70±5 °C applied RCWV	±(2%+0.05 Ω)
Operational Life/ Endurance	IEC 60115-1 4.25.1	1.5 hours on, 0.5 hour off, still air required	$<$ 100 m Ω for Jumper
	JIS C 5202-7.10		
High Temperature	MIL-STD-202G-method I08A	1,000 hours at maximum operating	±(1%+0.05 Ω)
Exposure/ Endurance at	IEC 60115-1 4.25.3 JIS C 5202-7.11	temperature depending on specification, unpowered	$<$ 50 m Ω for Jumper
Upper Category Temperature		No direct impingement of forced air to the parts	
		Tolerances: 125±3 °C	
Moisture	MIL-STD-202G-method 106F	Each temperature / humidity cycle is defined at 8 hours (method 106F), 3 cycles / 24 hours for 10d with 25 °C / 65 °C 95% R.H, without steps 7a & 7b, unpowered	
Resistance	IEC 60115-1 4.24.2		\sim <100 m Ω for Jumper
		Parts mounted on test-boards, without condensation on parts	
		Measurement at 24±2 hours after test conclusion	
Thermal Shock	MIL-STD-202G-method 107G	-55/+125 °C	±(1%+0.05 Ω)
		Note: Number of cycles required is 300. Devices unmounted	$<$ 50 m Ω for Jumper
		Maximum transfer time is 20 seconds. Dwell time is 15 minutes. Air — Air	
Short Time Overload	MIL-R-55342D-para 4.7.5	2.5 times RCWV or maximum overload voltage whichever is less for 5 sec at room temperature	±(2%+0.05 Ω)
	IEC60115-1 4.13		$<$ 50 m Ω for Jumper
			No visible damage
Board Flex/ Bending	IEC60115-1 4.33	Device mounted on PCB test board as	±(1%+0.05 Ω)
		described, only I board bending required	$<$ 50 m Ω for Jumper
		3 mm bending	No visible damage
		Bending time: 60±5 seconds Ohmic value checked during bending	



	122/124	(RoHS	Com	pliant))
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TEST	TEST METHOD	PROCEDURE	REQUIREMENTS	
Solderability				
- Wetting	IPC/JEDECJ-STD-002B test B	Electrical Test not required	Well tinned (≥95% covered	
	IEC 60068-2-58	Magnification 50X	No visible damage	
		SMD conditions:		
		I st step: method B, aging 4 hours at 155 °C dry heat		
		2 nd step: leadfree solder bath at 245±3 °C		
		Dipping time: 3±0.5 seconds		
- Leaching	IPC/JEDECJ-STD-002B test D	Leadfree solder, 260 °C, 30 seconds	No visible damage	
-	IEC 60068-2-58	immersion time		
- Resistance to	MIL-STD-202G-method 210F	Condition B, no pre-heat of samples	±(1%+0.05 Ω)	
Soldering Heat	IEC 60068-2-58	Leadfree solder, 260 °C, 10 seconds immersion time	$<$ 50 m Ω for Jumper	
			No visible damage	
		Procedure 2 for SMD: devices fluxed and cleaned with isopropanol		
FOS	ASTM-B-809-95	Sulfur (saturated vapor) 1000 hours, 60±2°C, 91~93%RH, Rating no power.	±(1.0%+0.05Ω)	



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Chip Resistor Surface Mount

SERIES

122/124 (RoHS Compliant)

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version I	Aug. 15, 2014	-	- Update AFI24 dimensions
Version 0	Oct. 02, 2013	-	- First issue of this specification

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