

APW7080

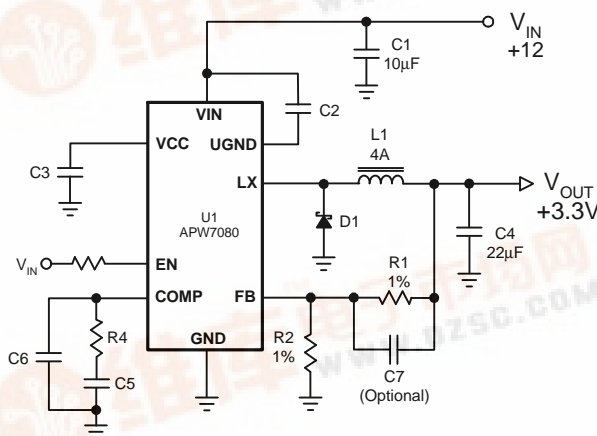


4A, 26V, 380kHz, Asynchronous Step-Down Converter

Features

- **Wide Input Voltage from 4.5V to 26V**
- **Output Current up to 4A**
- **Adjustable Output Voltage from 0.8V to 90% V_{IN}**
 - 0.8V Reference Voltage
 - $\pm 2.5\%$ System Accuracy
- **80mW Integrated P-Channel Power MOSFET**
- **High Efficiency up to 91%**
 - Pulse-Skipping Mode (PSM) / PWM Mode Operation
- **Current-Mode Operation**
 - Stable with Ceramic Output Capacitors
 - Fast Transient Response
- **Power-On-Reset Monitoring**
- **Fixed 380kHz Switching Frequency in PWM Mode**
- **Built-in Digital Soft-Start**
- **Output Current-Limit Protection with Frequency Foldback**
- **70% Undervoltage Protection**
- **Over-Temperature Protection**
- **<5mA Quiescent Current during Shutdown**
- **Thermal-Enhanced SOP-8P Package**
- **Lead Free and Green Devices Available (RoHS Compliant)**

Simplified Application Circuit

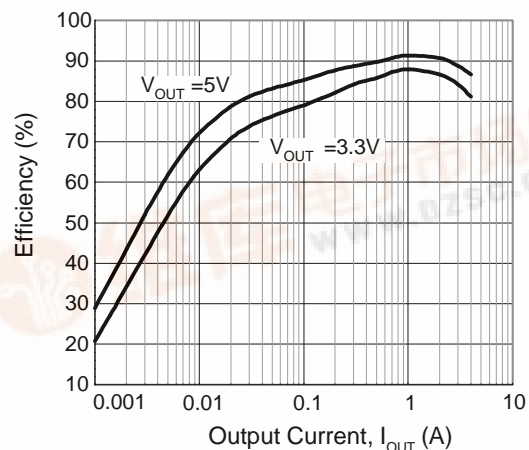


General Description

The APW7080 is a 4A, asynchronous, step-down converter with integrated 80mΩ P-channel MOSFET. The device, with current-mode control scheme, can convert 4.5~26V input voltage to the output voltage adjustable from 0.8 to 90% V_{IN} to provide excellent output voltage regulation.

The APW7080 regulates the output voltage in automatic PSM/PWM mode operation, depending on the output current, for high efficiency operation over light to full load current. The APW7080 is also equipped with power-on-reset, soft-start, and whole protections (undervoltage, over temperature, and current-limit) into a single package. In shutdown mode, the supply current drops below 5µA.

This device, available in an 8-pin SOP-8P package, provides a very compact system solution with minimal external components and good thermal conductance.



Applications

- LCD Monitor / TV
- Set-Top Box
- Portable DVD
- Wireless LAN
- ADSL, Switch HUB
- Notebook Computer
- Step-down Converters Requiring High Efficiency and 4A Output Current

ANPEC reserves the right to make changes to improve reliability or manufacturability without notice, and advise customers to obtain the latest version of relevant information to verify before placing orders.

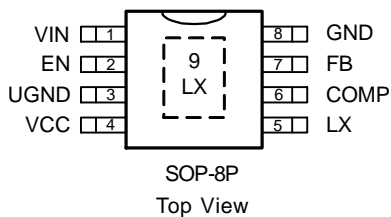


Ordering and Marking Information

<p>APW7080 □□□-□□□</p> <p> └─ Assembly Material └─ Handling Code └─ Temperature Range └─ Package Code </p>	<p>Package Code KA : SOP-8P</p> <p>Operating Ambient Temperature Range I : -40 to 85 °C</p> <p>Handling Code TR : Tape & Reel</p> <p>Assembly Material L : Lead Free Device G : Halogen and Lead Free Device</p>
<p>APW7080 KA : APW7080 XXXXX</p>	<p>XXXXX - Date Code</p>

Note : ANPEC lead-free products contain molding compounds/die attach materials and 100% matte tin plate termination finish; which are fully compliant with RoHS. ANPEC lead-free products meet or exceed the lead-free requirements of IPC/JEDEC J-STD-020C for MSL classification at lead-free peak reflow temperature. ANPEC defines "Green" to mean lead-free (RoHS compliant) and halogen free (Br or Cl does not exceed 900ppm by weight in homogeneous material and total of Br and Cl does not exceed 1500ppm by weight).

Pin Configuration



The Pin 5 must be connected to the Exposed Pad

Absolute Maximum Ratings (Note 1)

Symbol	Parameter		Rating	Unit
V_{IN}	VIN Supply Voltage (VIN to GND)		-0.3 ~ 30	V
V_{LX}	LX to GND Voltage	> 100ns	-2 ~ $V_{IN}+0.3$	V
		< 100ns	-5 ~ $V_{IN}+6$	
V_{CC}	VCC Supply Voltage (VCC to GND)	$V_{IN} > 6.2V$	-0.3 ~ 6.5	V
		$V_{IN} \leq 6.2V$	< $V_{IN}+0.3$	
V_{UGND_GND}	UGND to GND Voltage		-0.3 ~ $V_{IN}+0.3$	V
V_{VIN_UGND}	VIN to UGND Voltage		-0.3 ~ 6.5V	V
	EN to GND Voltage		-0.3 ~ 20	V
	FB, COMP to GND Voltage		-0.3 ~ $V_{CC}+0.3$	V
	Maximum Junction Temperature		150	°C
T_{STG}	Storage Temperature		-65 ~ 150	°C
T_{SDR}	Maximum Lead Soldering Temperature, 10 Seconds		260	°C

Note 1: Stresses above those listed in "Absolute Maximum Ratings" may cause permanent damage to the device.

Thermal Characteristics

Symbol	Parameter	Typical Value	Unit
θ_{JA}	Junction-to-Ambient Resistance in Free Air ^(Note 2) SOP-8P	50	°C/W
θ_{JC}	Junction-to-Case Resistance in Free Air ^(Note 3) SOP-8P	10	°C/W

Note 2: θ_{JA} is measured with the component mounted on a high effective thermal conductivity test board in free air. The exposed pad of SOP-8P is soldered directly on the PCB.

Note 3: The case temperature is measured at the center of the exposed pad on the underside of the SOP-8P package.

Recommended Operating Conditions ^(Note 4)

Symbol	Parameter	Range	Unit
V_{IN}	VIN Supply Voltage	4.5 ~ 26	V
	VCC Supply Voltage	4.0 ~ 5.5	V
V_{OUT}	Converter Output Voltage	0.8 ~ 90% V_{IN}	V
I_{OUT}	Converter Output Current	0 ~ 4	A
	VCC Input Capacitor	0.22 ~ 2.2	μF
	VIN-to-UGND Input Capacitor	0.22 ~ 2.2	μF
T_A	Ambient Temperature	-40 ~ 85	°C
T_J	Junction Temperature	-40 ~ 125	°C

Note 4: Refer to the typical application circuits

Electrical Characteristics

Refer to the typical application circuits. These specifications apply over $V_{IN}=12V$, $V_{OUT}=3.3V$ and $T_A = -40 \sim 85^\circ C$, unless otherwise specified. V_{CC} is regulated by an internal regulator. Typical values are at $T_A=25^\circ C$.

Symbol	Parameter	Test Conditions	APW7080			Unit
			Min.	Typ.	Max.	
SUPPLY CURRENT						
I _{VIN}	VIN Supply Current	V _{FB} = 0.85V, V _{EN} =3V, LX=Open	-	1.0	2.0	mA
I _{VIN_SD}	VIN Shutdown Supply Current	V _{EN} = 0V, V _{IN} =26V	-	-	5	μA
I _{VCC}	VCC Supply Current	V _{EN} = 3V, V _{CC} = 5.0V, V _{FB} =0.85V	-	0.7	-	mA
I _{VCC_SD}	VCC Shutdown Supply Current	V _{EN} = 0V, V _{CC} = 5.0V	-	-	1	μA
VCC 4.2V LINEAR REGULATOR						
	Output Voltage	V _{IN} = 5.2 ~ 26V, I _O = 0 ~ 8mA	4.0	4.2	4.5	V
	Load Regulation	I _O = 0 ~ 8mA	-60	-40	0	mV
	Current-Limit	V _{CC} > POR Threshold	8	-	30	mA
VIN-to-UGND 5.5V LINEAR REGULATOR						
	Output Voltage (V _{VIN-UGND})	V _{IN} = 6.2 ~ 26V, I _O = 0 ~ 10mA	5.3	5.5	5.7	V
	Load Regulation	I _O = 0 ~ 10mA	-80	-60	0	mV
	Current-Limit	V _{IN} = 6.2 ~ 26V	10	-	30	mA

Electrical Characteristics (Cont.)

Refer to the typical application circuits. These specifications apply over $V_{IN}=12V$, $V_{OUT}=3.3V$ and $T_A = -40 \sim 85^\circ C$, unless otherwise specified. V_{CC} is regulated by an internal regulator. Typical values are at $T_A=25^\circ C$.

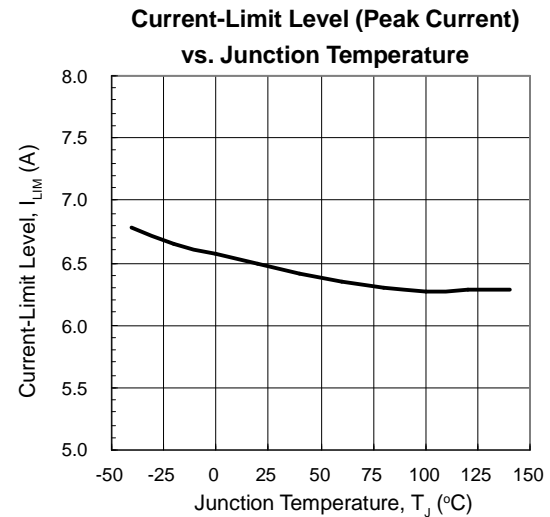
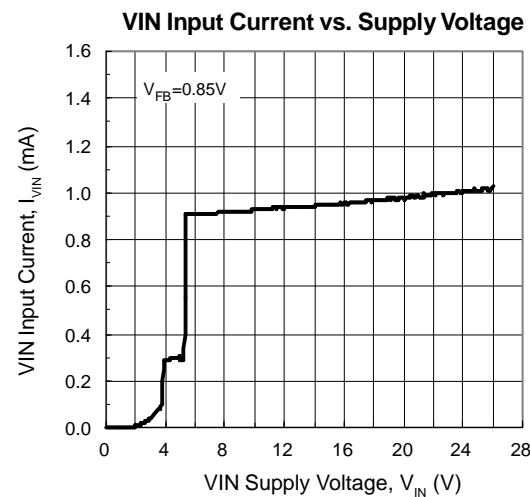
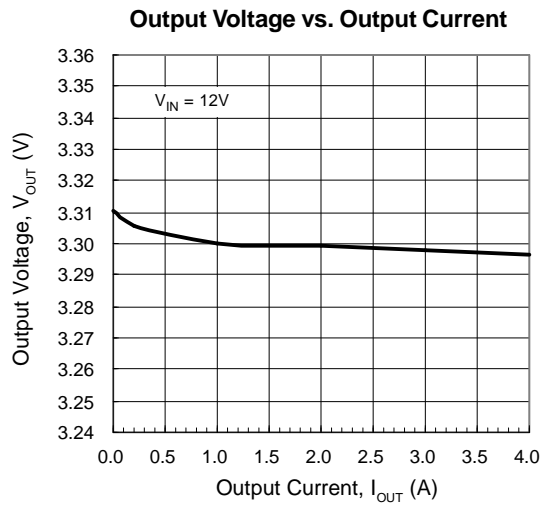
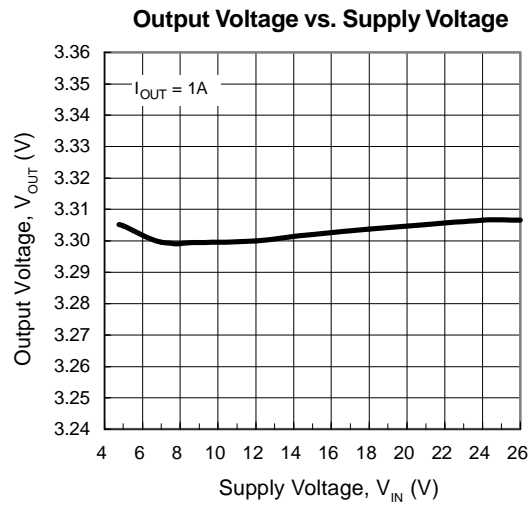
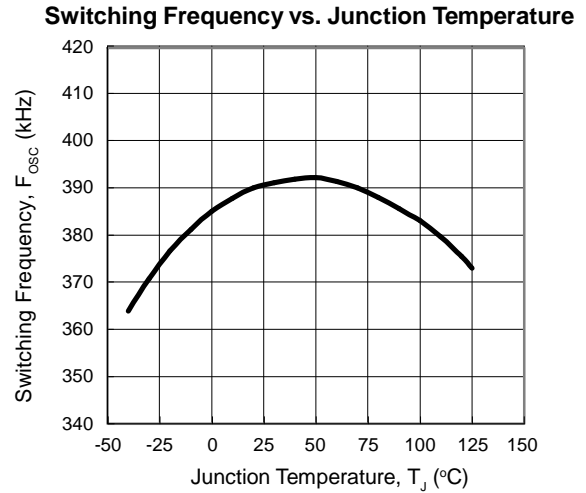
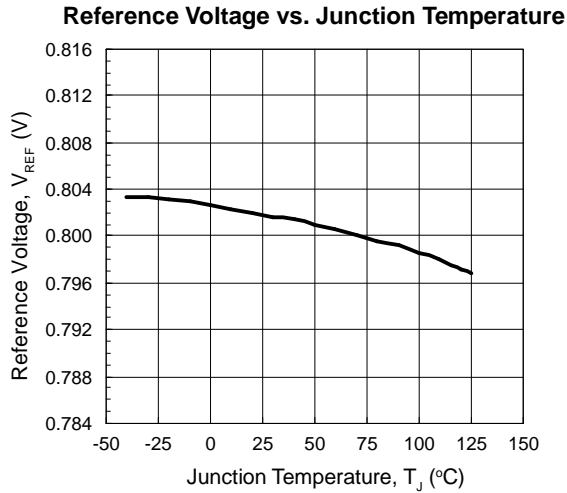
Symbol	Parameter	Test Conditions	APW7080			Unit
			Min.	Typ.	Max.	
POWER-ON-RESET (POR) AND LOCKOUT VOLTAGE THRESHOLDS						
	VCC POR Voltage Threshold	V _{CC} rising	3.7	3.9	4.1	V
	VCC POR Hysteresis		-	0.15	-	V
	EN Lockout Voltage Threshold	V _{EN} rising	2.3	2.5	2.7	V
	EN Lockout Hysteresis		-	0.2	-	V
	VIN-to-UGND Lockout Voltage Threshold	V _{VIN-UGND} rising	-	3.5	-	V
	VIN-to-UGND Lockout Hysteresis		-	0.2	-	V
REFERENCE VOLTAGE						
V _{REF}	Reference Voltage		-	0.8	-	V
	Output Voltage Accuracy	T _J = 25°C, I _{OUT} =0A, V _{IN} =12V	-1.0	-	+1.0	%
		T _J = -40 ~ 125°C, I _{OUT} = 0 ~ 4A, V _{IN} = 4.5 ~ 26V	-2.5	-	+2.5	
	Line Regulation	V _{IN} = 4.5V to 26V, I _{OUT} = 0A	-	0.36	-	%
	Load Regulation	I _{OUT} = 0 ~ 4A	-	0.4	-	%
OSCILLATOR AND DUTY						
F _{OSC}	Free Running Frequency	V _{IN} = 4.5 ~ 26V	340	380	420	kHz
	Foldback Frequency	V _{FB} = 0V	-	80	-	kHz
	Maximum Converter's Duty Cycle		-	93	-	%
	Minimum Pulse Width of LX	V _{IN} = 4.5 ~ 26V	-	200	-	ns
CURRENT-MODE PWM CONVERTER						
G _m	Error Amplifier Transconductance		-	400	-	μA/V
	Error Amplifier DC Gain	COMP = Open	60	80	-	dB
	Current-Sense Resistance		-	0.12	-	Ω
	P-channel Power MOSFET Resistance	Between VIN and Exposed Pad, T _J =25°C	-	80	100	mΩ
PROTECTIONS						
I _{LIM}	P-channel Power MOSFET Current-limit	Peak Current	5.0	6.5	8.0	A
V _{UV}	FB Under-Voltage Threshold	V _{FB} falling	66	70	74	%
	FB Under-Voltage Hysteresis		-	40	-	mV
	FB Under-Voltage Debounce		-	2	-	μs
T _{OTP}	Over-Temperature Trip Point		-	150	-	°C
	Over-Temperature Hysteresis		-	50	-	°C
SOFT-START, ENABLE AND INPUT CURRENTS						
t _{SS}	Soft-Start Interval		9	10.8	12	ms
	Preceding Delay before Soft-Start		9	10.8	12	ms
	EN Shutdown Voltage Threshold	V _{EN} falling, V _{IN} = 4 ~ 26V	0.5	-	-	V
	EN Enable Voltage Threshold	V _{EN} rising, V _{IN} = 4 ~ 26V	-	-	2.1	V
	EN Pin Clamped Voltage	I _{EN} =10mA	12	-	17	V

Electrical Characteristics (Cont.)

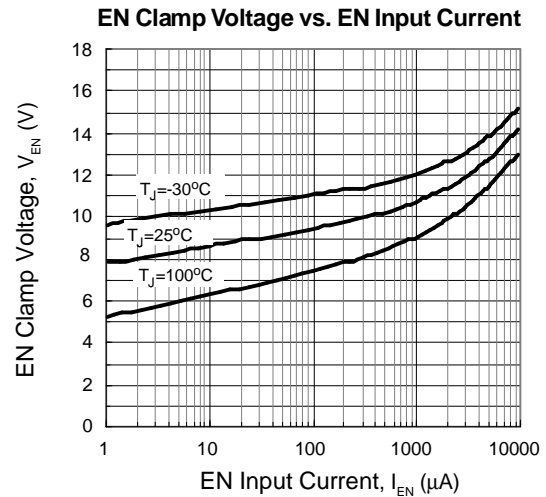
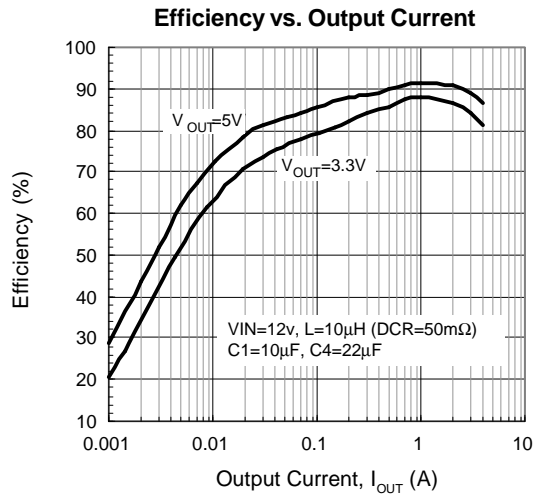
Refer to the typical application circuits. These specifications apply over $V_{IN}=12V$, $V_{OUT}=3.3V$ and $T_A = -40 \sim 85^{\circ}C$, unless otherwise specified. V_{CC} is regulated by an internal regulator. Typical values are at $T_A=25^{\circ}C$.

Symbol	Parameter	Test Conditions	APW7080			Unit
			Min.	Typ.	Max.	
SOFT-START, ENABLE, AND INPUT CURRENTS (Cont.)						
	P-channel Power MOSFET Leakage Current	V _{EN} = 0V, V _{LX} = 0V, V _{IN} = 26V	-	-	4	μA
I _{FB}	FB Pin Input Current	V _{FB} = 0.8V	-100	-	+100	nA
I _{EN}	EN Pin Input Current	V _{EN} < 3V	-500	-	+500	nA

Typical Operating Characteristics

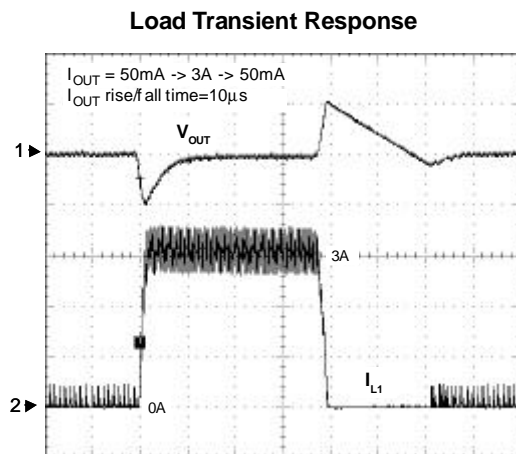


Typical Operating Characteristics (Cont.)

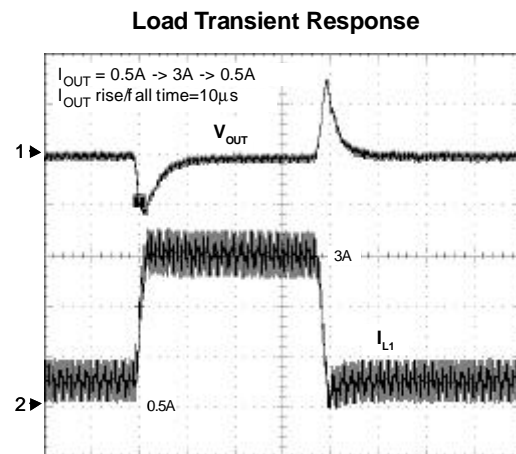


Operating Waveforms

(Refer to the application circuit 1 in the section "Typical Application Circuits", $V_{IN}=12V$, $V_{OUT}=3.3V$, $L1=10\mu H$)



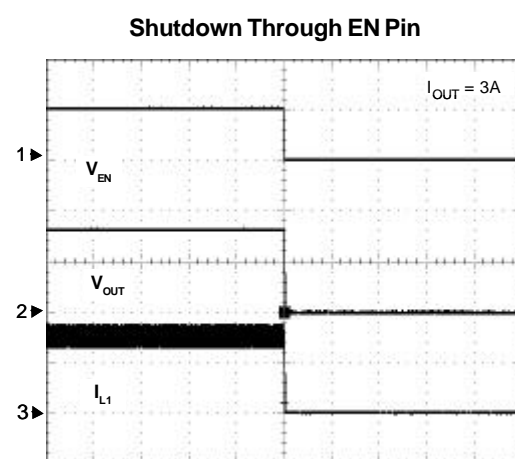
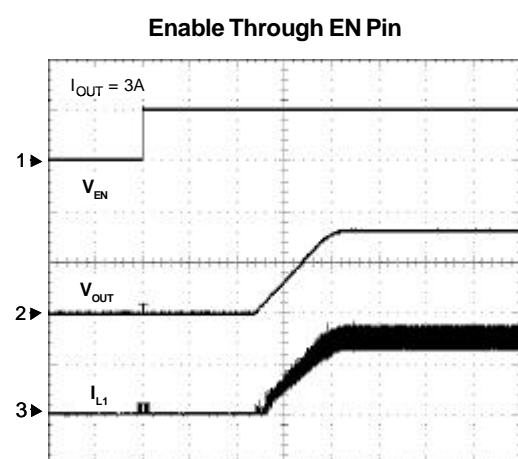
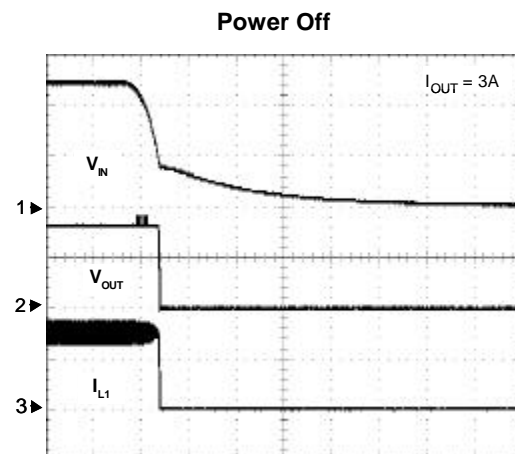
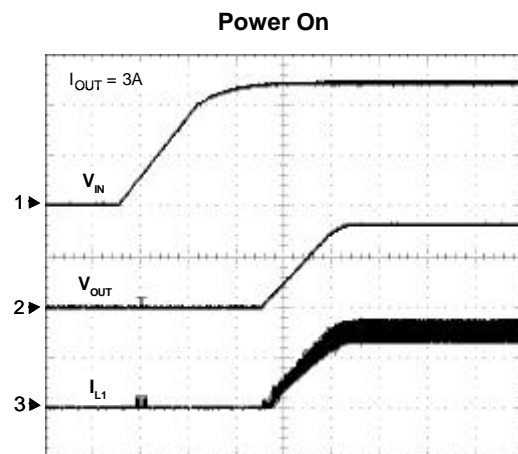
Ch1 : V_{OUT} , 200mV/Div, DC,
Voltage Offset = 3.3V
Ch2 : I_{L1} , 1A/Div, DC
Time : 50 μs /Div



Ch1 : V_{OUT} , 100mV/Div, DC,
Voltage Offset = 3.3V
Ch2 : I_{L1} , 1A/Div, DC
Time : 50 μs /Div

Operating Waveforms (Cont.)

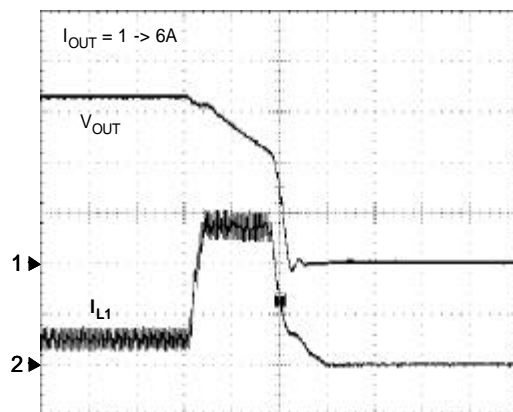
(Refer to the application circuit 1 in the section "Typical Application Circuits", $V_{IN}=12V$, $V_{OUT}=3.3V$, $L1=10\mu H$)



Operating Waveforms (Cont.)

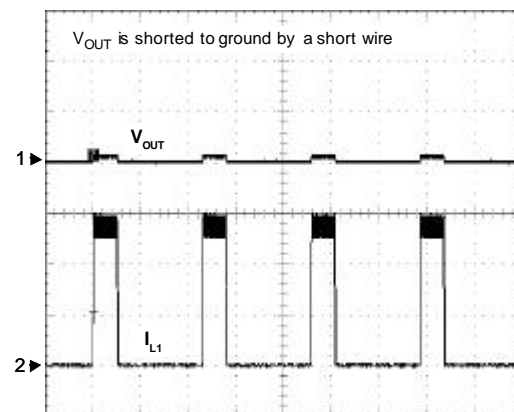
(Refer to the application circuit 1 in the section "Typical Application Circuits", $V_{IN}=12V$, $V_{OUT}=3.3V$, $L1=10\mu H$)

Over Current



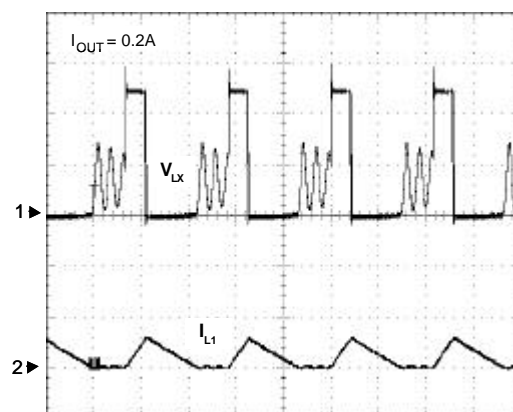
Ch1 : V_{OUT} , 1V/Div, DC
Ch2 : I_{L1} , 2A/Div, DC
Time : 50 μ s/Div

Short Circuit



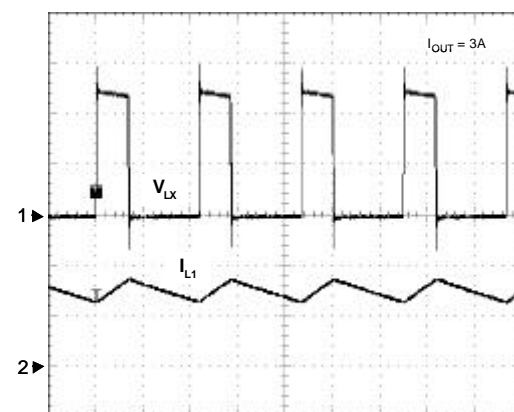
Ch1 : V_{OUT} , 1V/Div, DC
Ch2 : I_{L1} , 2A/Div, DC
Time : 50ms/Div

Switching Waveform



Ch1 : V_{LX} , 5V/Div, DC
Ch2 : I_{L1} , 1A/Div, DC
Time : 1.25 μ s/Div

Switching Waveform

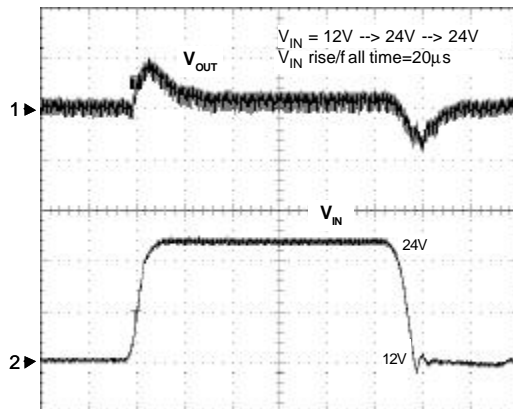


Ch1 : V_{LX} , 5V/Div, DC
Ch2 : I_{L1} , 2A/Div, DC
Time : 1.25 μ s/Div

Operating Waveforms (Cont.)

(Refer to the application circuit 1 in the section "Typical Application Circuits", $V_{IN}=12V$, $V_{OUT}=3.3V$, $L1=10\mu H$)

Line Transient Response



Ch1 : V_{OUT} , 50mV/Div, DC,
Voltage Offset = 3.3V

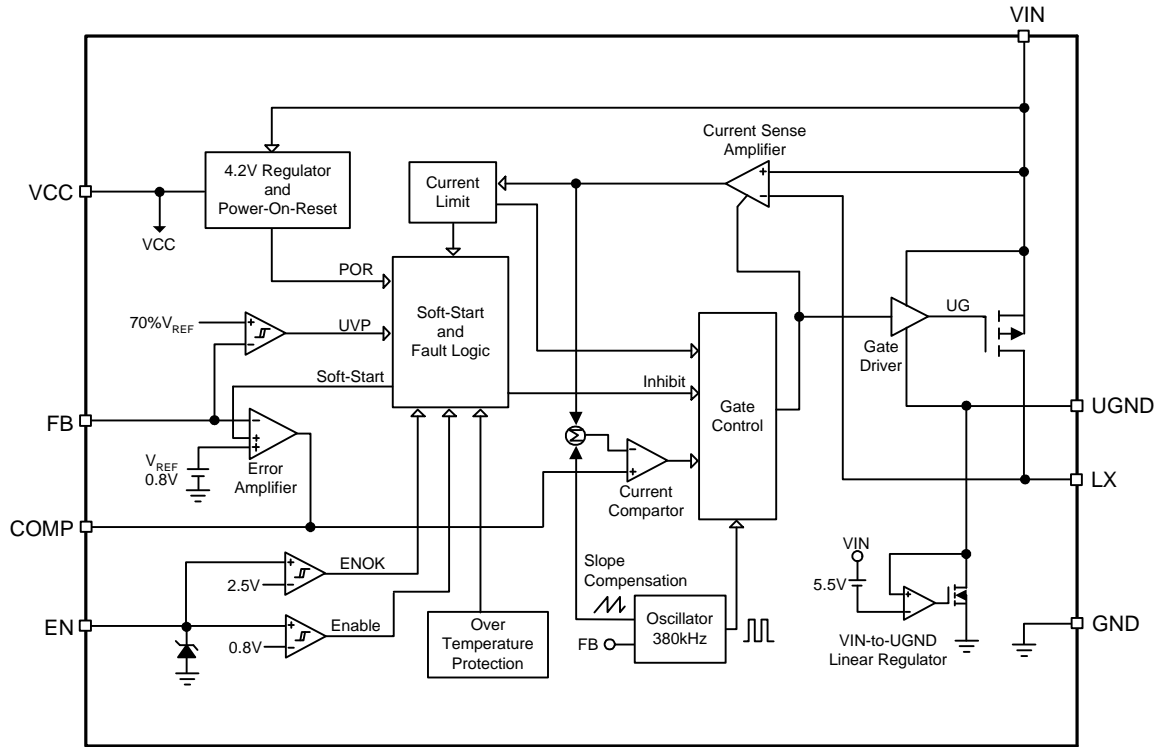
Ch2 : V_{IN} , 5V/Div, DC,
Voltage Offset = 12V

Time : 50 μs /Div

Pin Description

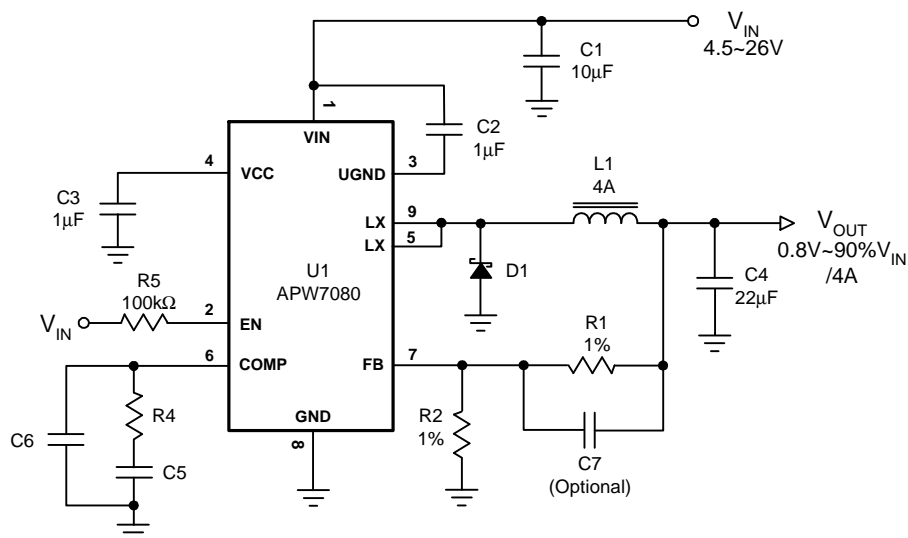
PIN	NAME	FUNCTION
1	VIN	Power Input. VIN supplies the power (4.5V to 26V) to the control circuitry, gate driver and step-down converter switch. Connecting a ceramic bypass capacitor and a suitably large capacitor between VIN and GND eliminates switching noise and voltage ripple on the input to the IC.
2	EN	Enable Input. EN is a digital input that turns the regulator on or off. Drive EN high to turn on the regulator, drive it low to turn it off. Pull up with 100k Ω resistor for automatic startup.
3	UGND	Gate driver power ground of the P-channel Power MOSFET. A linear regulator regulates a 5.5V voltage between VIN and UGND to supply power to P-channel MOSFET gate driver. Connect a ceramic capacitor (1 μF typ.) between VIN and UGND for noise decoupling and stability of the linear regulator.
4	VCC	Bias input and 4.2V linear regulator's output. This pin supplies the bias to some control circuits. The 4.2V linear regulator converts the voltage on VIN to 4.2V to supply the bias when no external 5V power supply is connected with VCC. Connect a ceramic capacitor (1 μF typ.) between VCC and GND for noise decoupling and stability of the linear regulator.
5	LX	Power Switching Output. Connect this pin to the underside Exposed Pad.
6	COMP	Output of error amplifier. Connect a series RC network from COMP to GND to compensate the regulation control loop. In some cases, an additional capacitor from COMP to GND is required for noise decoupling.
7	FB	Feedback Input. The IC senses feedback voltage via FB and regulate the voltage at 0.8V. Connecting FB with a resistor-divider from the output set the output voltage in the range from 0.8V to 90% V_{IN} .
8	GND	Power and Signal Ground.
9 (Exposed Pad)	LX	Power Switching Output. LX is the Drain of the P-channel MOSFET to supply power to the output. The Exposed Pad provides current with lower impedance than Pin 5. Connect the pad to output LC filter via a top-layer thermal pad on PCBs. The PCB will be a heat sink of the IC.

Block Diagram



Typical Application Circuit

1. 4.5~26V Single Power Input Step-down Converter (with Ceramic Input/Output Capacitors)

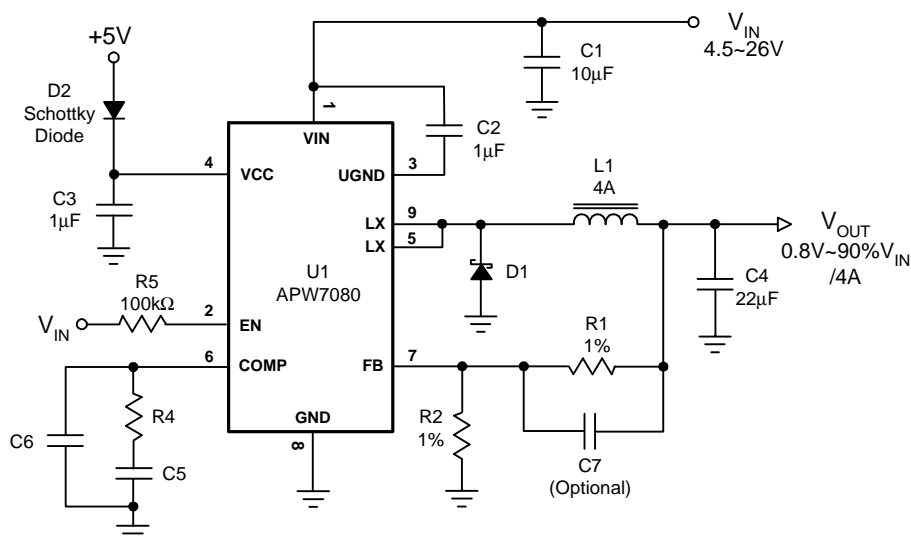


Typical Application Circuit (Cont.)

Recommended Feedback Compensation Network Components List:

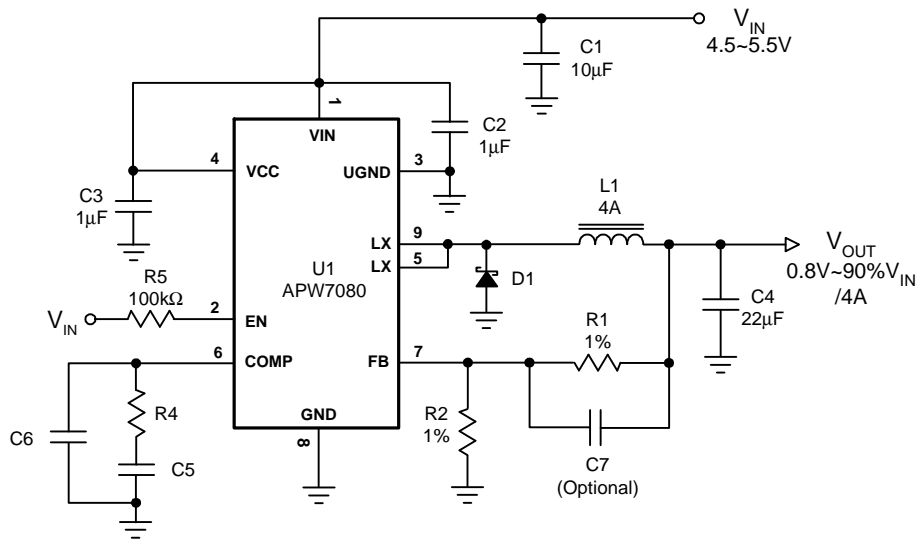
V _{IN} (V)	V _{OUT} (V)	L1 (μH)	C4 (μF)	C4 ESR (mΩ)	R1 (kΩ)	R2 (kΩ)	C7 (pF)	R4 (kΩ)	C5 (pF)	C6 (pF)
24	12	15	22	5	140	10	22	62	820	22
24	12	15	44	3	140	10	22	120	820	22
24	5	10	22	5	63	12	33	24	1500	22
24	5	10	44	3	63	12	33	51	1500	22
12	5	10	22	5	63	12	68	24	820	22
12	5	10	44	3	63	12	68	51	820	22
12	3.3	10	22	5	46.9	15	82	15	1000	22
12	3.3	10	44	3	46.9	15	82	33	1000	22
12	2	4.7	22	5	30	20	56	10	2200	22
12	2	4.7	44	3	30	20	56	20	2200	22
12	1.2	3.3	22	5	7.5	15	150	6.2	3300	22
12	1.2	3.3	44	3	7.5	15	150	12	3300	22
5	3.3	3.3	22	5	46.9	15	68	15	560	22
5	3.3	3.3	44	3	46.9	15	68	33	560	22
5	1.2	2.2	22	5	7.5	15	270	5.6	1500	22
5	1.2	2.2	44	3	7.5	15	270	12	1500	22
5	0.8	2.2	22	5	0	NC	NC	2.7	2700	22
5	0.8	2.2	44	3	0	NC	NC	6.2	2700	22

2. Dual Power Inputs Step-down Converter (V_{IN}=4.5~26V)

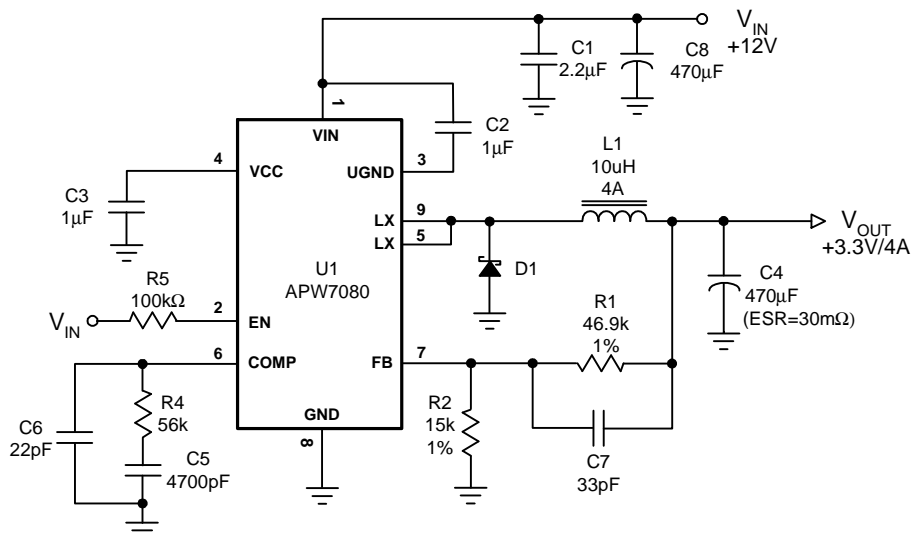


Typical Application Circuit (Cont.)

3. 4.5~5.5V Single Power Input Step-down Converter

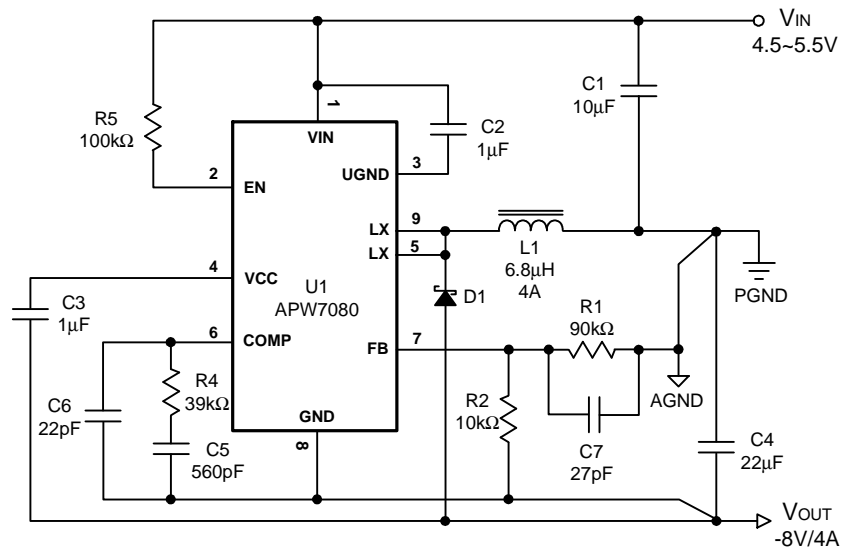


4. +12V Single Power Input Step-down Converter (with Electrolytic Input/Output Capacitors)



Typical Application Circuit (Cont.)

5. -8V Inverting Converter with 4.5~5.5V Single Power Input



Function Description

Main Control Loop

The APW7080 is a constant frequency current mode switching regulator. During normal operation, the internal P-channel power MOSFET is turned on each cycle when the oscillator sets an internal RS latch and would be turned off when an internal current comparator (ICMP) resets the latch. The peak inductor current at which ICMP resets the RS latch is controlled by the voltage on the COMP pin, which is the output of the error amplifier (EAMP). An external resistive divider connected between V_{OUT} and ground allows the EAMP to receive an output feedback voltage V_{FB} at FB pin. When the load current increases, it causes a slight decrease in V_{FB} relative to the 0.8V reference, which in turn causes the COMP voltage to increase until the average inductor current matches the new load current.

VCC Power-On-Reset(POR) and EN Undervoltage Lockout

The APW7080 keeps monitoring the voltage on VCC pin to prevent wrong logic operations which may occur when VCC voltage is not high enough for the internal control circuitry to operate. The VCC POR has a rising threshold of 3.9V (typical) with 0.15V of hysteresis.

An external undervoltage lockout (UVLO) is sensed and programmed at the EN pin. The EN UVLO has a rising threshold of 2.5V with 0.2V of hysteresis. The EN UVLO should be programmed by connecting a resistive divider from VIN to EN to GND.

After the VCC, EN, and VIN-to-UGND voltages exceed their respective voltage thresholds, the IC starts a start-up process and then ramps up the output voltage to the setting of output voltage. Connect a RC network from EN to GND to set a turn-on delay that can be used to sequence the output voltages of multiple devices.

VCC 4.2V Linear Regulator

VCC is the output terminal of the internal 4.2V linear regulator which is powered from VIN and provides power to the APW7080. The linear regulator is designed to be stable with a low-ESR ceramic output capacitor powers the internal control circuitry. Bypass VCC to GND with a ceramic capacitor of at least 0.22 μ F. Place the capacitor

physically close to the IC to provide good noise decoupling. The linear regulator is not intended for powering up any external loads. Do not connect any external loads to VCC. The linear regulator is also equipped with current-limit protection to protect itself during over-load or short-circuit conditions on VCC pin.

VIN-to-UGND 5.5V Linear Regulator

The built-in 5.5V linear regulator regulates a 5.5V voltage between VIN and UGND pins to supply bias and gate charge for the P-channel Power MOSFET gate driver. The linear regulator is designed to be stable with a low-ESR ceramic output capacitor of at least 0.22 μ F. It is also equipped with current-limit function to protect itself during over-load or short-circuit conditions between VIN and UGND.

The APW7080 shuts off the output of the converters when the output voltage of the linear regulator is below 3.5V (typical). The IC resumes working by initiating a new soft-start process when the linear regulator's output voltage is above the undervoltage lockout voltage threshold.

Digital Soft-Start

The APW7080 has a built-in digital soft-start to control the output voltage rise and limit the input current surge during start-up. During soft-start, an internal ramp, connected to the one of the positive inputs of the error amplifier, rises up from 0V to 1V to replace the reference voltage (0.8V) until the ramp voltage reaches the reference voltage.

The device is designed with a preceding delay about 10.8ms (typical) before soft-start process.

Output Undervoltage Protection

In the process of operation, if a short-circuit occurs, the output voltage will drop quickly. Before the current-limit circuit responds, the output voltage will fall out of the required regulation range. The undervoltage continually monitors the FB voltage after soft-start is completed. If a load step is strong enough to pull the output voltage lower than the undervoltage threshold, the IC shuts down converter's output.

The undervoltage threshold is 70% of the nominal output

Function Description (Cont.)

Output Undervoltage Protection (Cont.)

voltage. The undervoltage comparator has a built-in 2 μ s noise filter to prevent the chips from wrong UVP shut-down caused by noise. The undervoltage protection works in a hiccup mode without latched shutdown. The IC will initiate a new soft-start process at the end of the preceeding delay.

Over-Temperature Protection (OTP)

The over-temperature circuit limits the junction temperature of the APW7080. When the junction temperature exceeds $T_j = +150^{\circ}\text{C}$, a thermal sensor turns off the power MOSFET, allowing the devices to cool. The thermal sensor allows the converter to start a start-up process and regulate the output voltage again after the junction temperature is cooled by 50°C . The OTP is designed with a 50°C hysteresis to lower the average T_j during continuous thermal overload conditions, increasing lifetime of the IC.

Enable/Shutdown

Driving EN to ground places the APW7080 in shutdown. When in shutdown, the internal power MOSFET turns off, all internal circuitry shuts down and the quiescent supply current of VIN reduces to $<1\mu\text{A}$ (typical).

Current-Limit Protection

The APW7080 monitors the output current, flowing through the P-channel power MOSFET, and limits the current peak at current-limit level to prevent loads and the IC from damages during overload or short-circuit conditions.

Frequency Foldback

When the output is shortened to ground, the frequency of the oscillator will be reduced to about 80kHz. This lower frequency allows the inductor current to safely discharge, thereby preventing current runaway. The oscillator's frequency will gradually increase to its designed rate when the feedback voltage on FB again approaches 0.8V.

Application Information

Power Sequencing

The APW7080 can operate with single or dual power input(s). In dual-power applications, the voltage (V_{CC}) applied at VCC pin must be lower than the voltage (V_{IN}) on VIN pin. The reason is the internal parasitic diode from VCC to VIN will conduct due to the forward-voltage between VCC and VIN. Therefore, V_{IN} must be provided before V_{CC} .

Setting Output Voltage

The regulated output voltage is determined by:

$$V_{OUT} = 0.8 \cdot \left(1 + \frac{R1}{R2}\right) \quad (V)$$

Suggested R2 is in the range from 1K to 20kΩ. For portable applications, a 10kΩ resistor is suggested for R2. To prevent stray pickup, locate resistors R1 and R2 close to APW7080.

Input Capacitor Selection

It is necessary to turn on the P-channel power MOSFET (Q1) each time when using small ceramic capacitors for high frequency decoupling and bulk capacitors to supply the surge current. Place the small ceramic capacitors physically close to the VIN and between VIN and the anode of the Schottky diode (D1).

The important parameters for the bulk input capacitor are the voltage rating and the RMS current rating. For reliable operation, select the bulk capacitor with voltage and current ratings above the maximum input voltage and largest RMS current required by the circuit. The capacitor voltage rating should be at least 1.25 times greater than the maximum input voltage and a voltage rating of 1.5 times is a conservative guideline. The RMS current (I_{RMS}) of the bulk input capacitor is calculated as the following equation:

$$I_{RMS} = I_{OUT} \cdot \sqrt{D \cdot (1-D)} \quad (A)$$

where D is the duty cycle of the power MOSFET.

For a through hole design, several electrolytic capacitors may be needed. For surface mount designs, solid tantalum capacitors can be used, but caution must be exercised with regard to the capacitor surge current rating.

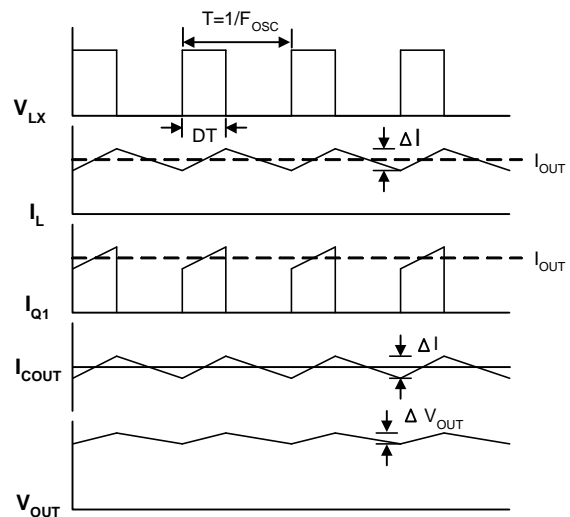
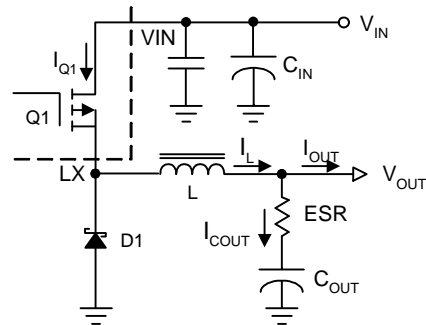


Figure 1 Converter Waveforms

Output Capacitor Selection

An output capacitor is required to filter the output and supply the load transient current. The filtering requirements are the function of the switching frequency and the ripple current (ΔI). The output ripple is the sum of the voltages, having phase shift, across the ESR and the ideal output capacitor. The peak-to-peak voltage of the ESR is calculated as the following equations:

$$D = \frac{V_{OUT} + V_D}{V_{IN} + V_D} \quad \dots\dots\dots (1)$$

$$\Delta I = \frac{V_{OUT} \cdot (1-D)}{F_{OSC} \cdot L} \quad \dots\dots\dots (2)$$

$$V_{ESR} = \Delta I \cdot ESR \quad (V) \quad \dots\dots\dots (3)$$

where V_D is the forward voltage drop of the diode.

The peak-to-peak voltage of the ideal output capacitor is calculated as the following equation:

Application Information (Cont.)

Output Capacitor Selection (Cont.)

$$\Delta V_{\text{COUT}} = \frac{\Delta I}{8 \cdot F_{\text{OSC}} \cdot C_{\text{OUT}}} \text{ (V)} \quad \text{..... (4)}$$

For the applications using bulk capacitors, the ΔV_{COUT} is much smaller than the V_{ESR} and can be ignored. Therefore, the AC peak-to-peak output voltage (ΔV_{OUT}) is shown below:

$$\Delta V_{\text{OUT}} = \Delta I \cdot \text{ESR} \quad \text{(V)} \quad \text{..... (5)}$$

For the applications using ceramic capacitors, the V_{ESR} is much smaller than the ΔV_{COUT} and can be ignored. Therefore, the AC peak-to-peak output voltage (ΔV_{OUT}) is close to ΔV_{COUT} .

The load transient requirements are a function of the slew rate (di/dt) and the magnitude of the transient load current. These requirements are generally met with a mix of capacitors and careful layout. High frequency capacitors initially supply the transient and slow the current load rate seen by the bulk capacitors. The bulk filter capacitor values are generally determined by the ESR (Effective Series Resistance) and voltage rating requirements rather than actual capacitance requirements.

High frequency decoupling capacitors should be placed as close to the power pins of the load as physically possible. Be careful not to add inductance in the circuit board wiring that could cancel the usefulness of these low inductance components. An aluminum electrolytic capacitor's ESR value is related to the case size with lower ESR available in larger case sizes. However, the Equivalent Series Inductance (ESL) of these capacitors increases with case size and can reduce the usefulness of the capacitor to high slew-rate transient loading.

Inductor Value Calculation

The operating frequency and inductor selection are interrelated in that higher operating frequencies permit the use of a smaller inductor for the same amount of inductor ripple current. However, this is at the expense of efficiency due to an increase in MOSFET gate charge losses. The equation (2) shows that the inductance value has a direct effect on ripple current.

Accepting larger values of ripple current allows the use of low inductances, but results in higher output voltage ripple

and greater core losses. A reasonable starting point for setting ripple current is $\Delta I \leq 0.4 \cdot I_{\text{OUT(MAX)}}$. Remember, the maximum ripple current occurs at the maximum input voltage. The minimum inductance of the inductor is calculated by using the following equation:

$$\frac{V_{\text{OUT}} \cdot (V_{\text{IN}} - V_{\text{OUT}})}{380000 \cdot L \cdot V_{\text{IN}}} \leq 1.2$$

$$L \geq \frac{V_{\text{OUT}} \cdot (V_{\text{IN}} - V_{\text{OUT}})}{456000 \cdot V_{\text{IN}}} \quad \text{(H)} \quad \text{..... (6)}$$

where $V_{\text{IN}} = V_{\text{IN(MAX)}}$

Output Diode Selection

The Schottky diode carries load current during the off-time. The average diode current is therefore dependent on the P-channel power MOSFET duty cycle. At high input voltages the diode conducts most of the time. As V_{IN} approaches V_{OUT} the diode conducts only a small fraction of the time. The most stressful condition for the diode is when the output is short-circuited. Therefore, it is important to adequately specify the diode peak current and average power dissipation so as not to exceed the diode ratings.

Under normal load conditions, the average current conducted by the diode is:

$$I_{\text{D}} = \frac{V_{\text{IN}} - V_{\text{OUT}}}{V_{\text{IN}} + V_{\text{D}}} \cdot I_{\text{OUT}}$$

The APW7080 is equipped with whole protections to reduce the power dissipation during short-circuit condition. Therefore, the maximum power dissipation of the diode is calculated from the maximum output current as:

$$P_{\text{DIODE(MAX)}} = V_{\text{D}} \cdot I_{\text{D(MAX)}}$$

where $I_{\text{OUT}} = I_{\text{OUT(MAX)}}$

Remember to keep lead length short and observe proper grounding to avoid ringing and increased dissipation.

Layout Consideration

In high power switching regulator, a correct layout is important to ensure proper operation of the regulator. In general, interconnecting impedance should be minimized by using short, wide printed circuit traces. Signal and power grounds are to be kept separate and finally combined using ground plane construction or single point grounding. Figure 2 illustrates the layout, with bold lines indicating high current paths. Components along the bold lines should be placed close together. Below is a checklist for your layout:

1. Begin the layout by placing the power components first. Orient the power circuitry to achieve a clean power flow path. If possible, make all the connections on one side of the PCB with wide, copper filled areas.
2. In Figure 2, the loops with same color bold lines conduct high slew rate current. These interconnecting impedances should be minimized by using wide and short printed circuit traces.
3. Keep the sensitive small signal nodes (FB, COMP) away from switching nodes (LX or others) on the PCB. Therefore, place the feedback divider and the feedback compensation network close to the IC to avoid switching noise. Connect the ground of feedback divider directly to the GND pin of the IC using a dedicated ground trace.
4. The VCC decoupling capacitor should be right next to the VCC and GND pins. Capacitor C2 should be connected as close to the VIN and UGND pins as possible.

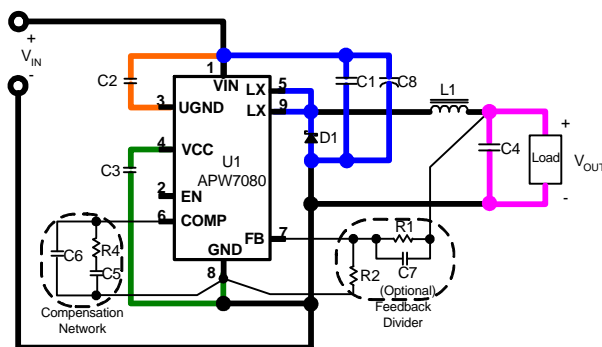


Figure 2 Current Path Diagram

5. Place the decoupling ceramic capacitor C1 near the VIN as close as possible. The bulk capacitors C8 are also placed near VIN. Use a wide power ground plane to connect the C1, C8, C4, and Schottky diode to provide a low impedance path between the components for large and high slew rate current.

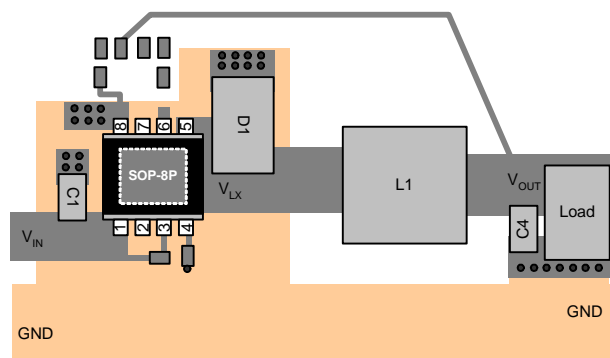


Figure 3 Recommended Layout Diagram

Thermal Consideration

In Figure 4, the SOP-8P is a cost-effective package featuring a small size, like a standard SOP-8, and a bottom exposed pad to minimize the thermal resistance of the package, being applicable to high current applications. The exposed pad must be soldered to the top V_{LX} plane. The copper of the V_{LX} plane on the Top layer conducts heat into the PCB and air. *Please enlarge the area of V_{LX} plan to reduces the case-to-ambient resistance (q_{CA}).*

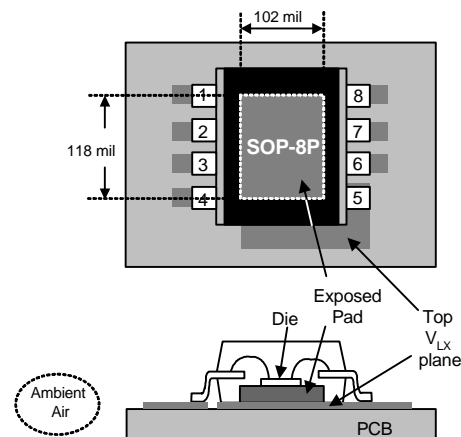
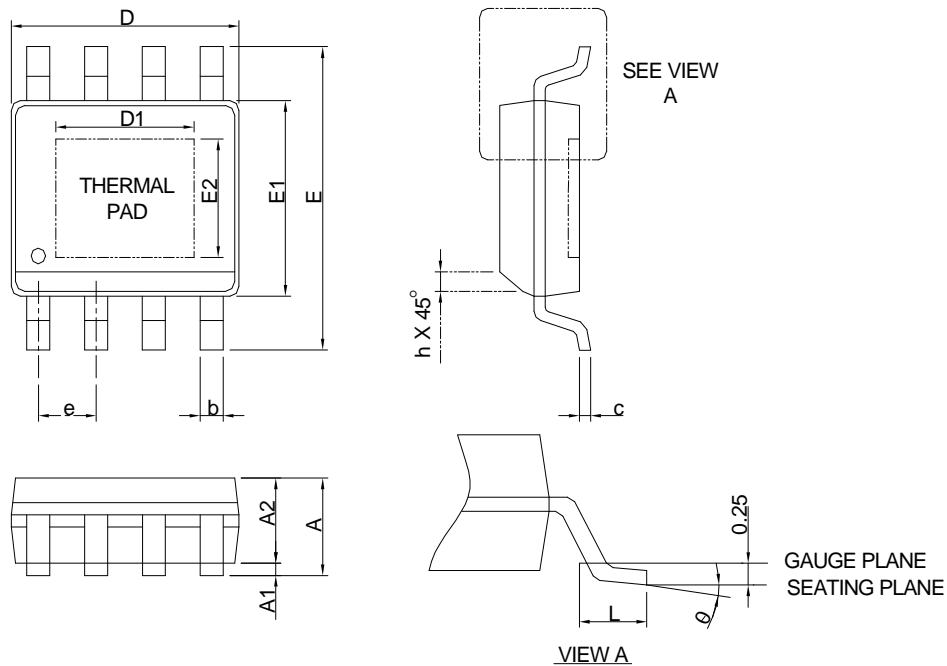


Figure 4

Package Information

SOP-8P



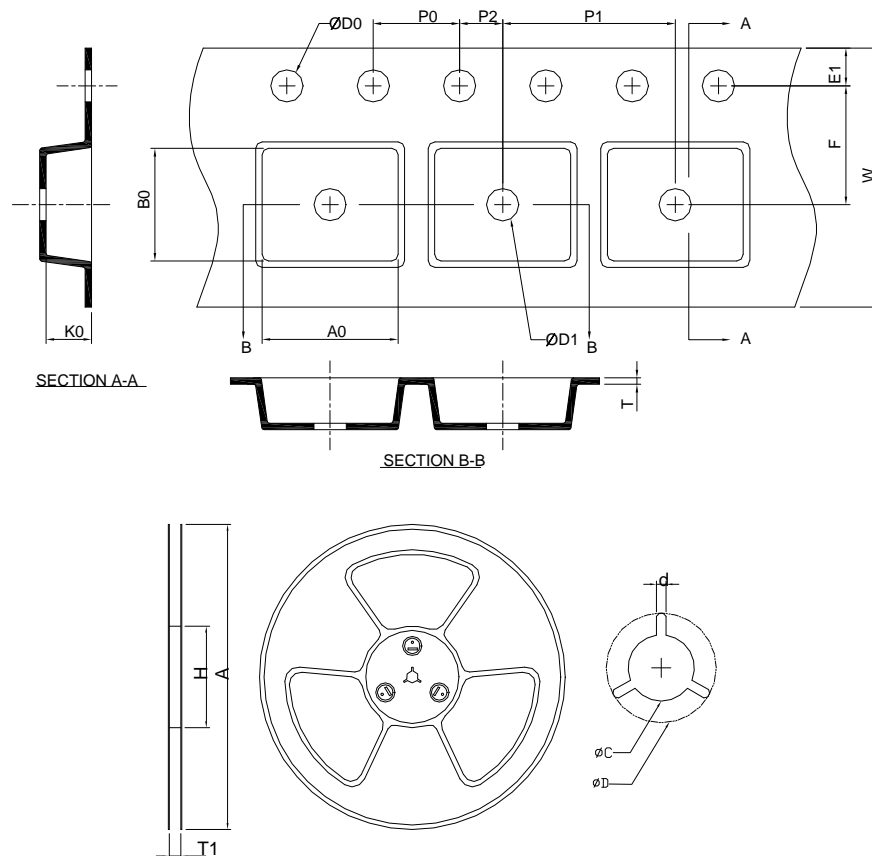
SYMBOL	SOP-8P			
	MILLIMETERS		INCHES	
	MIN.	MAX.	MIN.	MAX.
A		1.60		0.063
A1	0.00	0.15	0.000	0.006
A2	1.25		0.049	
b	0.31	0.51	0.012	0.020
c	0.17	0.25	0.007	0.010
D	4.80	5.00	0.189	0.197
D1	2.25	3.50	0.098	0.138
E	5.80	6.20	0.228	0.244
E1	3.80	4.00	0.150	0.157
E2	2.00	3.00	0.079	0.118
e	1.27 BSC		0.050 BSC	
h	0.25	0.50	0.010	0.020
L	0.40	1.27	0.016	0.050
θ	0°	8°	0°	8°

Note : 1. Follow JEDEC MS-012 BA.

2. Dimension "D" does not include mold flash, protrusions or gate burrs. Mold flash, protrusion or gate burrs shall not exceed 6 mil per side .

3. Dimension "E" does not include inter-lead flash or protrusions. Inter-lead flash and protrusions shall not exceed 10 mil per side.

Carrier Tape & Reel Dimensions



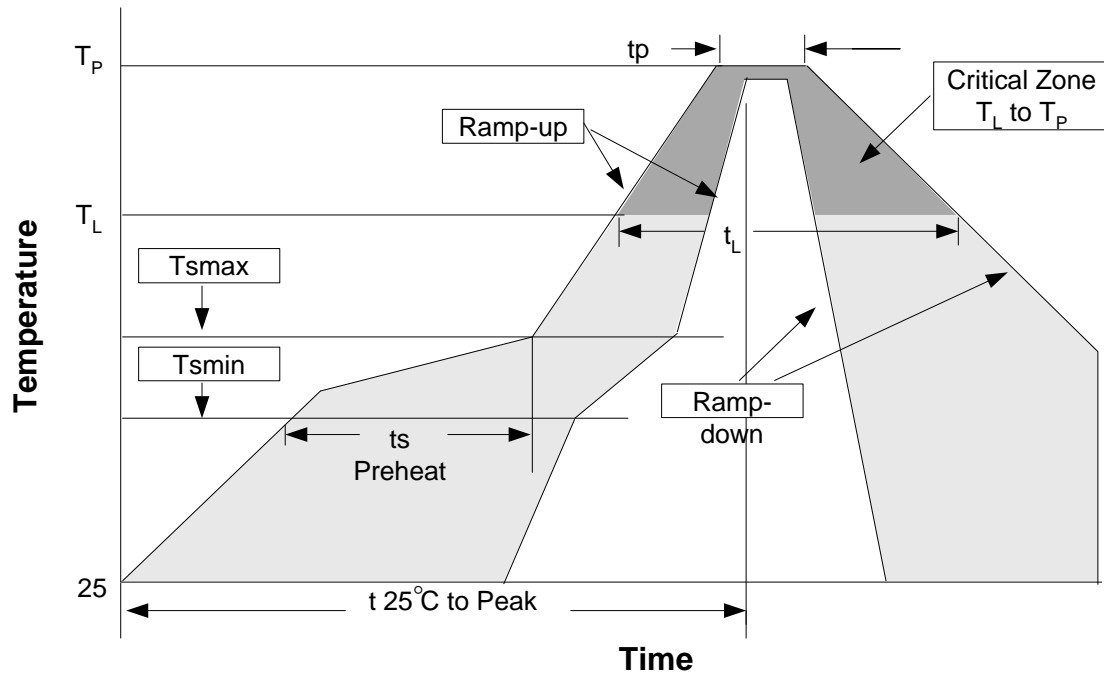
Application	A	H	T1	C	d	D	W	E1	F
SOP- 8(P)	330.0 ±2.00	50 MIN.	12.4+2.00 -0.00	13.0+0.50 -0.20	1.5 MIN.	20.2 MIN.	12.0 ±0.30	1.75 ±0.10	5.5 ±0.05
	P0	P1	P2	D0	D1	T	A0	B0	K0
	4.0 ±0.10	8.0 ±0.10	2.0 ±0.05	1.5+0.10 -0.00	1.5 MIN.	0.6+0.00 -0.40	6.40 ±0.20	5.20 ±0.20	2.10 ±0.20

(mm)

Devices Per Unit

Package Type	Unit	Quantity
SOP- 8P	Tape & Reel	2500

Reflow Condition (IR/Convection or VPR Reflow)



Reliability Test Program

Test item	Method	Description
SOLDERABILITY	MIL-STD-883D-2003	245°C, 5 sec
HOLT	MIL-STD-883D-1005.7	1000 Hrs Bias @125°C
PCT	JESD-22-B, A102	168 Hrs, 100%RH, 121°C
TST	MIL-STD-883D-1011.9	-65°C~150°C, 200 Cycles
ESD	MIL-STD-883D-3015.7	VHBM > 2KV, VMM > 200V
Latch-Up	JESD 78	10ms, $1_{tr} > 100mA$

Classification Reflow Profiles

Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Average ramp-up rate (T_L to T_P)	3°C/second max.	3°C/second max.
Preheat <ul style="list-style-type: none"> - Temperature Min (T_{smin}) - Temperature Max (T_{smax}) - Time (min to max) (t_s) 	100°C 150°C 60-120 seconds	150°C 200°C 60-180 seconds
Time maintained above: <ul style="list-style-type: none"> - Temperature (T_L) - Time (t_L) 	183°C 60-150 seconds	217°C 60-150 seconds
Peak/Classification Temperature (T_P)	See table 1	See table 2
Time within 5°C of actual Peak Temperature (t_p)	10-30 seconds	20-40 seconds
Ramp-down Rate	6°C/second max.	6°C/second max.
Time 25°C to Peak Temperature	6 minutes max.	8 minutes max.

Notes: All temperatures refer to topside of the package. Measured on the body surface.

Classification Reflow Profiles (Cont.)

Table 1. SnPb Eutectic Process – Package Peak Reflow Temperatures

Package Thickness	Volume mm ³ <350	Volume mm ³ ≥350
<2.5 mm	240 +0/-5°C	225 +0/-5°C
≥2.5 mm	225 +0/-5°C	225 +0/-5°C

Table 2. Pb-free Process – Package Classification Reflow Temperatures

Package Thickness	Volume mm ³ <350	Volume mm ³ 350-2000	Volume mm ³ >2000
<1.6 mm	260 +0°C*	260 +0°C*	260 +0°C*
1.6 mm – 2.5 mm	260 +0°C*	250 +0°C*	245 +0°C*
≥2.5 mm	250 +0°C*	245 +0°C*	245 +0°C*

*Tolerance: The device manufacturer/supplier **shall** assure process compatibility up to and including the stated classification temperature (this means Peak reflow temperature +0°C. For example 260°C+0°C) at the rated MSL level.

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